



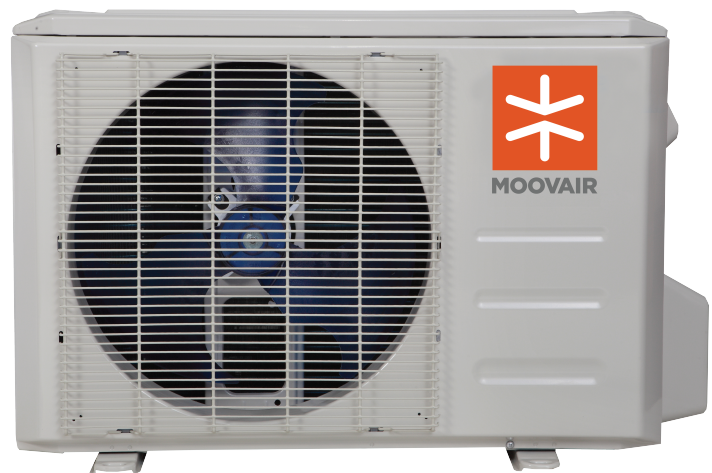
Moovair multi zone

SERVICE MANUAL

Condensing units

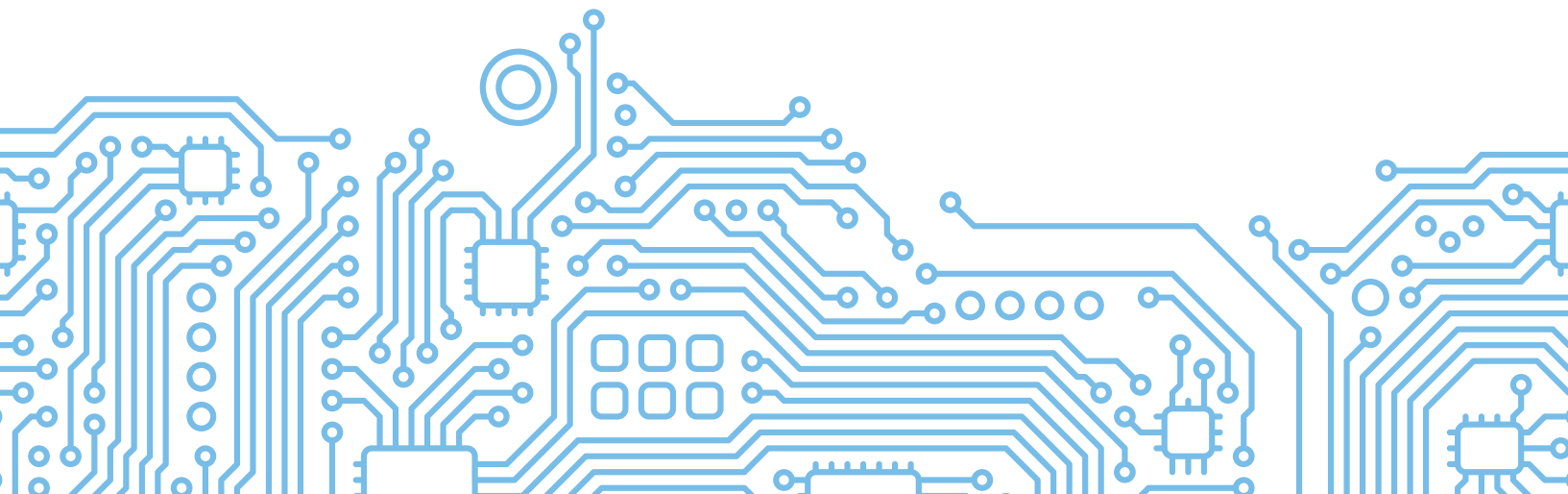
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WARNING

- Installation MUST conform with local building codes or, in the absence of local codes, with the National Electrical Code NFPA70/ANSI C1-1993 or current edition and Canadian Electrical Code Part1 CSA C.22.1.
- The information contained in the manual is intended for use by a qualified service technician familiar with safety procedures and equipped with the proper tools and test instruments
- Installation or repairs made by unqualified persons can result in hazards to you and others.
- Failure to carefully read and follow all instructions in this manual can result in equipment malfunction, property damage, personal injury and/or death.



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1. Indoor Unit Combination

Multi DC Outdoor Unit	Nominal capacity (BTU)	Suggested Combination	Limit
DM18HOM23230X2	18,000	12	None
		9+9	
		9+12	
		12+12	
DM18HOM25230X3	18,000	9+9	None
		9+12	
		9+18	
		12+12	

Multi DC Outdoor Unit	Nominal capacity (BTU)	Suggested Combination	Limit
DM27HOM23230X2	27,000	9+9	None
		9+12	
		9+18	
		12+12	
		12+18	
		18+18	
		9+9+9	
		9+9+12	
		9+9+18	
		9+12+12	
		9+12+18	
		12+12+12	
DM27HOM25230X3	27,000	9+9	None
		9+12	
		9+18	
		9+24	
		12+12	
		12+18	
		12+24	
		18+18	
		9+9+9	
		9+9+12	
		9+9+18	
		9+12+12	
		9+12+18	
		12+12+12	

Multi DC Outdoor Unit	Nominal capacity (BTU)	Suggested Combination	Limit
DM36HOM23230X2	36,000	9+18	None
		12+12	
		12+18	
		18+18	
		9+9+9	
		9+9+12	
		9+9+18	
		9+12+12	
		9+12+18	
		9+18+18	
		12+12+12	
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		9+9+12+18	
		9+12+12+12	
		12+12+12+12	

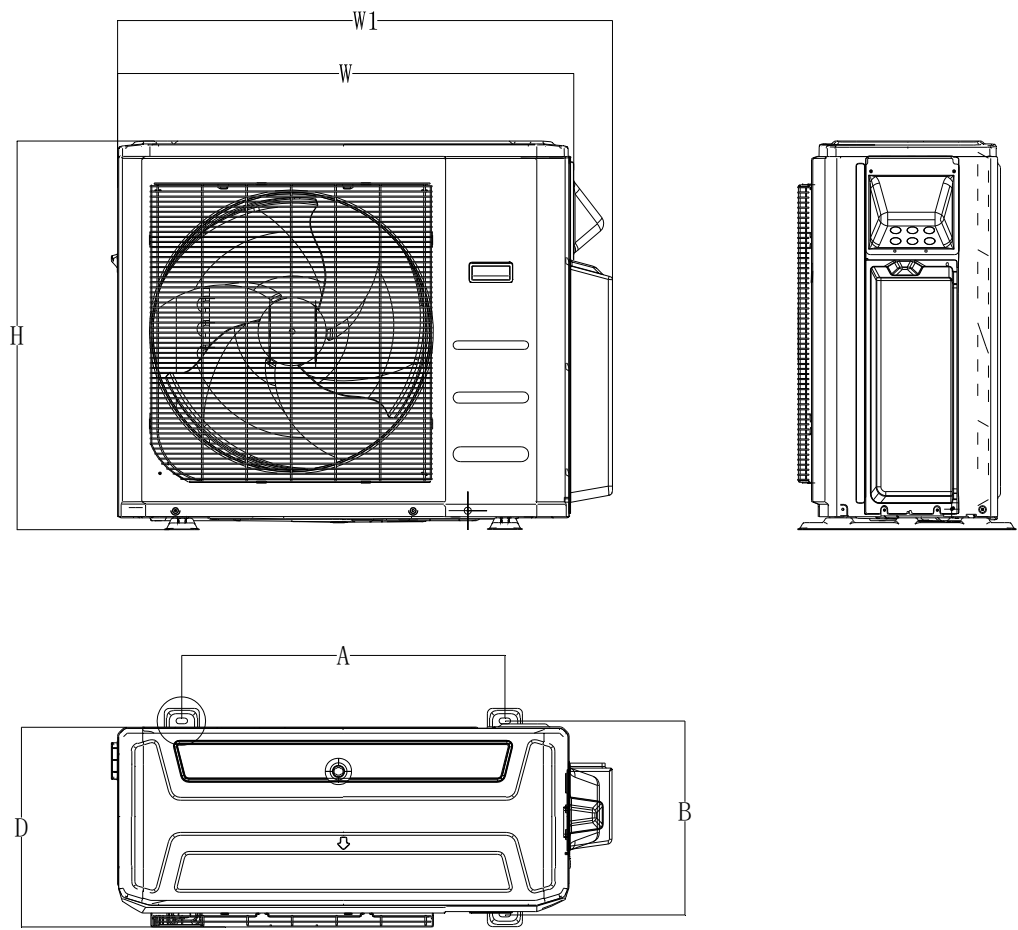
Multi DC Outdoor Unit	Nominal capacity (BTU)	Suggested Combination	Limit
DM36HOM25230X3	36,000	9+9	None
		9+12	
		9+18	
		9+24	
		12+12	
		12+18	
		12+24	
		18+18	
		18+24	
		24+24	
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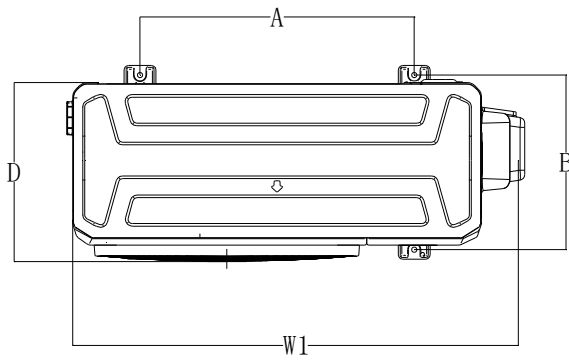
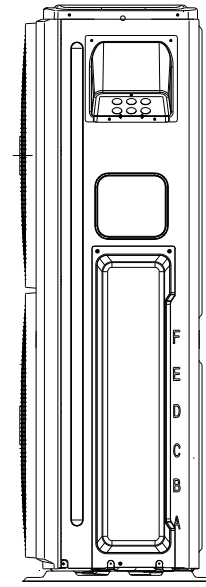
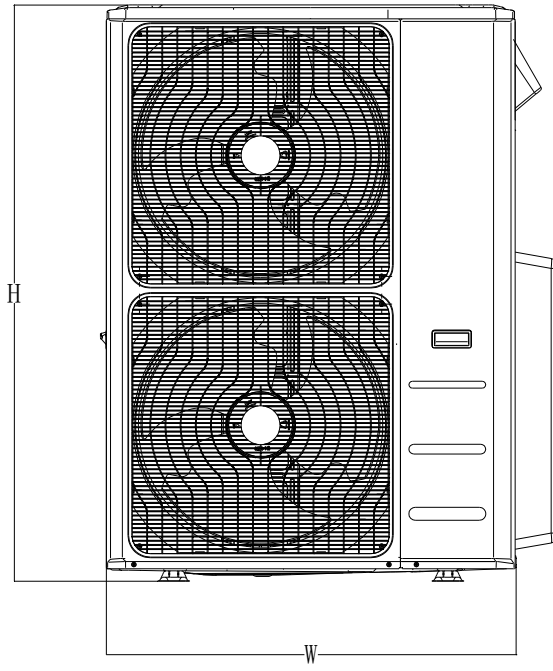
		9+9+12+24	
		9+9+18+18	
		9+9+18+24	
		9+12+12+12	
		9+12+12+18	
		9+12+12+24	
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		9+12+12+12+12	
		9+12+12+12+18	
		12+12+12+12+12	

Multi DC Outdoor Unit	Nominal capacity (BTU)	Suggested Combination	Limit
DM48HOM23230X2	48,000	18+18	None
		18+24	
		24+24	
		9+9+18	
		9+9+24	
		9+12+12	
		9+12+18	
		9+12+24	
		9+18+18	
		9+18+24	
		9+24+24	
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		9+9+9+9	
		9+9+9+12	
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		9+9+9+24	
		9+9+12+12	
		9+9+12+18	

2. Dimension Of Outdoor Unit



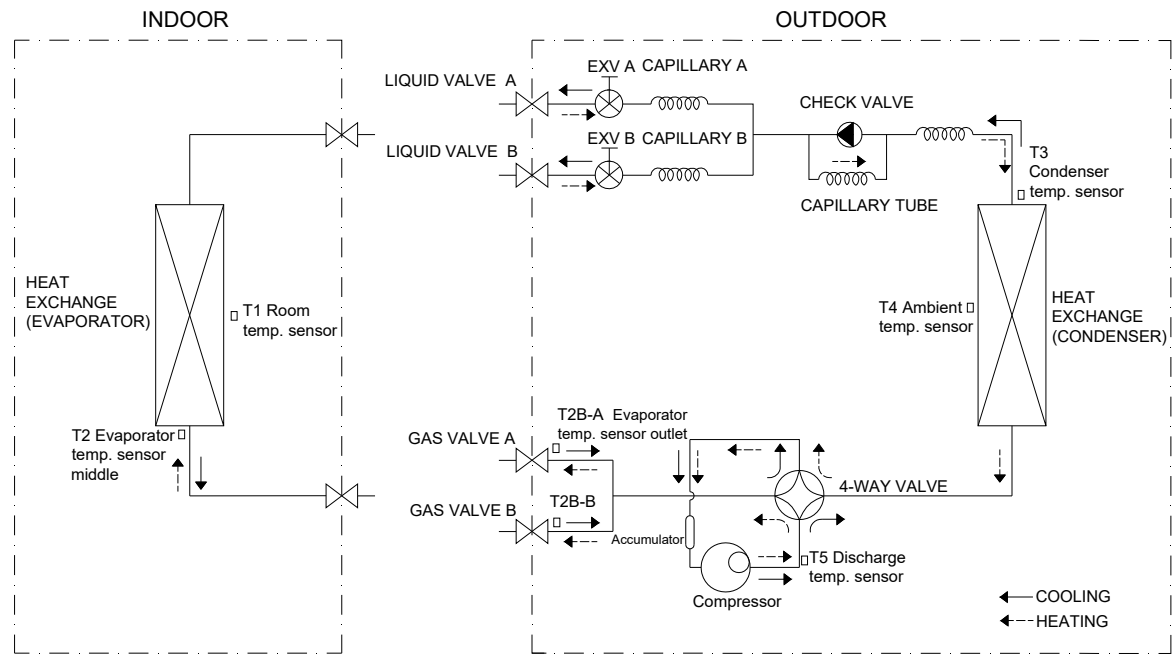
Model	Unit	W	D	H	W1	A	B
DM18HOM23230X2	mm	845	363	702	923	540	350
	inch	33.3	14.3	27.6	36.0	21.3	13.8
DM18HOM25230X3 DM27HOM23230X2 DM27HOM25230X3	mm	946	410	810	1034	673	403
	inch	37.2	16.5	31.9	40.6	26.5	15.9
DM36HOM23230X2	mm	946	410	810	1034	673	403
	inch	37.2	16.5	31.9	40.6	26.5	15.9



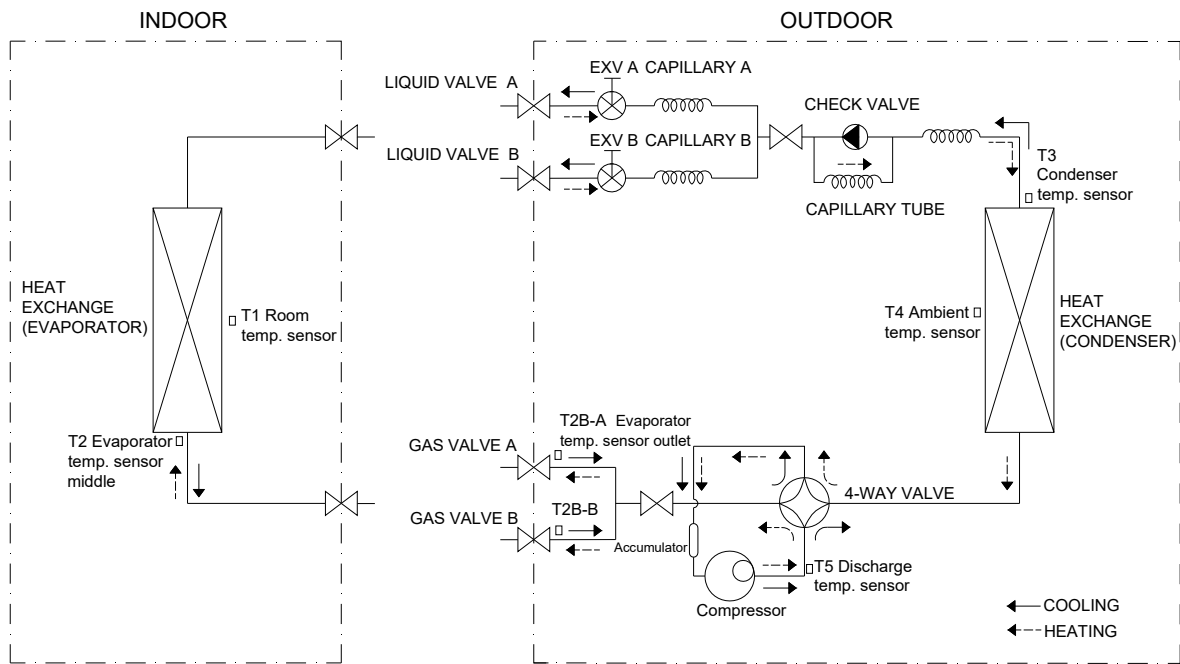
Model	Unit	W	D	H	W1	A	B
DM36HOM25230X3	mm	952	415	1333	1060	634	404
DM48HOM23230X2	inch	37.5	16.3	52.5	41.7	25.0	15.9

3. Refrigerant Cycle Diagram

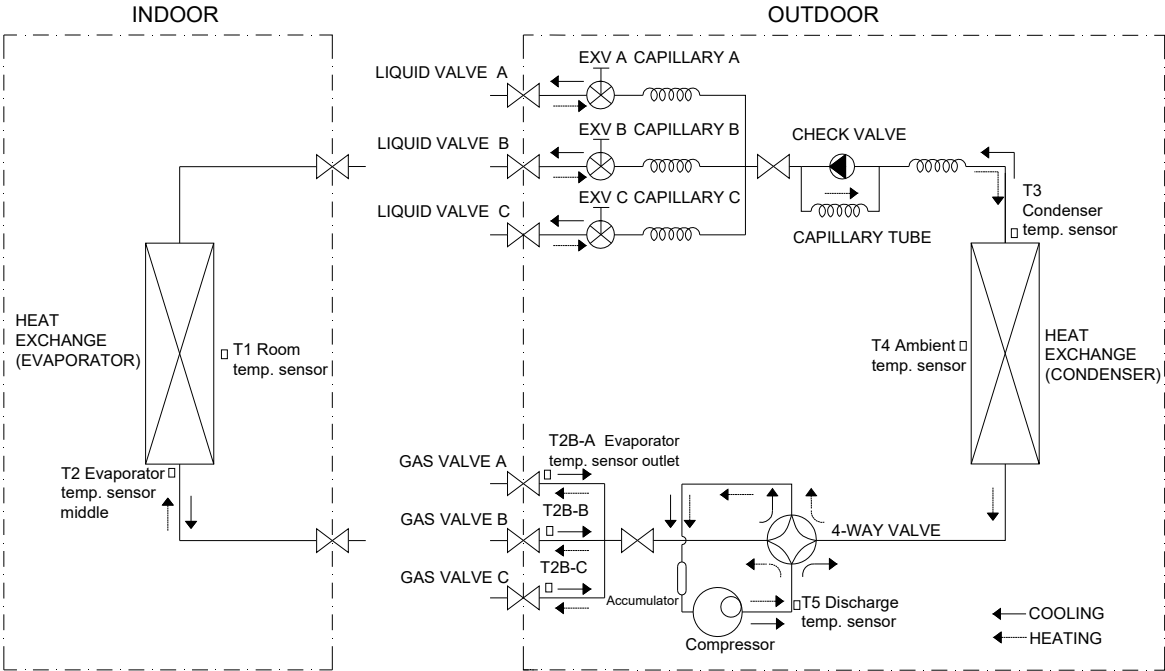
3.1 Refrigeration circuit drawing of DM18HOM23230X2



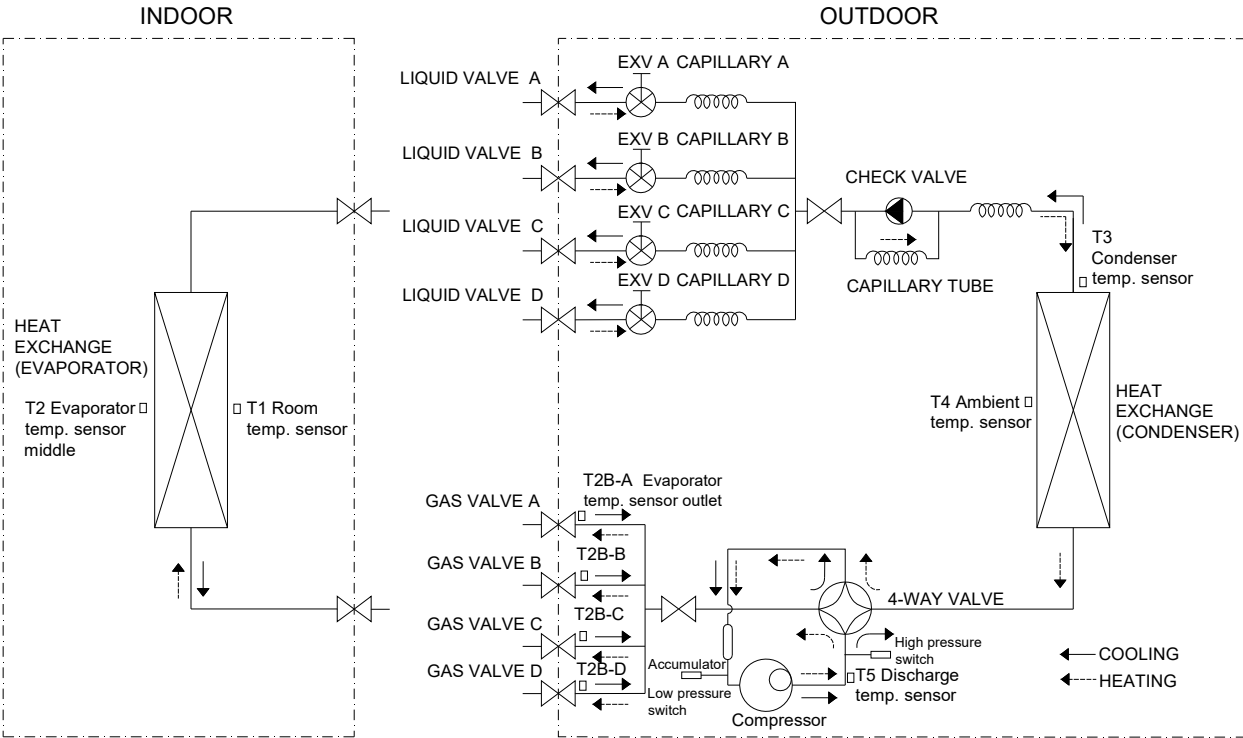
3.2 Refrigeration circuit drawing of DM18HOM25230X3



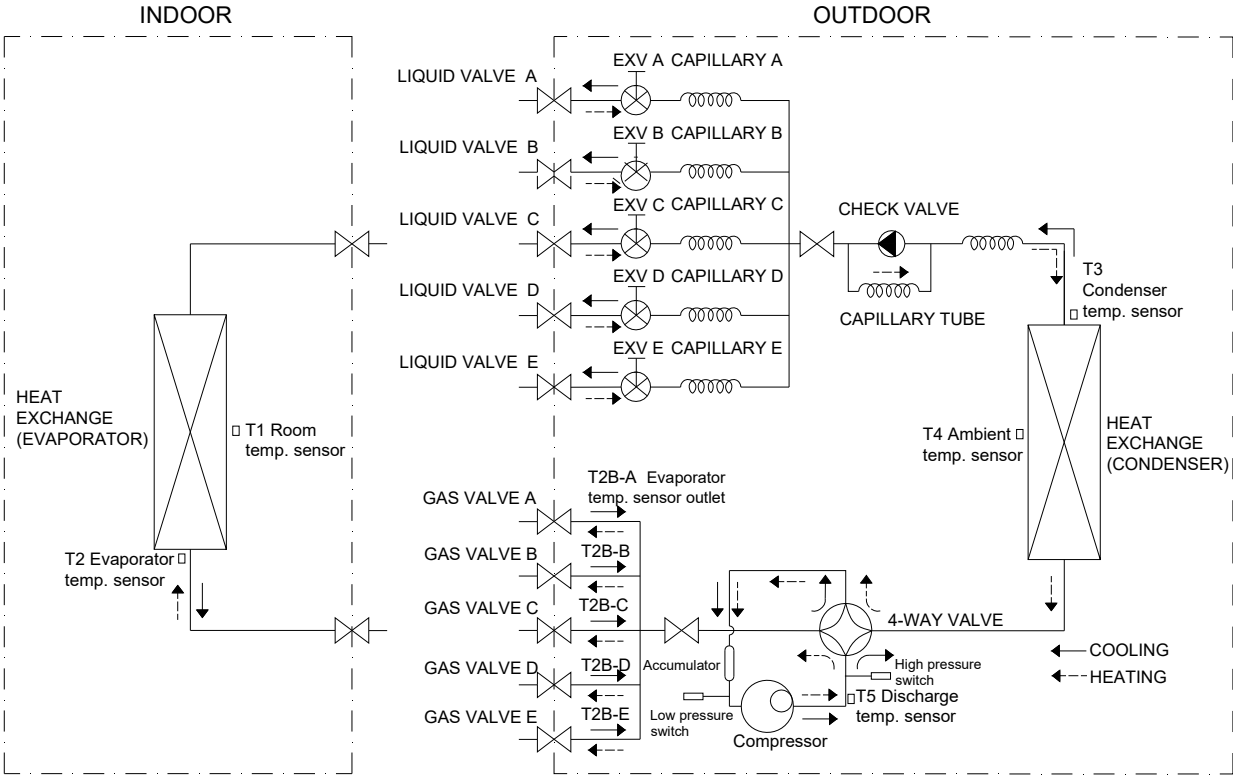
3.3 Refrigeration circuit drawing of DM27HOM23230X2 & DM27HOM25230X3



3.4 Refrigeration circuit drawing of DM36HOM23230X2 & DM36HOM25230X3



3.5 Refrigeration circuit drawing of DM48HOM23230X2



4. Installation Details

4.1 Wrench torque sheet for installation

Outside diameter		Torque	Additional tightening torque
mm	inch	N.cm	N.cm
Φ6.35	1/4	1500(153kgf.cm)	1600(163kgf.cm)
Φ9.52	3/8	2500(255kgf.cm)	2600(265kgf.cm)
Φ12.7	1/2	3500(357kgf.cm)	3600(367kgf.cm)

4.2 Connecting the cables

The power cord connection should be selected according to the following specifications sheet.

Unit capacity type	AWG
18 type	14
27 type	14
36 type	12
48 type	10

For indoor unit and outdoor unit connection line, 16AWG is ok for all.

4.3 Pipe length and the elevation

Maximum piping length and height difference

	18 type	27 type	36 type	48 type
Max. length for all rooms (m)	40 (131ft)	60 (197ft)	80 (262ft)	80 (262ft)
Max. length for one IU (m)	25 (82ft)	30 (98ft)	35 (115ft)	35 (115ft)
Max. height difference between IU and OU (m)	15 (49.2ft)	15 (49.2ft)	15 (49.2ft)	15 (49.2ft)
Max. height difference between IUs (m)	10 (33ft)	10 (33ft)	10 (33ft)	10 (33ft)

Additional refrigerant charge

		18 type	27 type	36 type	48 type
Pre-charge pipe length (m)		15 (49.2ft)	22.5 (73.8ft)	30 (98.4ft)	37.5 (123ft)
Additional refrigerant charge	g	15 x (length for all rooms - 15)	15 x (length for all rooms - 22.5)	15 x (length for all rooms - 30)	15 x (length for all rooms - 37.5)
	oz	0.161 x(length for all rooms - 49.2)	0.161 x(length for all rooms - 73.8)	0.161x(length for all rooms - 98.4)	0.161x(length for all rooms - 123)

Caution:

- Refrigerant pipe diameter is different according to indoor unit to be connected. When using the extension pipe, refer to the tables below.
- When refrigerant pipe diameter is different from that of the outdoor unit connector (18K indoor unit) an additional adapter is required.

Indoor unit		Extension pipe diameter (mm/inch)	
Model	Pipe diameter (mm/inch)		
9K	Liquid 6.35(1/4)	Liquid	6.35(1/4)
	Gas 9.52(3/8)	Gas	9.52(3/8)
12K 18K	Liquid 6.35(1/4)	Liquid	6.35(1/4)
	Gas 12.7(1/2)	Gas	12.7(1/2)
24K	Liquid 9.52 (3/8)	Liquid	9.52 (3/8)
	Gas 15.9(5/8)	Gas	15.9(5/8)
Outdoor unit union diameter (mm/inch)			
18 type		Liquid	6.35(1/4) *2
		Gas	9.52(3/8) *2
27 type		Liquid	6.35(1/4) *3
		Gas	9.52(3/8) *3
36 type		Liquid	6.35(1/4) *4
		Gas	9.52(3/8) *3
			12.7(1/2) *1
48 type		Liquid	6.35(1/4) *5
		Gas	9.52(3/8) *3
			12.7(1/2) *2

4.4 First-Time Installation

Air and moisture in the refrigerant system cause the following problems:

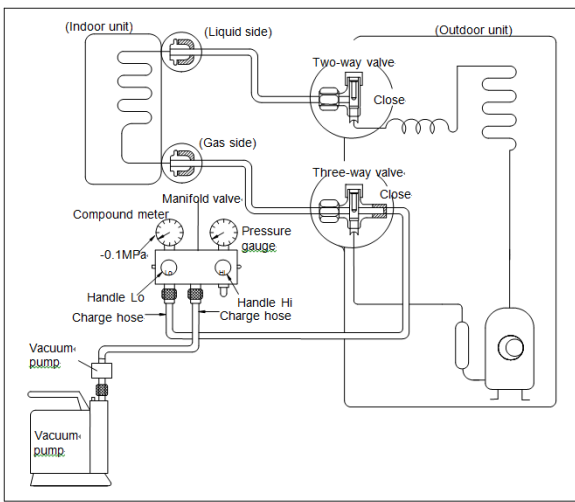
- Increases in system pressure
- Increases in operating current
- Decreases in cooling and heating efficiency
- Blocks in capillary piping caused by moisture in the refrigerant circuit freezing
- Corrosion of parts in the refrigerant system caused by water

The indoor units and the pipes between indoor and outdoor units must be tested for leakages and evacuated to remove gas and moisture from the system.

Gas leak check with soap water:

Apply soap water or a liquid neutral detergent on the connections with a soft brush to check for leakage in the pipe connecting points. If bubbles emerge, the pipes are leaking.

1. Air Purging Using the Vacuum Pump

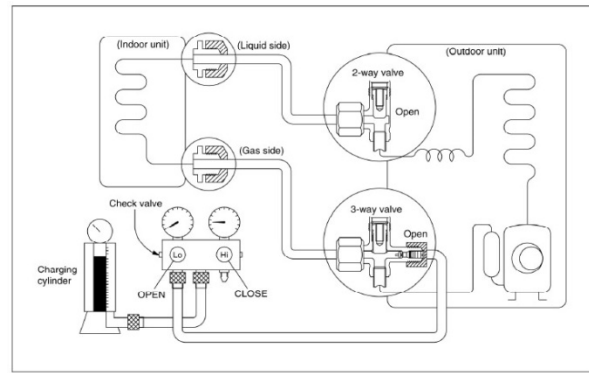


1. Completely tighten the flare nuts on the indoor and outdoor units. Confirm that both the 2-way and 3-way valves are set to the closed position.
2. Connect the charge hose with the push pin of the Handle Lo to the 3-way valve gas service port.
3. Connect the charge hose of the Handle Hi to the vacuum pump.
4. Fully open the Handle Lo of the manifold valve.
5. Turn on the vacuum pump to begin evacuation.
6. Conduct a 30-minute evacuation. Check whether the compound meter indicates -0.1Mpa(14.5Psi). If the meter does not indicate -0.1Mpa(14.5Psi) after 30 minutes has elapsed, continue evacuation for 20 more minutes. If the pressure does not reach -0.1Mpa(14.5Psi) after 50 minutes has elapsed, check if there are any leaks.

Fully close the Handle Lo valve of the manifold valve and turn off the vacuum pump. After 5 minutes, confirm that the gauge needle is not moving.

7. Turn the flare nut on the 3-way valve 45° counterclockwise for 6-7 seconds. Once gas begins to come out, tighten the flare nut. Make sure the pressure display on the pressure indicator is higher than atmospheric pressure. Then remove the charge hose from the 3-way valve.
8. Fully open the 2-way and 3-way valves and securely tighten the cap on the 3-way valve.

2. Adding refrigerant if the pipe length exceeds chargeless pipe length



Procedure:

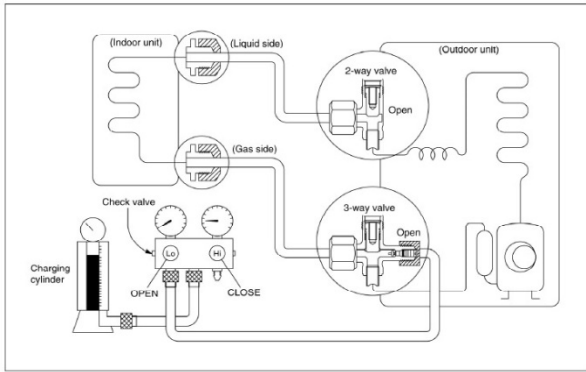
- 1) Connect the charge hose to the charging cylinder and open the 2-way and 3-way valves. With the charge hose you disconnected from the vacuum pump, connect it to the valve at the bottom of the cylinder.

If the refrigerant is R410A, place the cylinder bottom-up to ensure liquid charging is possible.

- 2). Purge the air from the charge hose. Open the valve at the bottom of the cylinder and press the check valve on the charge set (be careful of the liquid refrigerant).
- 3) Place the charging cylinder onto the electronic scale and record the weight.
- 4) Turn on the air conditioner in cooling mode.
- 5) Open the valves (Low side) on the charge set. Charge the system with liquid refrigerant.
- 6). When the electronic scale displays the proper weight (refer to the table), disconnect the charge hose from the 3-way valve's service port immediately and turn off the air conditioner before disconnecting the hose.
- 7). Mount the valve stem caps and the service port. Use a torque wrench to tighten the service port cap to a torque of 18N.m(13.27 ft·lbs).

Be sure to check for gas leaks.

4.5 Adding Refrigerant after Long-Term System Operation



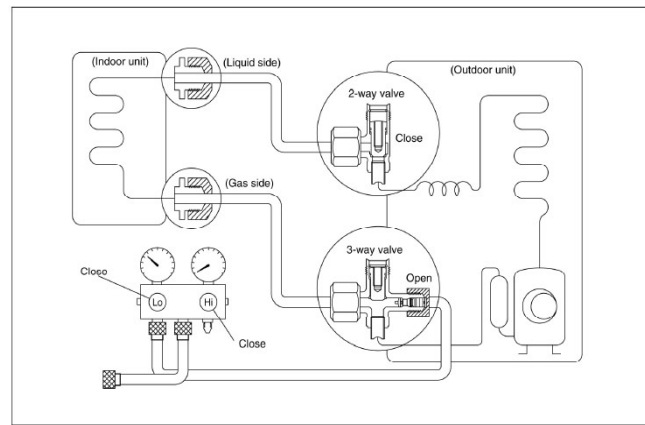
Procedure

- 1) Connect the charge hose to the 3-way service port and open the 2-way and 3-way valve. Connect the charge hose to the valve at the bottom of the cylinder. If the refrigerant is R410A, place the cylinder bottom-up to ensure liquid charge.
- 2). Purge the air from the charge hose. Open the valve at the bottom of the cylinder and press the check valve on the charge set to purge the air (be careful of the liquid refrigerant).
- 3) Place the charging cylinder onto the electronic scale and record the weight.
- 4) Turn on the air conditioner in cooling mode.
- 5) Open the valves (Low side) on the charge set and charge the system with liquid refrigerant.
- 6). When the electronic scale displays the proper weight (refer to the gauge and the pressure of the low side), disconnect the charge hose from the 3-way valve's service port immediately and turn off the air conditioner before disconnecting the hose.
- 7). Mount the valve stem caps and the service port. Use torque wrench to tighten the service port cap to a torque of 18N.m(13.27 ft·lbs).

Be sure to check for gas leaks.

4.6 Procedure when servicing the indoor unit refrigeration circuit.

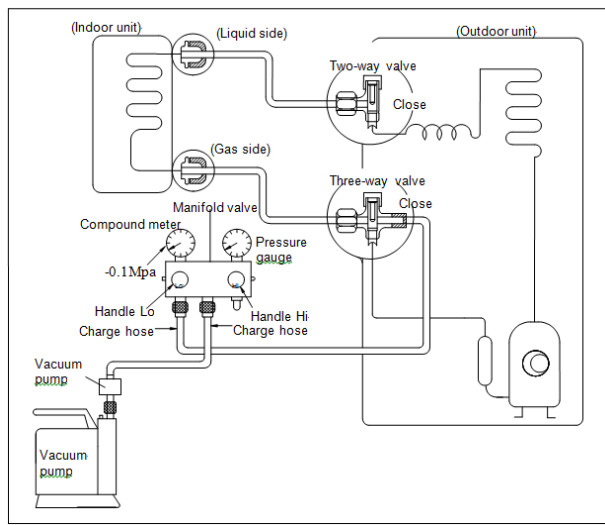
1. Collecting the refrigerant into the outdoor unit



Procedure

- 1). Confirm that both the 2-way and 3-way valves are set to the opened position. Remove the valve stem caps and confirm that the valve stems are in the opened position. Be sure to use a hexagonal wrench to operate the valve stems.
- 2). Connect the charge hose with the push pin of handle lo to the 3-way valves gas service port.
- 3). Air purging of the charge hose. Open the handle Lo valve of the manifold valve slightly to purge air from the charge hose for 5 seconds and then close it quickly.
- 4). Set the 2-way valve to the close position.
- 5). Operate the air conditioner at the cooling cycle and stop it when the gauge indicates 0.1MPa.
- 6). Set the 3-way valve to the closed position immediately. Do this quickly so that the gauge ends up indicating 0.3 to 0.5Mpa. Disconnect the charge set, and tighten the 2-way and 3-way valve's stem nuts. Use a torque wrench to tighten the 3-way valves service port cap to a torque of 18N.m. Be sure to check for gas leakage.

2. Air purging with vacuum pump



- 1) Completely tighten the flare nuts of the indoor and outdoor units, confirm that both the 2-way and 3-way valves are set to the closed position.
- 2) Connect the charge hose with the push pin of handle lo to the 3-way valves gas service port.
- 3) Connect the charge hose of handle hi connection to the vacuum pump.
- 4) Fully open the handle Lo of the manifold valve.
- 5) Operate the vacuum pump to evacuate.
- 6) Make evacuation for 30 minutes and check whether the compound meter indicates - 0.1Mpa. If the meter does not indicate - 0.1Mpa after pumping 30 minutes, it should be pumped 20 minutes more. If the pressure can't achieve -0.1Mpa after pumping 50 minutes, please check if there are some leakage points.

Fully close the handle Lo valve of the manifold valve and stop the operation of the vacuum pump. Confirm that the gauge needle does not move (approximately 5 minutes after turning off the vacuum pump).

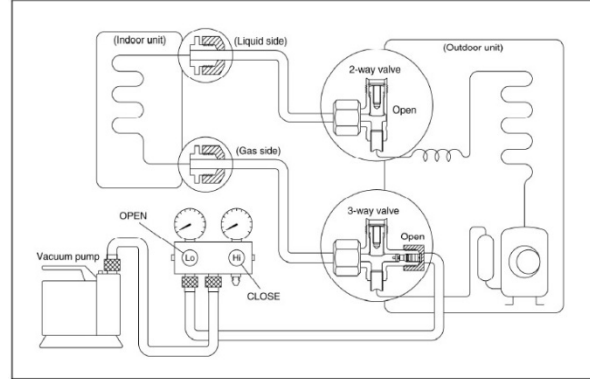
- 7) Turn the flare nut of the 3-way valves about 45° counterclockwise for 6 or 7 seconds after the gas coming out, then tighten the flare nut again. Make sure the pressure display in the pressure indicator is a little higher than the atmosphere pressure. Then remove the charge hose from the 3 way valve.

- 8) Fully open the 2 way valve and 3 way valve

and securely tighten the cap of the 3 way valve.

4.7 Evacuation after servicing the outdoor unit refrigeration circuit

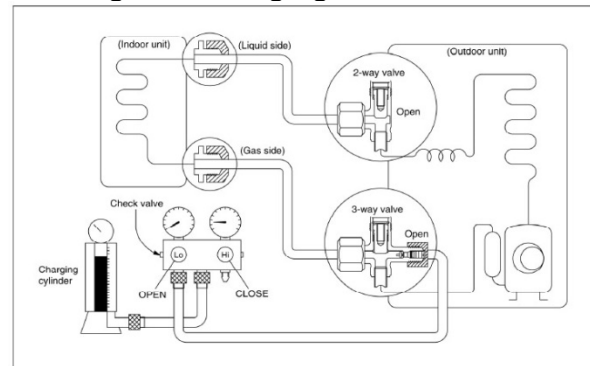
1. Evacuation of the complete refrigeration circuit, Indoor and outdoor unit.



Procedure:

- 1). Confirm that both the 2-way and 3-way valves are set to the opened position.
- 2). Connect the vacuum pump to 3-way valve's service port.
- 3). Evacuation for approximately one hour. Confirm that the compound meter indicates - 0.1Mpa (500 Microns / 29.9 in,hg).
- 4). Close the valve (Low side) on the charge set, turn off the vacuum pump, and confirm that the gauge needle does not move (approximately 5 minutes after turning off the vacuum pump).
- 5). Disconnect the charge hose from the vacuum pump.

2. Refrigerant charging



Procedure:

- 1). Connect the charge hose to the charging cylinder, open the 2-way valve and the 3-way valve.

Connect the charge hose which you disconnected from the vacuum pump to the valve at the bottom of the cylinder. If the refrigerant is R410A, make the cylinder bottom up to ensure liquid charge.

2). Purge the air from the charge hose

Open the valve at the bottom of the cylinder and press the check valve on the charge set to purge the air (be careful of the liquid refrigerant).

3) Put the charging cylinder onto the electronic scale and record the weight.

4). Open the valves (Low side) on the charge set and charge the system with liquid refrigerant

If the system cannot be charge with the specified amount of refrigerant, or can be charged with a little at a time (approximately 150g each time) , operating the air conditioner in the cooling cycle; however, one time is not sufficient, wait approximately 1 minute and then repeat the procedure.

5).When the electronic scale displays the proper weight, disconnect the charge hose from the 3-way valve's service port immediately

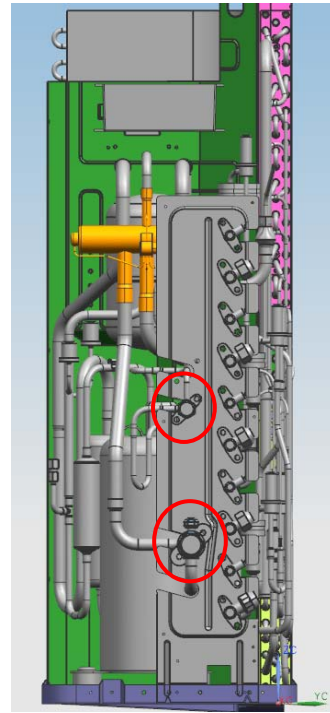
If the system has been charged with liquid refrigerant while operating the air conditioner, turn off the air conditioner before disconnecting the hose.

6). Mounted the valve stem caps and the service port. Use torque wrench to tighten the service port cap to a torque of 18N·m (13.27 ft·lbs).

Always leak check after servicing the refrigerant system.

**For DM27HOM23230X2/DM36HOM23230X2/
DM48HOM23230X2/DM18HOM25230X3/
DM27HOM25230X3/DM36HOM25230X3**

There are one low-pressure centralized valve and one high-pressure centralized valve, it will be more time saving when vacuum and recycle refrigerant. But refer to the previous instruction when vacuum and recycle refrigerant.



5. Electronic Function

5.1 Abbreviation

T1: Indoor ambient temperature

T2: Middle indoor heat exchanger coil temperature

T2B: Indoor heat exchanger exhaust coil temperature (located on the outdoor unit)

T3: Outdoor heat exchanger pipe temperature

T4: Outdoor ambient temperature

T5: Compressor discharge temperature

5.2 Electric Control Working Environment.

5.2.1 Input voltage: 230V.

5.2.2 Input power frequency: 60Hz.

5.2.3 Indoor fan standard working amp.: <1A

5.2.4 Outdoor fan standard working amp.: <1.5A.

5.2.5 Four-way valve standard amp.: <1A.

5.3 Main Protection

5.3.1 Compressor Restart Delay

---- The compressor takes 1 minute to start up the first time. Further restarts take 3 minutes.

5.3.2 Temperature Protection of Compressor Discharge.

When the discharge temperature of the compressor rises, the running frequency is limited according to the following rules:

----If 105°C (221°F) $\leq T5 < 110^{\circ}\text{C}$ (230°F), maintain the current frequency.

----If the temperature increase and $T5 \geq 110^{\circ}\text{C}$ (230°F), decrease the frequency to a lower level every 2 minutes till to F1.

---If $T5 \geq 115^{\circ}\text{C}$ (239°F) for 10 seconds, the compressor stops and then restart until $T5 < 90^{\circ}\text{C}$ (194°F).

5.3.3 Fan Speed Malfunction

---- If outdoor fan speed is lower than **100RPM** or higher than 2400RPM for 60 seconds or more, the unit stops and LED displays **E8** failure code.

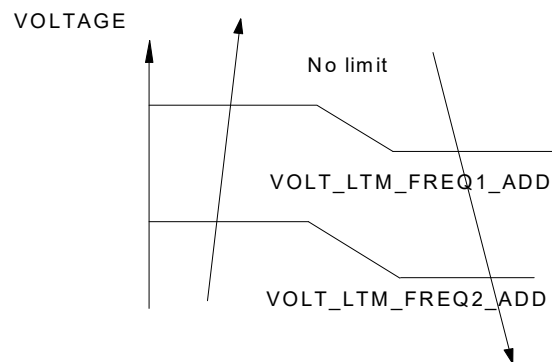
5.3.4 Inverter Module Protection.

---- The inverter protection module ensures that faults related to current, voltage, or temperature does not damage the inverter.

If these protections are triggered, the A/C unit stops and the LED displays the failure code.

The unit restarts 3 minutes after the protection mechanism has turned off.

5.3.5 Low Voltage Protection

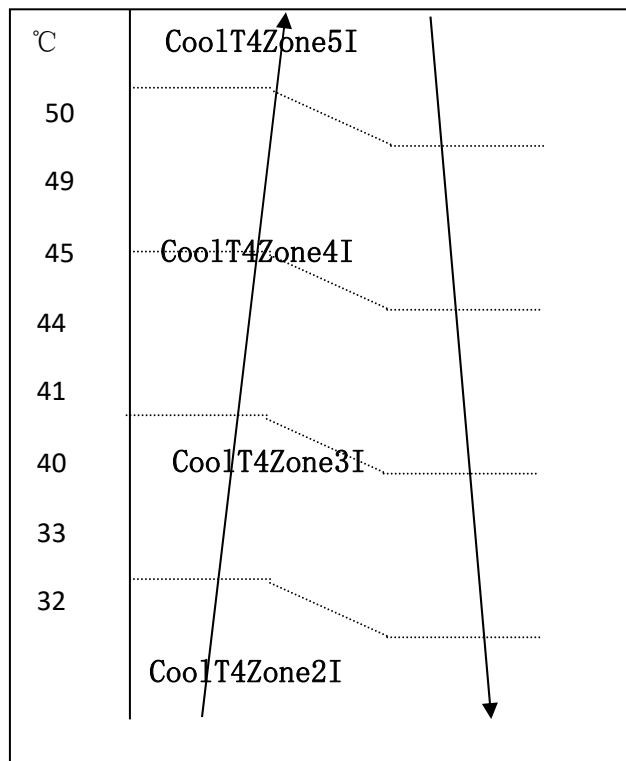


Note: If low voltage protection triggers and voltage is not restored to normal within 3 minutes, the protection remains active even after a machine restart.

5.3.6 Compressor Current Limit Protection

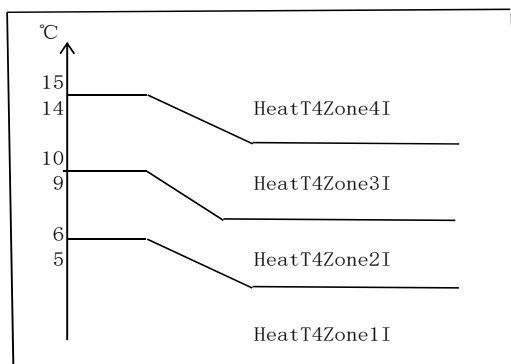
The temperature interval for the current limit is the same as the range of the T4 frequency limit.

Cooling mode:



CoolReturnI	The difference between current limit and shutdown current
CoolT4Zone5I	Cooling $T4 \geq 50^{\circ}\text{C}$ current limit value
CoolT4Zone4I	Cooling $49 > T4 \geq 45^{\circ}\text{C}$ current limit value
CoolT4Zone3I	Cooling $44 > T4 \geq 41^{\circ}\text{C}$ current limit value
CoolT4Zone2I	Cooling $40 > T4 \geq 33^{\circ}\text{C}$ current limit value
CoolT4Zone1I	Cooling $32 > T4^{\circ}\text{C}$ current limit value
CoolStopI	Cooling stop protection current value

Heating mode:



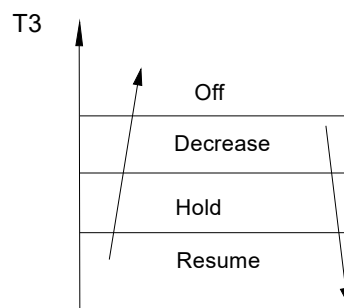
HeatReturnI	The difference between current limit
-------------	--------------------------------------

	and shutdown current
HeatT4Zone4I	Heating $T4 \geq 15^{\circ}\text{C}$ current limit value
HeatT4Zone3I	Heating $14 > T4 \geq 10^{\circ}\text{C}$ current limit value
HeatT4Zone2I	Heating $9 > T4 \geq 6^{\circ}\text{C}$ current limit value
HeatT4Zone1I	Heating $5 > T4$ current limit value
HeatStopI	Heating stop protection current value

5.3.7 Indoor / Outdoor Units Communication Protection

If the indoor units do not receive the feedback signal from the outdoor units for 2 consecutive minutes, the unit stops. The unit displays the failure code.

5.3.8 High Condenser Coil Temp. Protection



5.3.9 Outdoor Unit Anti-Freezing Protection

When $T2 < 4^{\circ}\text{C}$ for 250seconds or $T2 < 0^{\circ}\text{C}$, the indoor unit capacity demand is zero and resumes normal operation when $T2 > 8^{\circ}\text{C}$ and the protection time is no less than 3 minutes.

5.3.10 Oil Return

Rules for Operation

1. If the compressor frequency continues to be lower than the frequency set for setting time, the unit raises the frequency to the frequency set for setting time and then resumes with the former frequency.
2. The EXV continues at 300p while indoor units maintain their operation.

If the outdoor ambient temperature is higher than the set frequency during oil return, the unit stops the oil return process.

5.3.11 Low Outdoor Ambient Temperature Protection

When the compressor is off and T4 is lower than -35℃ for 10 seconds, the unit stops and displays “LP.”

When the compressor is on and T4 remains lower than -40℃ for 10 seconds, the unit stops and displays “LP.”

When T4 is no lower than -32℃ for 10 seconds, the unit exits protection.

5.4 Control and Functions

5.4.1 Capacity Request Calculation

For All new models(New Wall mounted(Hi-Wall) series, New Duct/Cassette/Console/Floor Ceiling):

Total capacity Request=Σ(Norm code × HP) /40× modify rate+ correction

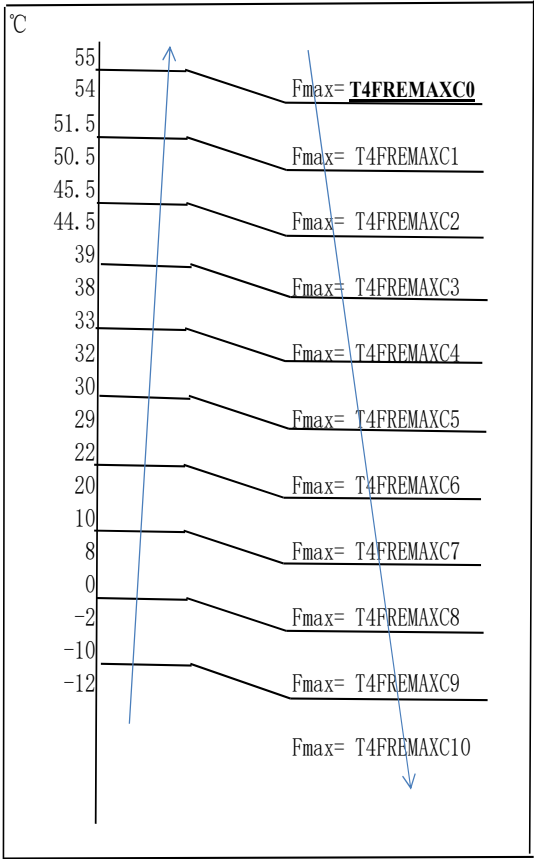
Cooling Mode:

Note: The final result is an integer.

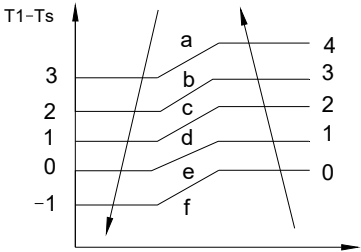
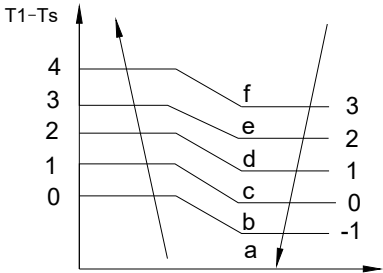
Use the following table and final capacity request to confirm the operating frequency.

Frequency (Hz)	0	COO L_F1	COO L_F2	...	COOL _F24	COO L_F2 5
Amendatory capacity demand.	0	1	2	...	24	25

The maximum running frequency is adjusted according to the outdoor ambient temperature



Heating Mode



Capacity area	a	b	c	d	e	f
Norm code (N)	3	2	1.5	1	0.5	0

Model	9K	12K	18K	24K
HP	1.0	1.2	1.5	2.5

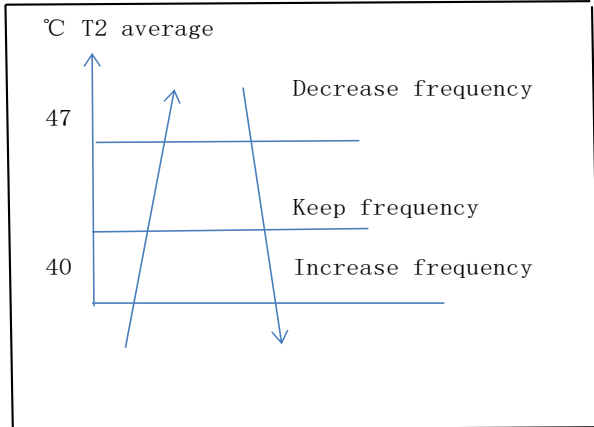
Capacity area	a	b	c	d	e	f
Norm code (N)	3	2	1.5	1	0.5	0

Model	9K	12K	18K	24K
HP	1.0	1.2	1.5	2.5

Note: The final result is an integer.

Then modify it according to a T2 average (correction):

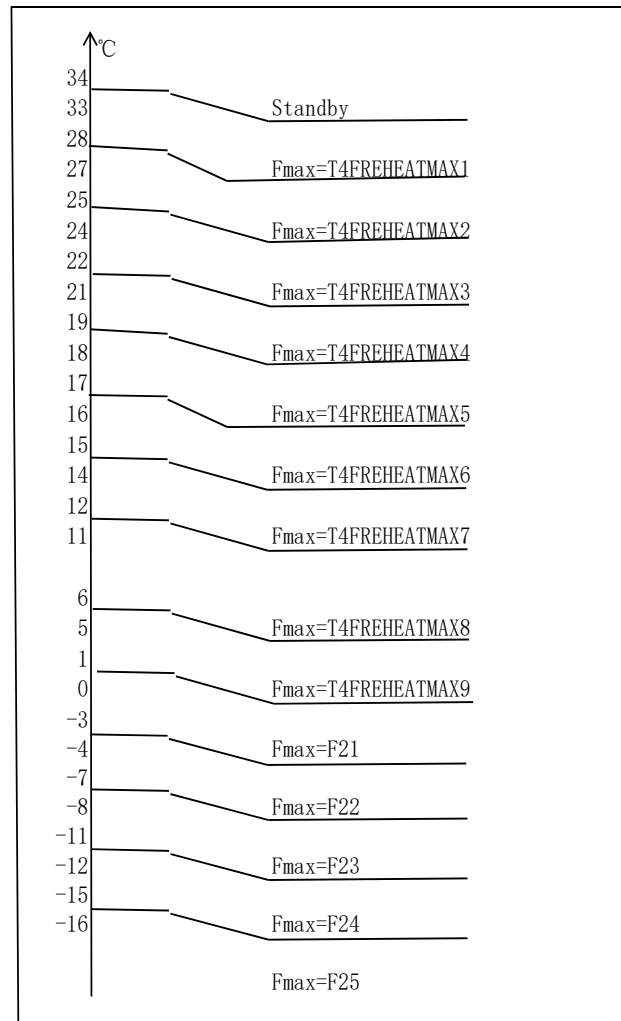
Note: Average value of T2: Sum T2 value of all indoor units/ (indoor units number)



Use the following table and final capacity request to confirm the operating frequency.

Frequency (Hz)	0	HEAT_F1	HEAT_F2	...	HEAT_F24	HEAT_F25
Amendatory capacity demand.	0	1	2	...	24	25

The maximum running frequency is adjusted according to the outdoor ambient temperature



5.4.2 Defrosting Control

Conditions for Defrosting:

After the compressor starts and enters normal operation, mark the minimum value of T3 from the 10th to 15th minute as T30.

If any one of the following conditions is satisfied, the unit enters defrosting mode:

1) If the compressor's cumulative running time reaches 29 minutes and $T3 < TCDI1$ and $T3 + T30SUBT3ONE \leq T30$.

2) If the compressor cumulative running time reaches 35 minutes and $T3 < TCDI2$ and $T3 + T30SUBT3TWO \leq T30$.

3) If the compressor cumulative running time reaches 40 minutes and $T3 < -24^{\circ}\text{C}$ for 3 minutes.

4) If the compressor cumulative running time reaches 120 minutes and $T3 < -15^{\circ}\text{C}$.

Defrost Stop Conditions

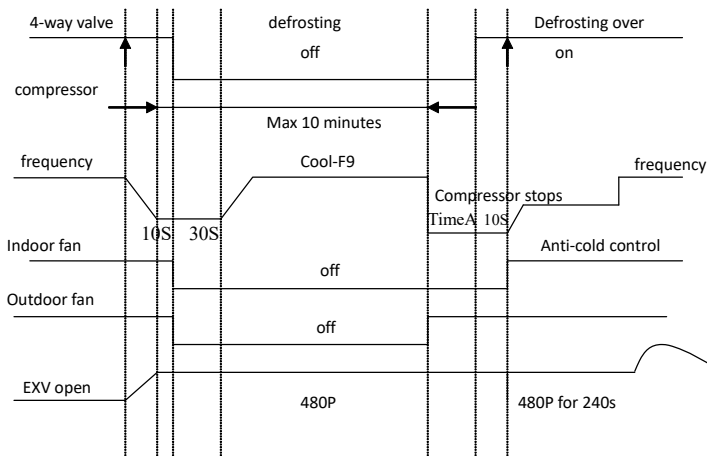
If any one of the following conditions is satisfied, defrosting ends and the unit returns to normal heating mode:

---- $T3$ rises above than $TCDE1^{\circ}\text{C}$.

---- $T3$ remains at $TCDE2^{\circ}\text{C}$ or above for 80 seconds.

----The machine runs for 10 consecutive minutes in defrosting mode.

Defrosting Action:



Condition of ending defrosting:

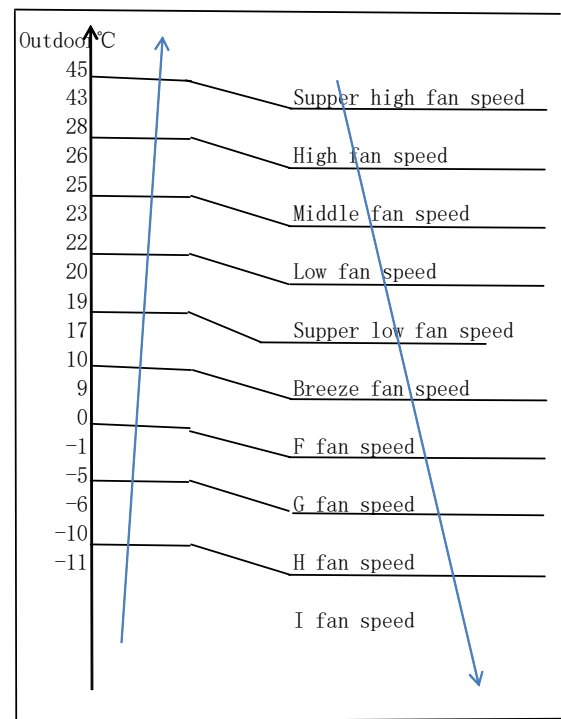
If any one of following items is satisfied, defrosting will stop and the machine will turn to normal heating mode.

- ① $T3 > \text{TempQuitDefrost_ADD } ^{\circ}\text{C};$
- ② The defrosting time achieves 10min.
- ③ Turn to other modes or off.

5.4.3 Outdoor Fan Control

5.4.3.1 Cooling Mode

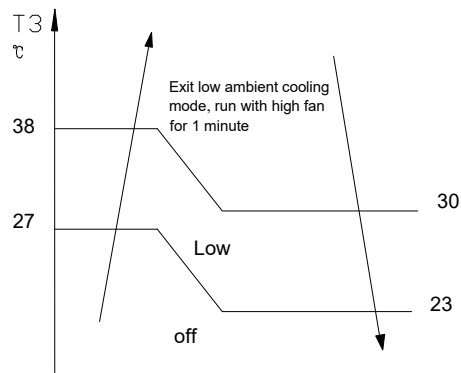
Under normal operating conditions, the system chooses the running fan speed according to the ambient temperature:

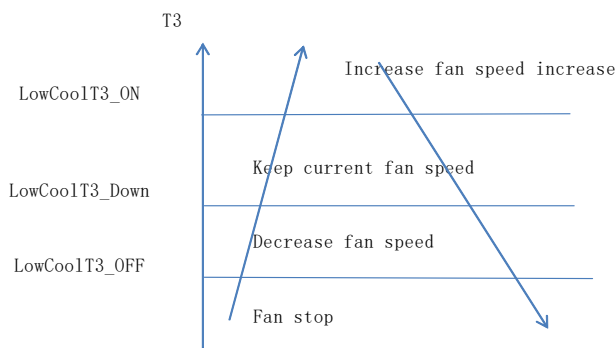


When low ambient cooling is in effect::

Outdoor fan speed control logic (low ambient cooling)

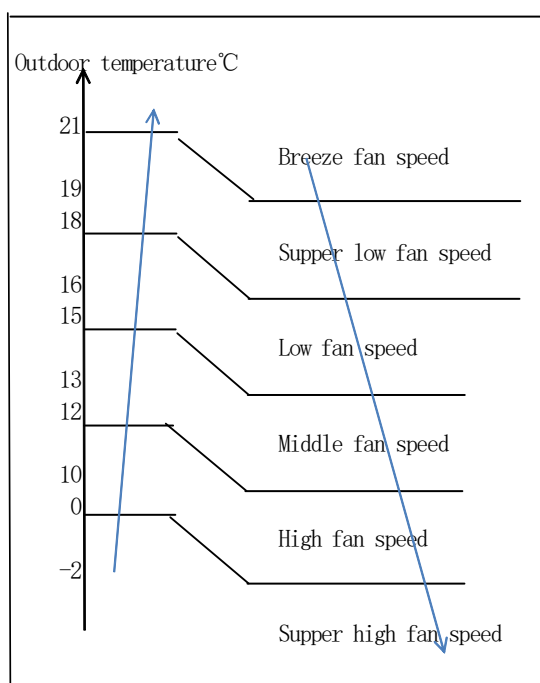
When $T4 < 15^{\circ}\text{C}$ (59°F) and $T3 < 30^{\circ}\text{C}$ (86°F), the unit enters into low ambient cooling mode. The outdoor fan chooses a speed according to $T3$. When $T3 \geq 38^{\circ}\text{C}$ (100.4°F) or when $T4 \geq 20^{\circ}\text{C}$ (68°F), the outdoor fan chooses a speed according to $T4$ again.





5.4.3.2 Heating Mode

Under normal operating conditions, the system chooses a running fan speed according to ambient temperature:



5.4.4 Electronic Expansion Valve (EXV)

Control

1. EXV remains fully closed while the device is powering up. EXV then remains on standby with 350P open. It opens to the target angle after the compressor starts.
2. EXV closes with -160P when the compressor stops. Then it remains on standby with 350P

open. It opens to the target angle after the compressor starts.

3. The action priority for the EXVs is A-B-C-D-E.

4. The compressor and outdoor fan commence operation only after EXV initializes.

5.4.4.1 Cooling Mode

The initial open angle of the EXV depends on the size of the indoor model. The adjustment range is 100-400p.

When the unit has been running for 3 minutes, the outdoor receives indoor units' capacity demand and T2B information and then calculates their average. After comparing each indoor's T2B with the average, the outdoor gives the following modification commands:

---- If the $T2B > \text{average}$, the relevant valve needs to open 16p more

---- If the $T2B = \text{average}$, the relevant valve's open range remains as is

---- If the $T2B < \text{average}$, the relevant valve needs to close 16p more

This modification is carried out every 2 minutes.

5.4.4.2 Heating Mode

The initial open angle of the EXV depends on the size of the indoor model. The adjustment range is 150-350p.

When the unit has been running for 3 minutes, the outdoor unit receives the indoor units' indoor units' capacity demand and T2 information and then calculates their average.

After comparing each indoor unit's T2 with the average, the outdoor gives the following modification commands:

----If the $T2 > \text{average} + 2$, the relevant valve needs to close 16p more

---- If $\text{average} + 2 \geq T2 \geq \text{average} - 2$, the relevant valve's open range remains as is

----If the $T2 < \text{average} - 2$, the relevant valve needs to open 16p more

This modification is carried out every 2 minutes.

5.4.5 Four-Way Valve Control

In heating mode, a four-way valve is opened.

In defrosting, a four-way valve operates according to the current defrosting action.

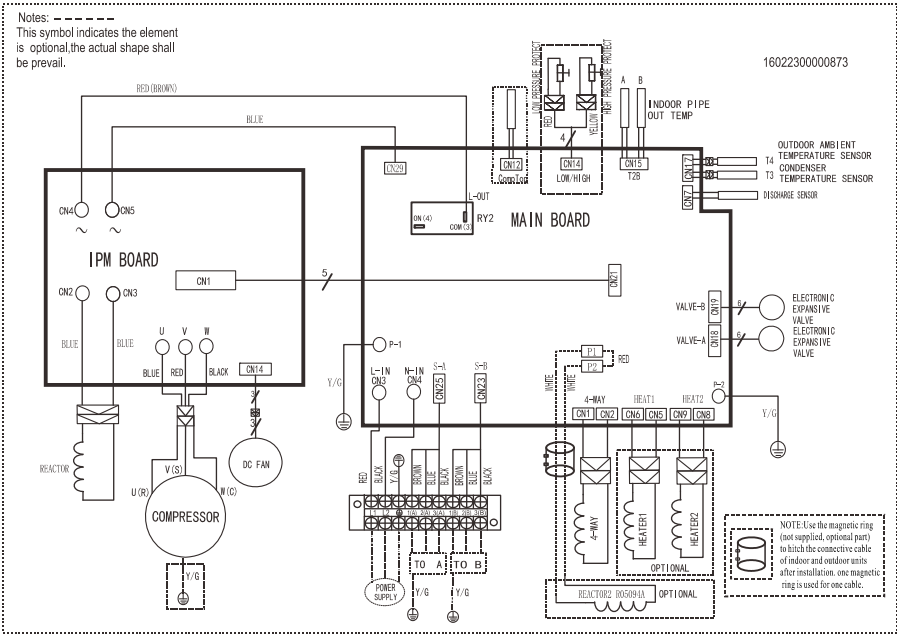
In other modes, a four-way valve is closed.

When the unit is switched from heating to other modes, the four-way valve turns off after the compressor has been off for 2 consecutive minutes.

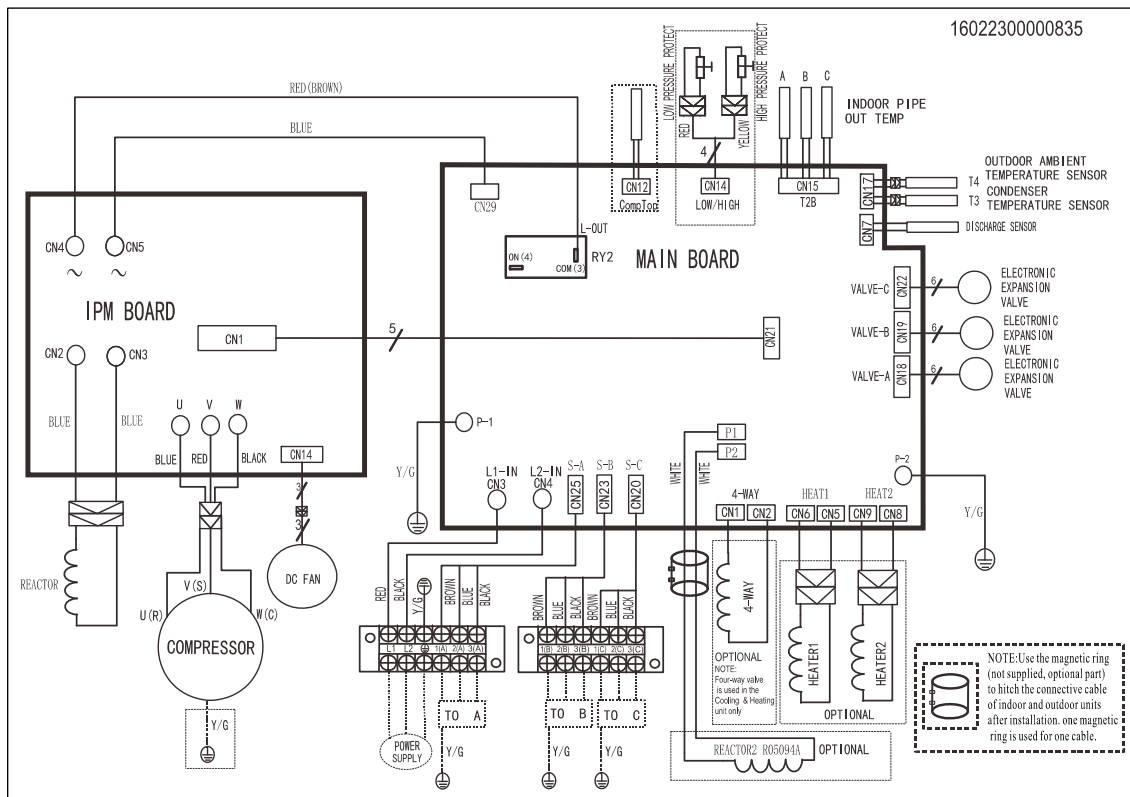
Failure or protection (excluding discharge temperature protection and high/low pressure protection) causes the four-way valve to immediately shut down.

6. Wiring Diagrams

6.1 Wiring diagram of DM18HOM23230X2, DM18HOM25230X3

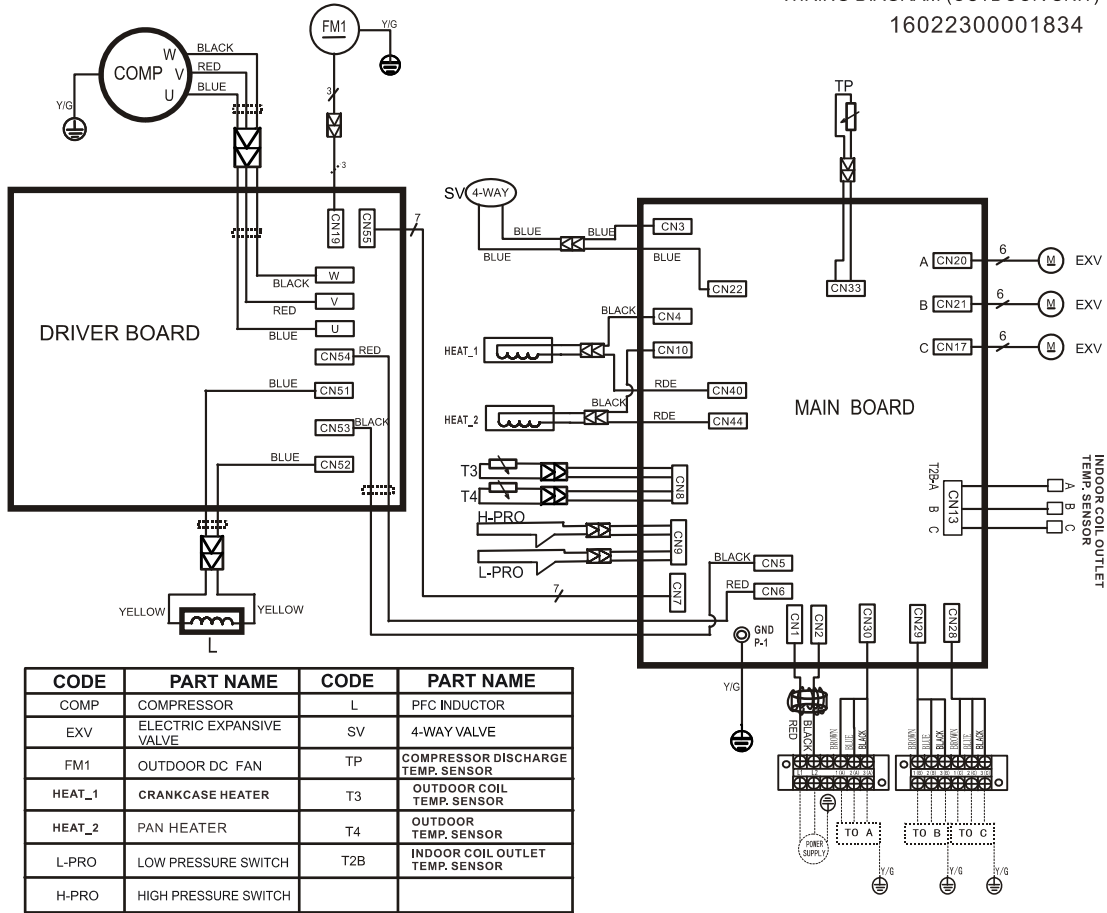


6.2 Wiring diagram of DM27HOM23230X2

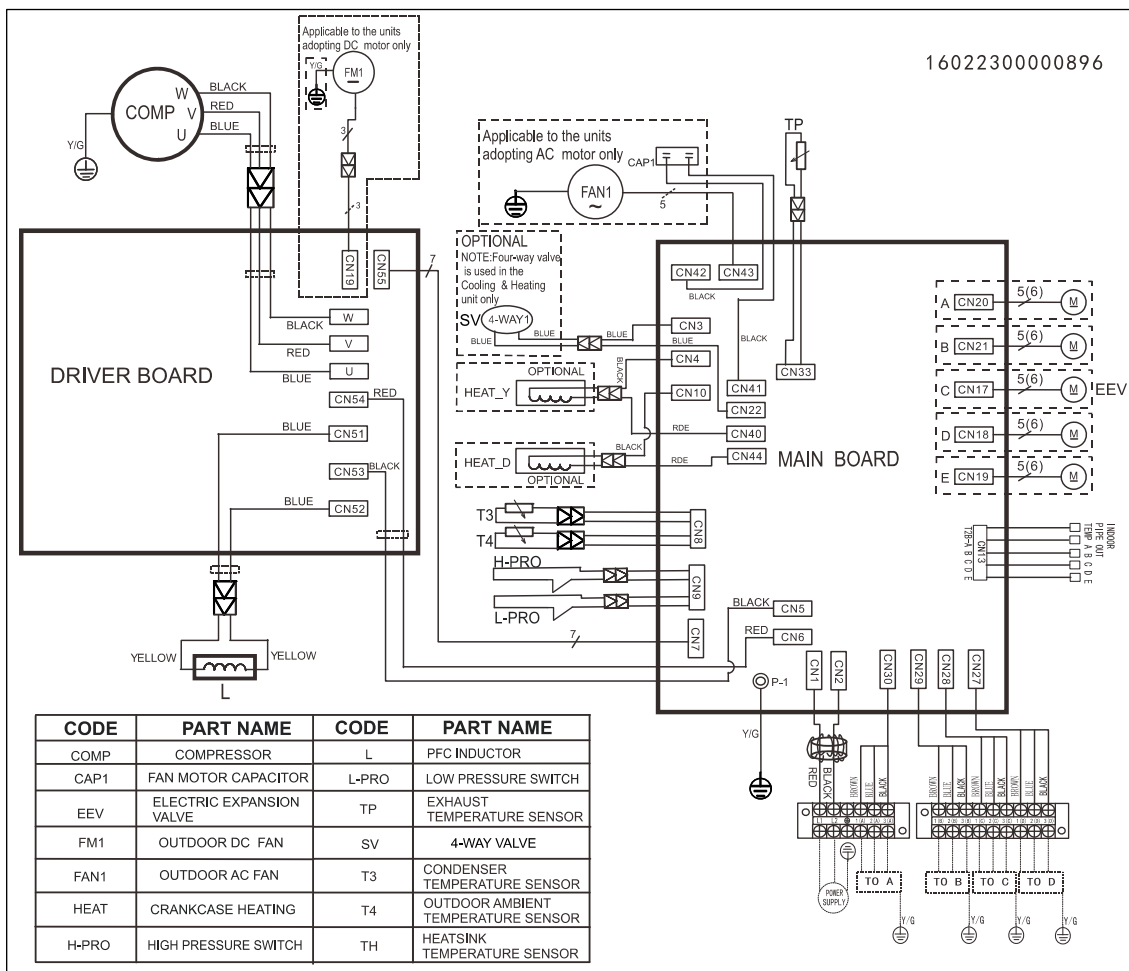


DM27HOM25230X3

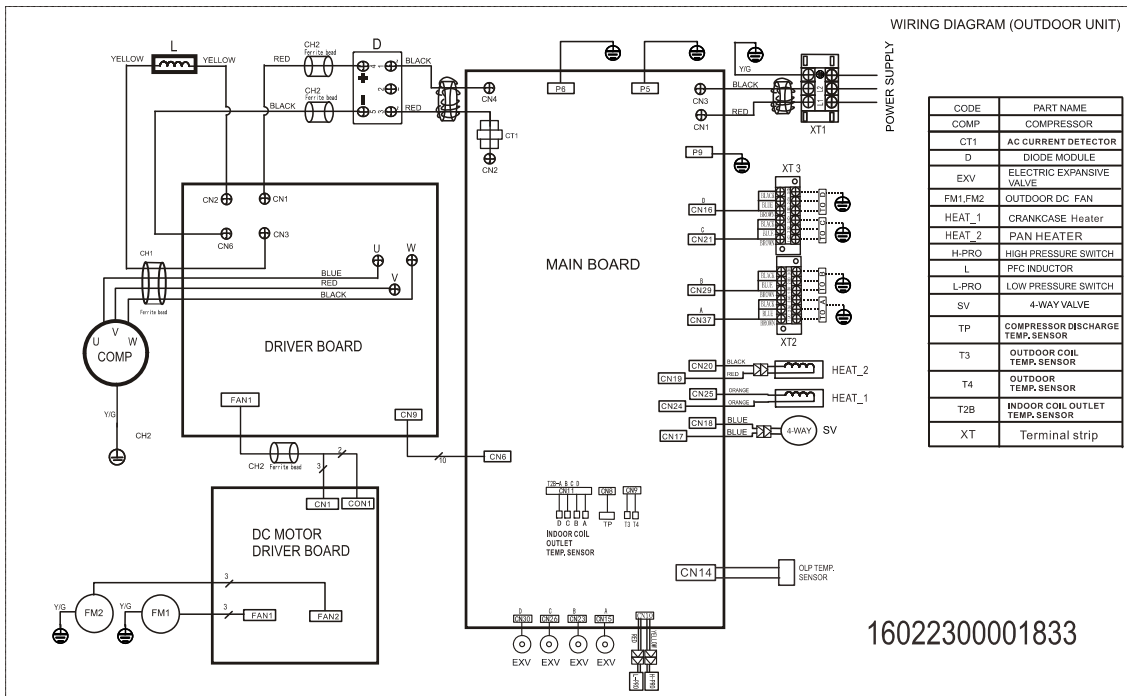
WIRING DIAGRAM (OUTDOOR UNIT)
16022300001834



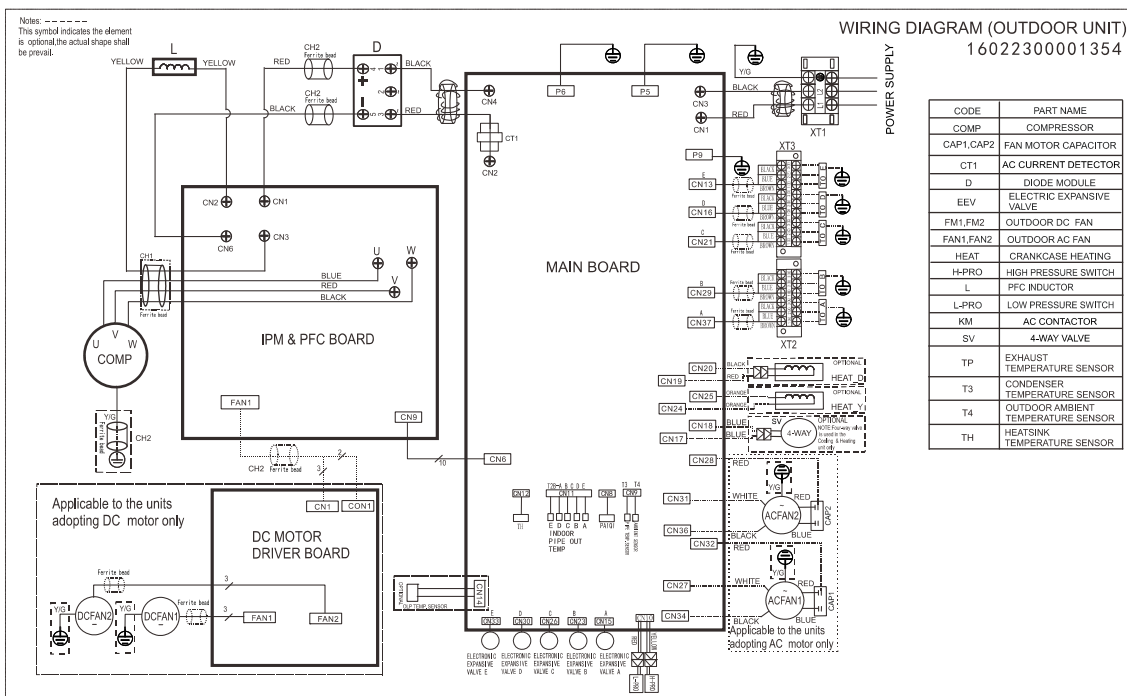
6.3 Wiring diagram of DM36HOM23230X2



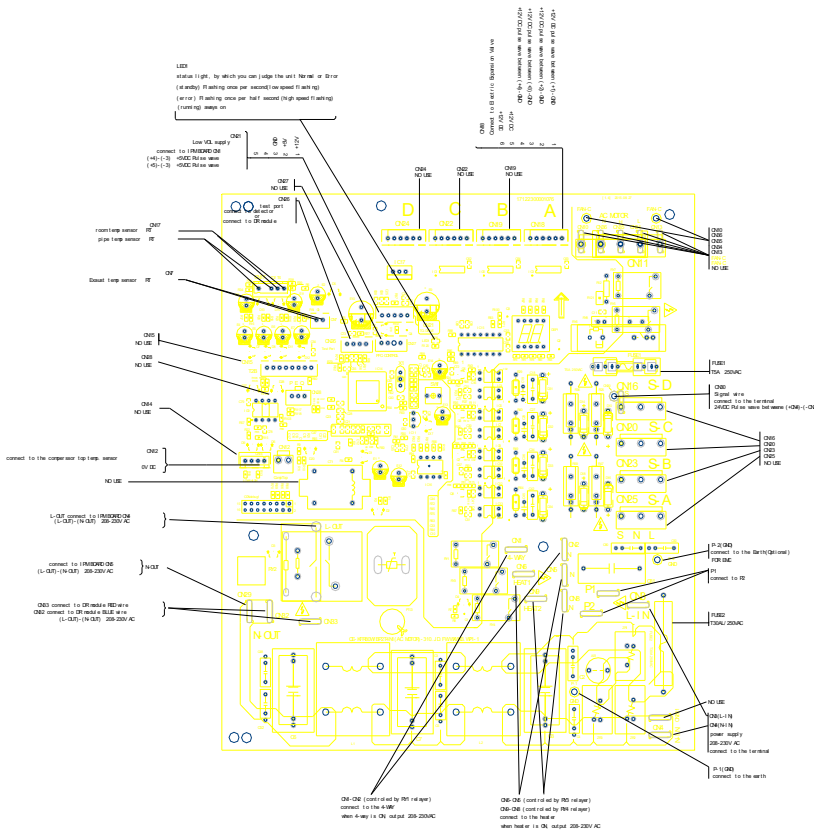
DM36HOM25230X3



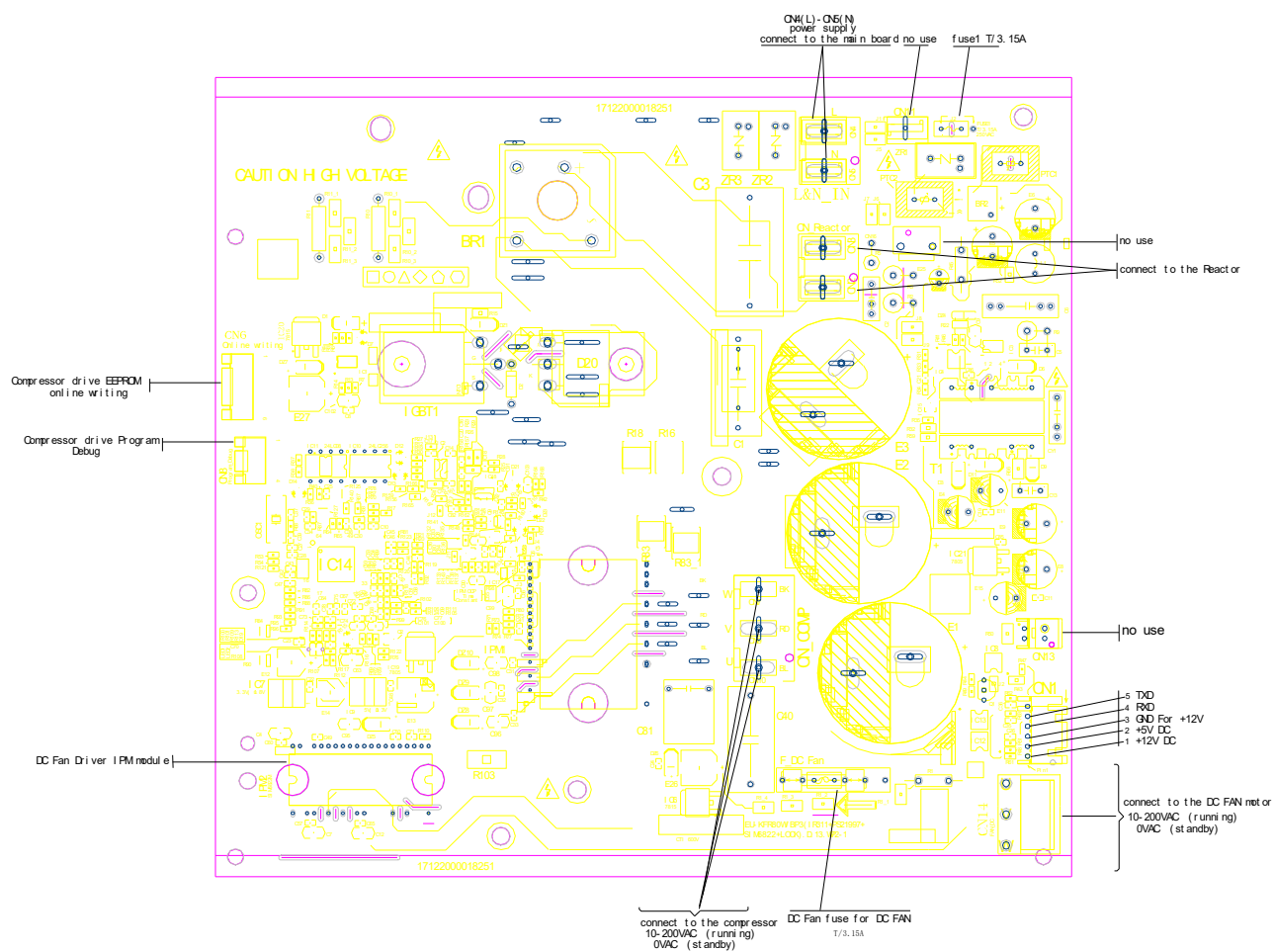
6.4 Wiring diagram of DM48HOM23230X2



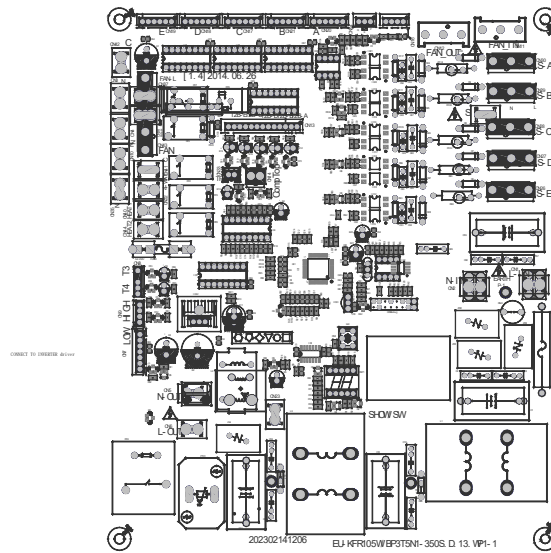
PCB board of DM18HOM23230X2, DM27HOM23230X2



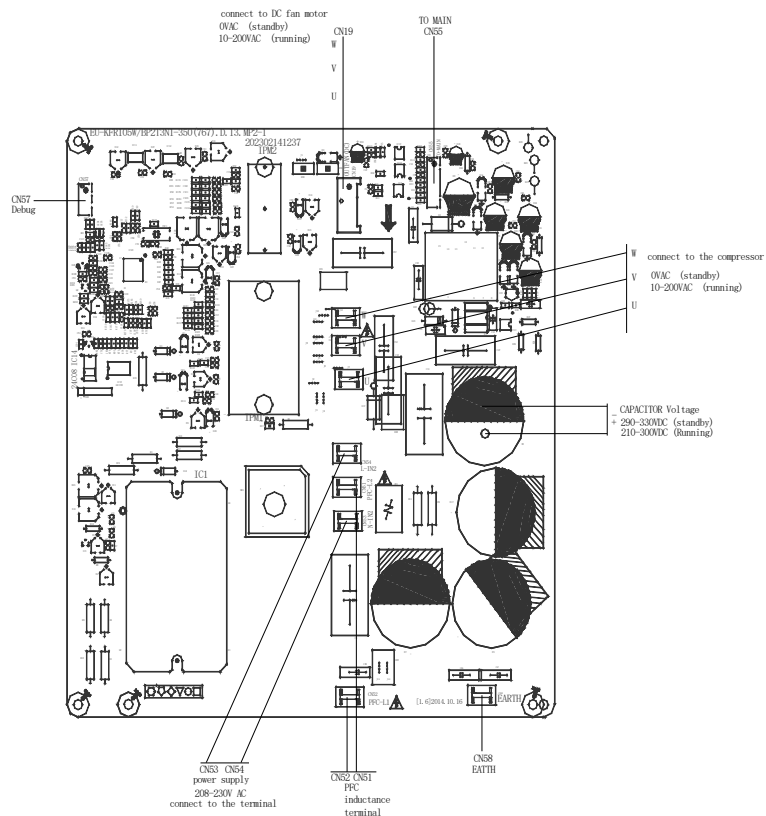
IPM board of DM18HOM23230X2, DM27HOM23230X2



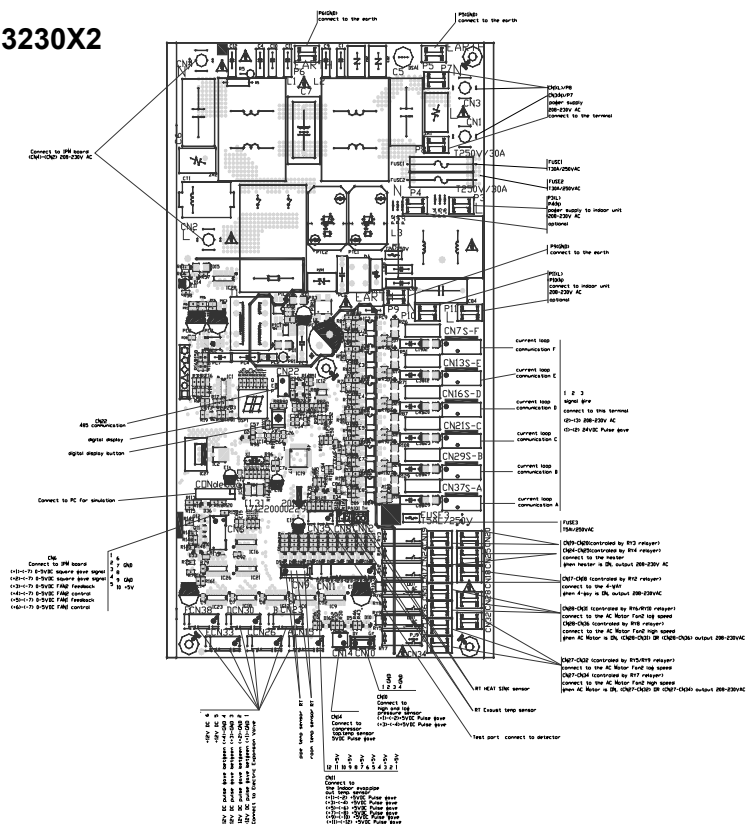
PCB board of DM36HOM23230X2



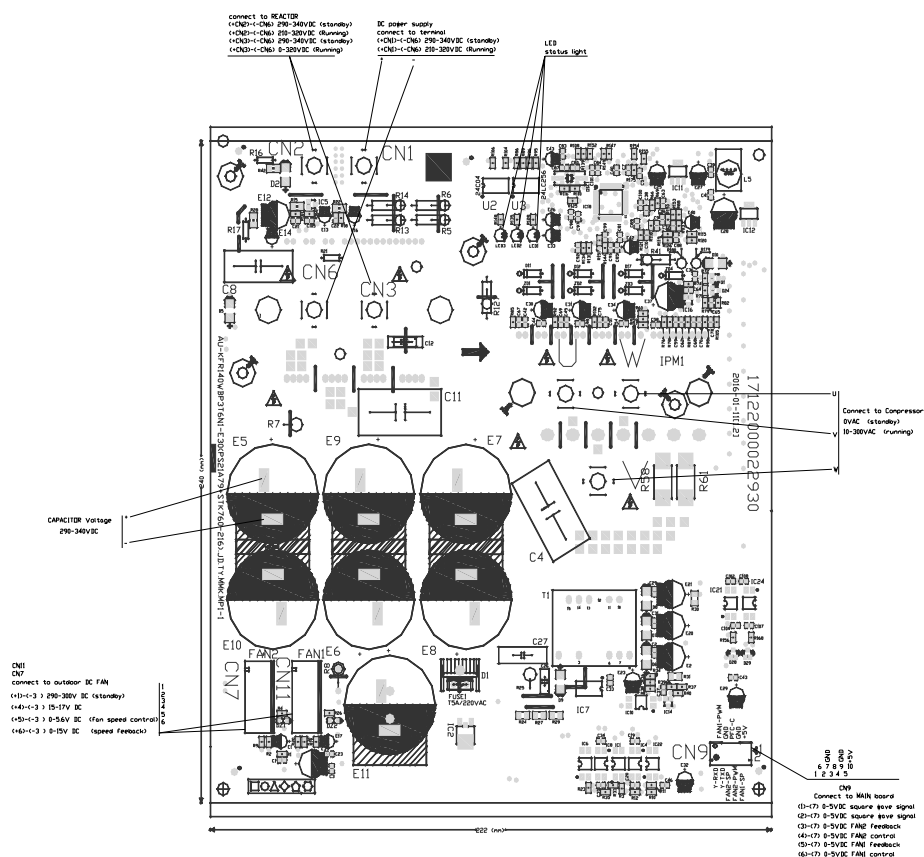
IPM board of DM36HOM23230X2



IPM board of DM48HOM23230X2



IPM board of DM48HOM23230X2

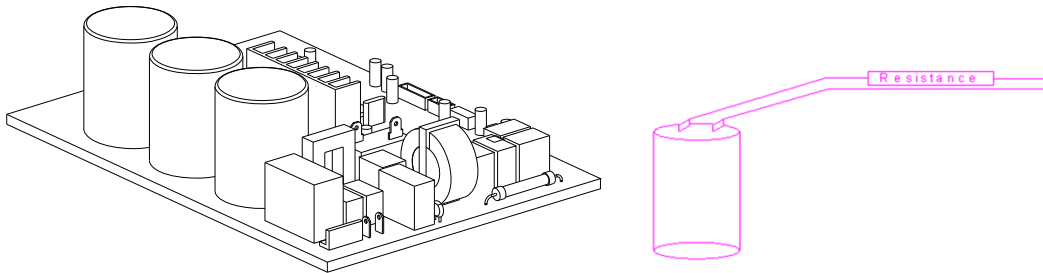


7. Troubleshooting

7.1 Safety

Electricity is stored in capacitors, even when the power supply is shut off. Do not forget to discharge the electricity in the capacitors.

The value of resistance is about 1500 ohm to 2000 ohm



Electrolytic Capacitors

(HIGH VOLTAGE! CAUTION!)

Bulb (25-40W)

The voltage in P3 and P4 in outdoor PCB is high voltage about 310V

The voltage in P5 and P6 in outdoor PCB is high voltage about 310V

7.2 Indoor Unit Error Display

For All new models:

- 1) Wallmount: DM09HIW23230E3, DM12HIW23230E3, DM18HIW23230E3, DM24HIW23230E3
- 2) Ductable: DM09HIDU230X5, DM12HIDU230X5, DM18HIDU230X5, DM24HIDU230X5
- 3) Cassette: DM09HICU230X5, DM12HICU230X5, DM18HICU230X5, DM24HICU230X5
- 4) Floor mount: DM12HIFU230E5

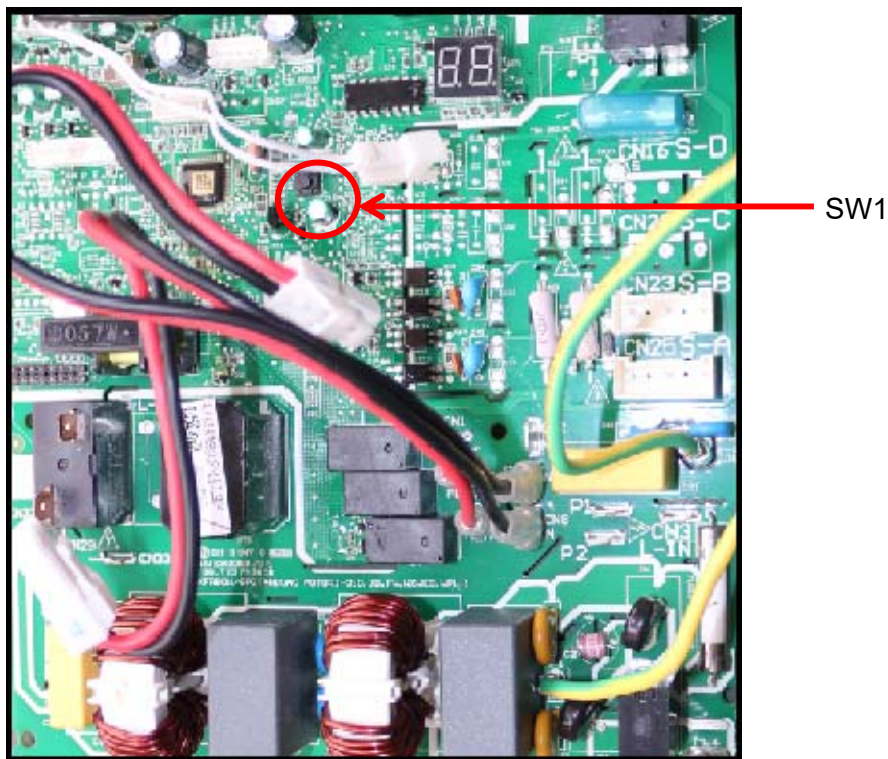
Operation lamp	Timer lamp	Display	LED STATUS	ODU Error
★ 1 time	X	E0	Indoor unit EEPROM parameter error	---
★ 2 times	X	E1	Communication malfunction between indoor and outdoor units	E2
★ 4 times	X	E3	Indoor fan speed malfunction	---
★ 5 times	X	E4	Indoor room temperature sensor (T1) malfunction	---
★ 6 times	X	E5	Evaporator coil temperature sensor (T2) malfunction	---
★ 8 times	X	EE	Water-level alarm malfunction	
★ 1 times	●	F0	Current overload protection	---
★ 2 times	●	F1	Outdoor ambient temperature sensor (T4) malfunction	E4
★ 3 times	●	F2	Condenser coil temperature sensor (T3) malfunction	E4
★ 4 times	●	F3	Compressor discharge temperature sensor (T5) malfunction	E4
★ 5 times	●	F4	Outdoor unit EEPROM parameter error	E0
★ 6 times	●	F5	Outdoor fan speed malfunction	E8
★ 7 times	●	F6	Indoor coil outlet pipe sensor(Located on outdoor unit low pressure valve)	---
★ 8 times	●	F7	Communication malfunction between Cassette optional lift panel and the unit.	---
★ 9 times	●	F8	Cassette optional lift panel malfunction	---
★ 10 times	●	F9	Cassette optional lift panel not closed	---
★ 1 times	★	P0	Inverter module (IPM) malfunction	P6
★ 2 times	★	P1	Over-voltage or under-voltage protection	E5
★ 3 times	★	P2	High temperature protection of compressor top(OLP)/ High temperature protection of IPM board	---
★4 times	★	P3	Low ambient temperature protection	LP
★ 5 times	★	P4	Compressor drive malfunction	---
★ 6 times	★	P5 (---)	Indoor units mode conflict	---
★ 7 times	★	P6	Low pressure protection	P2
★ flash , ● light, X extinguished				

7.3 Outdoor Unit Display

7.3.1 Outdoor Unit Point Check Function

A check switch is included on the outdoor PCB.

Push SW1 to check the unit's status while running. The digital display shows the following codes each time the SW1 is pushed.



Number of Presses	Display	Remark										
0	Normal display	Displays running frequency, running state, or malfunction code										
1	Quantity of indoor units with working connection	Actual data <table><tr><th>Display</th><th>Number of indoor unit</th></tr><tr><td>1</td><td>1</td></tr><tr><td>2</td><td>2</td></tr><tr><td>3</td><td>3</td></tr><tr><td>4</td><td>4</td></tr></table>	Display	Number of indoor unit	1	1	2	2	3	3	4	4
Display	Number of indoor unit											
1	1											
2	2											
3	3											
4	4											
2	Outdoor unit running mode code	Off: 0,Fan only: 1, Cooling: 2, Heating: 3, Forced cooling: 4. Forced defrost:A										
3	Indoor unit A capacity	The capacity unit is horse power. If the indoor unit is not connected, the digital display shows the following: “——” (9K:1HP,12K:1.2HP,18K:1.5HP)										
4	Indoor unit B capacity											
5	Indoor unit C capacity											
6	Indoor unit D capacity											
7	Indoor unit E capacity											
8	Indoor unit A capacity demand code	Norm code*HP (9K: 1HP,12K: 1.2HP,18K: 1.5HP)										
9	Indoor unit B capacity demand code											
10	Indoor unit C capacity demand code											
11	Indoor unit D capacity demand code											
12	Indoor unit E capacity demand code											
13	Outdoor unit amendatory capacity demand code											
14	The frequency corresponding to the total indoor units' amendatory capacity demand											

15	The frequency after the frequency limit			
16	The frequency sending to compressor control chip			
17	Indoor unit A evaporator outlet temperature (T _{2B} A)	If the temperature is lower than -9 ℃, the digital display shows “-9.” If the temperature is higher than 70 ℃, the digital display shows “70.” If the indoor unit is not connected, the digital display shows: “——”		
18	Indoor unit B evaporator outlet temperature (T _{2B} B)			
19	Indoor unit C evaporator outlet temperature (T _{2B} C)			
20	Indoor unit D evaporator outlet temperature (T _{2B} D)			
21	Indoor unit E evaporator outlet temperature (T _{2B} E)			
22	Indoor unit A room temperature (T ₁ A)	If the temperature is lower than 0 ℃, the digital display shows “0.” If the temperature is higher than 50 ℃, the digital display shows “50.” If the indoor unit is not connected, the digital display shows: “——”		
23	Indoor unit B room temperature (T ₁ B)			
24	Indoor unit C room temperature (T ₁ C)			
25	Indoor unit D room temperature (T ₁ D)			
26	Indoor unit E room temperature (T ₁ E)			
27	Indoor unit A evaporator temperature (T ₂ A)	If the temperature is lower than -9 ℃, the digital display shows “-9.” If the temperature is higher than 70 ℃, the digital display shows “70.” If the indoor unit is not connected, the digital display shows: “——”		
28	Indoor unit B evaporator temperature (T ₂ B)			
29	Indoor unit C evaporator temperature (T ₂ C)			
30	Indoor unit D evaporator temperature (T ₂ D)			
31	Indoor unit E evaporator temperature (T ₂ E)			
32	Condenser pipe temperature (T ₃)			
33	Outdoor ambient temperature (T ₄)			
34	Compressor discharge temperature (TP)	The display value is between 30–129 ℃. If the temperature is lower than 30 ℃, the digital display shows “30.” If the temperature is higher than 99 ℃, the digital display shows single and double digits. For example, if the digital display shows “0.5”, the compressor discharge temperature is 105 ℃.		
35	AD value of current	The display value is a hex number. For example, the digital display tube shows “Cd”, it means AD value is 205.		
36	AD value of voltage			
37	EXV open angle for A indoor unit	Actual data/4. If the value is higher than 99, the digital display shows single and double digits. For example, if the digital display shows “2.0”, the EXV open angle is 120×4=480p.		
38	EXV open angle for B indoor unit			
39	EXV open angle for C indoor unit			
40	EXV open angle for D indoor unit			
41	EXV open angle for E indoor unit			
42	Frequency limit symbol	Bit7	Frequency limit caused by IGBT radiator	The display value is a hexadecimal number. For example, the digital display show 2A, then Bit5=1, Bit3=1, and Bit1=1. This means that a frequency limit may be caused by T4, T3, or the current.
		Bit6	Frequency limit caused by PFC	
		Bit5	Frequency limit caused by T4.	
		Bit4	Frequency limit caused by T2.	
		Bit3	Frequency limit caused by T3.	
		Bit2	Frequency limit caused by T5.	
		Bit1	Frequency limit caused by current	
		Bit0	Frequency limit caused by voltage	
43	Average value of T2	(Sum T2 value of all indoor units)/(number of indoor units in good connection)		
44	Outdoor unit fan motor state	Off: 0, High speed:1, Med speed: 2, Low speed: 3, Breeze:4, Super breeze: 5		
45	The last error or protection code	00 means no malfunction and protection		
46	F indoor unit capacity			
47	F indoor unit capacity demand code			
48	F indoor unit evaporator outlet temperature (T _{2B} F)			

49	F indoor unit room temperature (T ₁ F)	
50	F indoor unit evaporator temperature (T ₂ F)	
51	EXV open angle for F indoor unit	

7.3.2 Outdoor Unit Digital Display

A digital display is featured on the outdoor PCB.

The LED displays different codes in the following situations:

- Standby: “- -.”
- Compressor operation: the running frequency.
- Defrosting mode: “dF” or alternative displays between running frequency and “dF” (each appears for 0.5s.)
- Compressor pre-heating: “PH” or alternative displays between running frequency and “PH” (each appears for 0.5s.)
- Oil return process: “RO” or alternative displays between running frequency and “RO” (each appears for 0.5s.)
- Low ambient cooling mode: “LC” or alternative displays between running frequency and “LC” (each appears for 0.5s.)
- Forced cooling mode: the LED displays “FC” or alternative displays between running frequency and “FC” (each appears for 0.5s.)
- PFC module protection occurs three times within 15 minutes: “E6” or alternates between displays of running frequency and “E6” (each appears for 0.5s.)
- In protection or malfunction, the LED displays an error code or protection code.

7.3.3 Outdoor unit error display

Display	LED STATUS	New indoor Error
E0	Outdoor unit EEPROM parameter error	F4
E2	Communication malfunction between indoor and outdoor units	E1
E3	Communication malfunction between IPM board and outdoor main control board	—
E4	Outdoor temperature sensor (coil sensor T3, ambient sensor T4, Compressor discharge sensor T5、 indoor coil outlet pipe sensor T2B) malfunction	F2/F1/F3/F6
E5	Over-voltage or under-voltage protection	P1
E6	PFC module protection	—
E8	Outdoor fan speed malfunction	F5
F1	No. A Indoor unit coil outlet temp. sensor malfunction	—
F2	No. B Indoor unit coil outlet temp. sensor malfunction	—
F3	No. C Indoor unit coil outlet temp. sensor malfunction	—
F4	No. D Indoor unit coil outlet temp. sensor malfunction	—
F5	No. E Indoor unit coil outlet temp. sensor malfunction	—
F6	No. F Indoor unit coil outlet temp. sensor malfunction	—
P0	High temperature protection of compressor top	P2
P1	High pressure protection	P6
P2	Low pressure protection	P6
P3	Current overload protection	F0
P4	Temperature protection of compressor discharge	—
P5	Condenser high temperature protection	—
P6	Inverter module (IPM) malfunction	P0
LP	Low ambient temperature protection	—

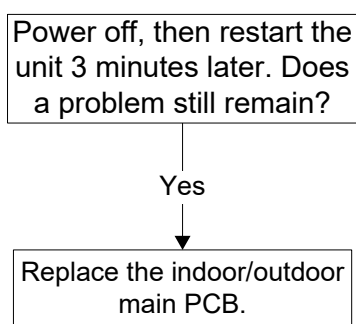
7.4 Diagnosis and Solution

7.4.1 Indoor unit trouble shooting

7.4.1.1 Indoor unit EEPROM parameter error diagnosis and solution.

Malfunction conditions	Indoor or outdoor PCB main chip does not receive feedback from EEPROM chip.
Potential causes	<ul style="list-style-type: none">● Installation mistake● Faulty PCB

Trouble shooting:

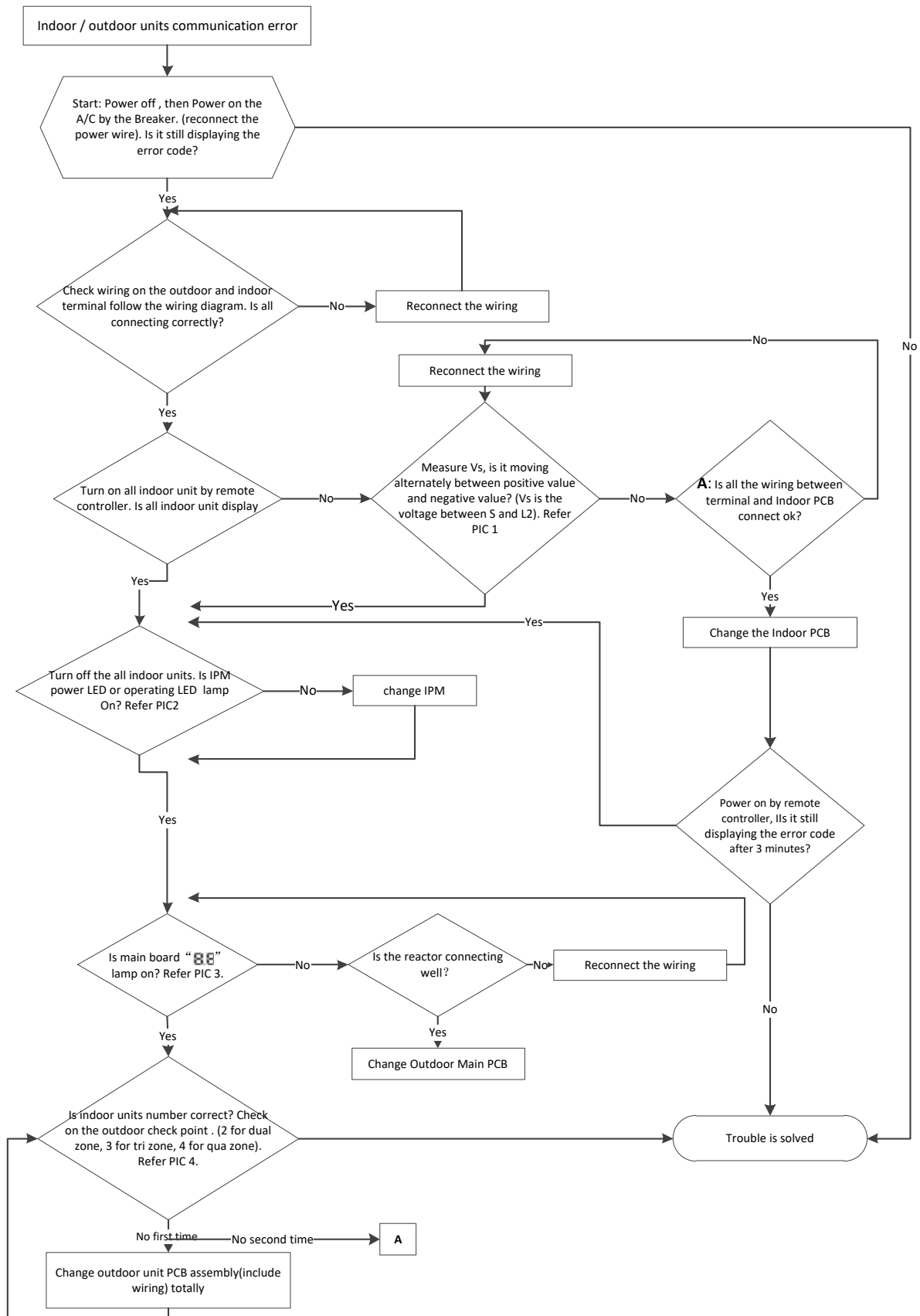


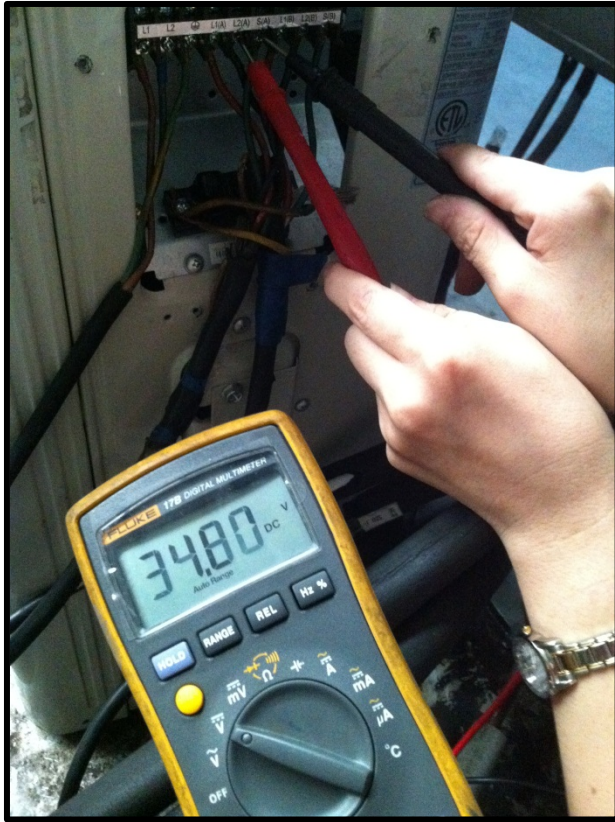
EEPROM: a type of read-only memory. The contents can be erased and reprogrammed using a pulsed voltage. To locate the EEPROM chip,.

7.4.1.2 Communication malfunction between indoor and outdoor units diagnosis and solution.

Malfunction conditions	If indoor unit does not receive the feedback from outdoor unit during 120 seconds.
Potential causes	<ul style="list-style-type: none">● Wiring mistake● Faulty indoor or outdoor PCB

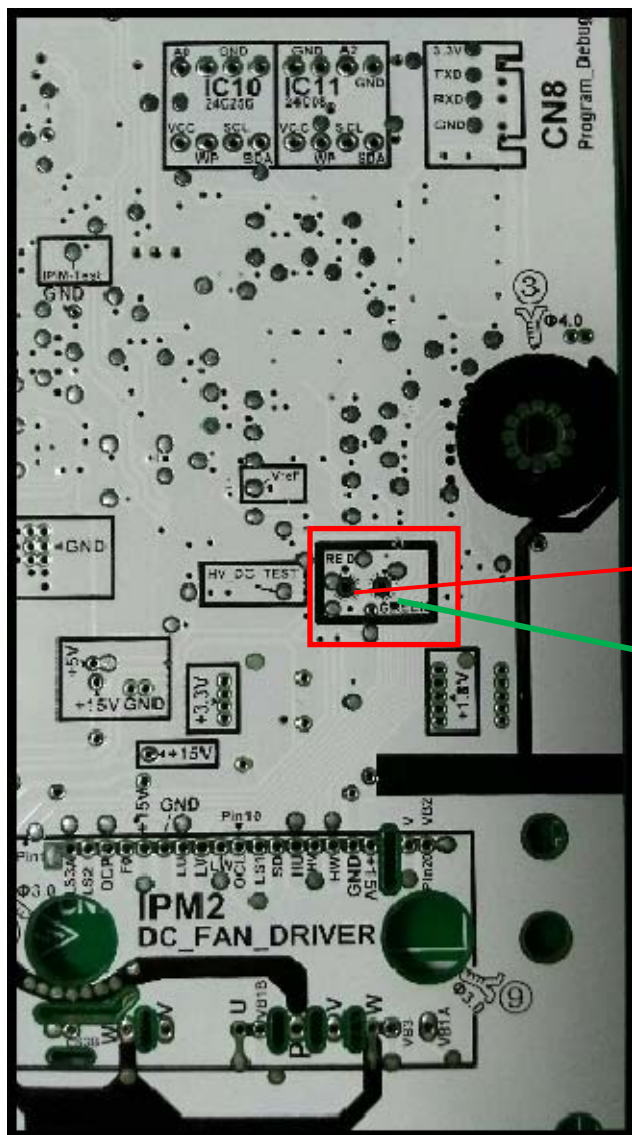
Trouble shooting:



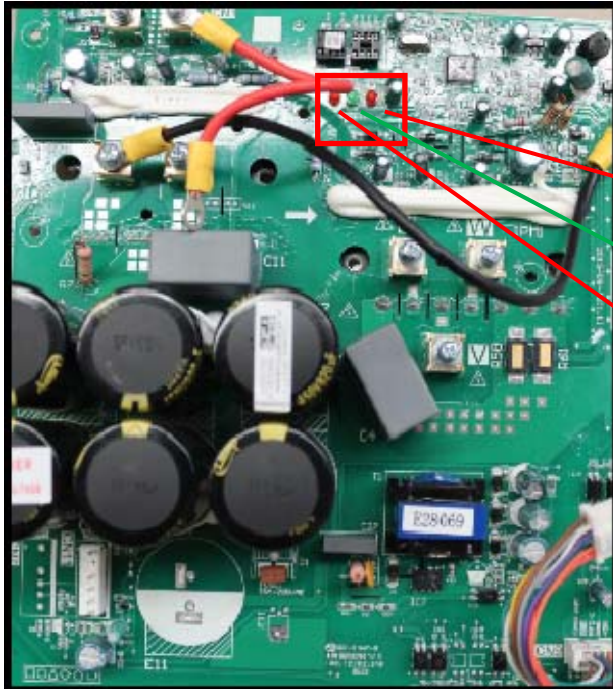


Pic 1: Use a multimeter to test the DC voltage between 2(old: L2) port and S port of outdoor unit. The red pin of multimeter connects with 2 (old: L2) port while the black pin is for S port.

When AC is normal running, the voltage will move alternately between positive value and negative value.



Pic 2: IPM (for 2 zone/ 3-zone)



Pic 2: IPM (for5 zone)

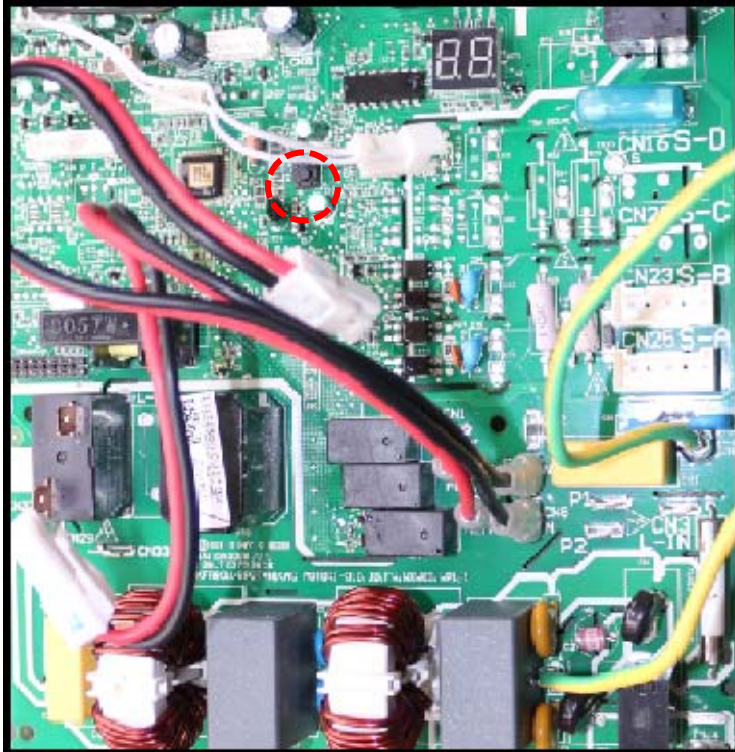
Operating

Standby

Power



PIC3: Main board LED when power on and unit standby.

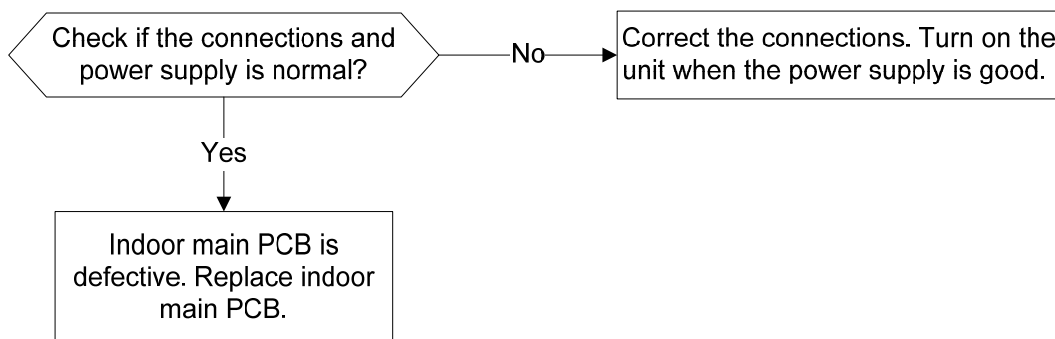


PIC 4: Check point button, press 1 time for check how many indoor units are connected.

7.4.1.3 Zero-crossing signal detection error diagnosis and solution.

Malfunction conditions	When PCB does not receive zero crossing signal feedback for 4 minutes or the zero crossing signal time interval is abnormal.
Potential causes	<ul style="list-style-type: none"> ● Connection mistake ● Faulty PCB

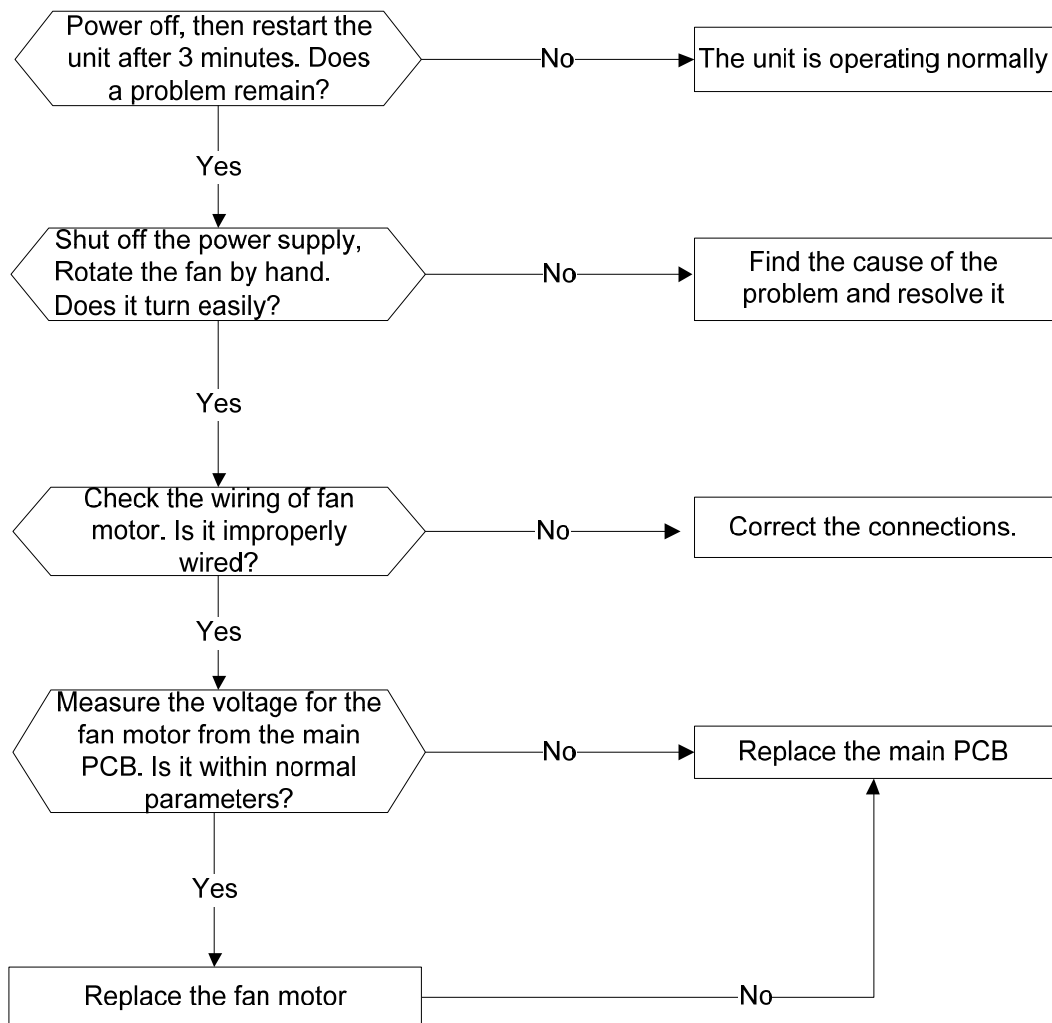
Trouble shooting:



7.4.1.4 Indoor fan speed malfunction diagnosis and solution.

Malfunction conditions	When indoor fan speed is too low (300RPM) for a certain period of time, the unit ceases operation and the LED displays a failure code.
Potential causes	<ul style="list-style-type: none"> • Wiring mistake • Faulty fan assembly • Faulty fan motor • Faulty PCB

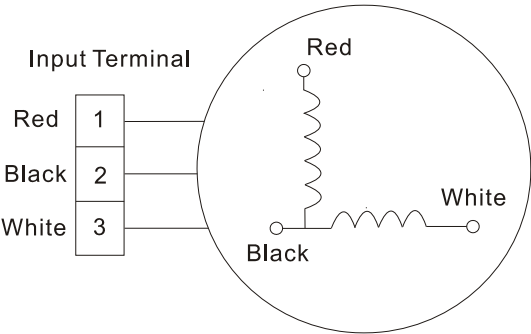
Trouble shooting:



Index 1:

1: Indoor AC fan motor

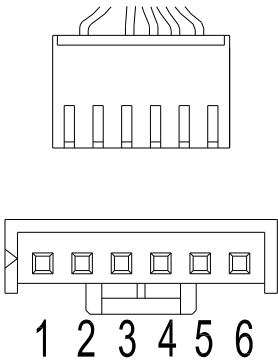
Power on and set the unit running in fan mode at high fan speed. After running for 15 seconds, measure the voltage of pin1 and pin2. If the value of the voltage is less than 100V (208~240V power supply) or 50V (115V power supply), the PCB must have problems and need to be replaced.



2. Indoor DC fan motor (control chip is inside fan motor)

Power on and when the unit is in standby, measure the voltage of pin1-pin3, pin4-pin3 in fan motor connector. If the value of the voltage is not in the range showing in below table, the PCB must have problems and need to be replaced.

For other models:



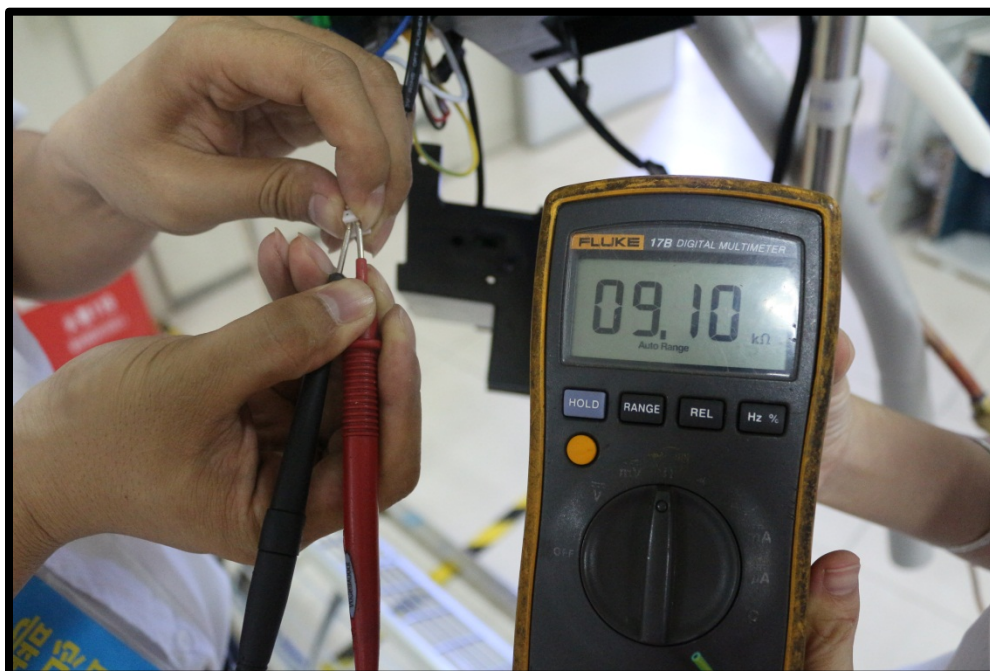
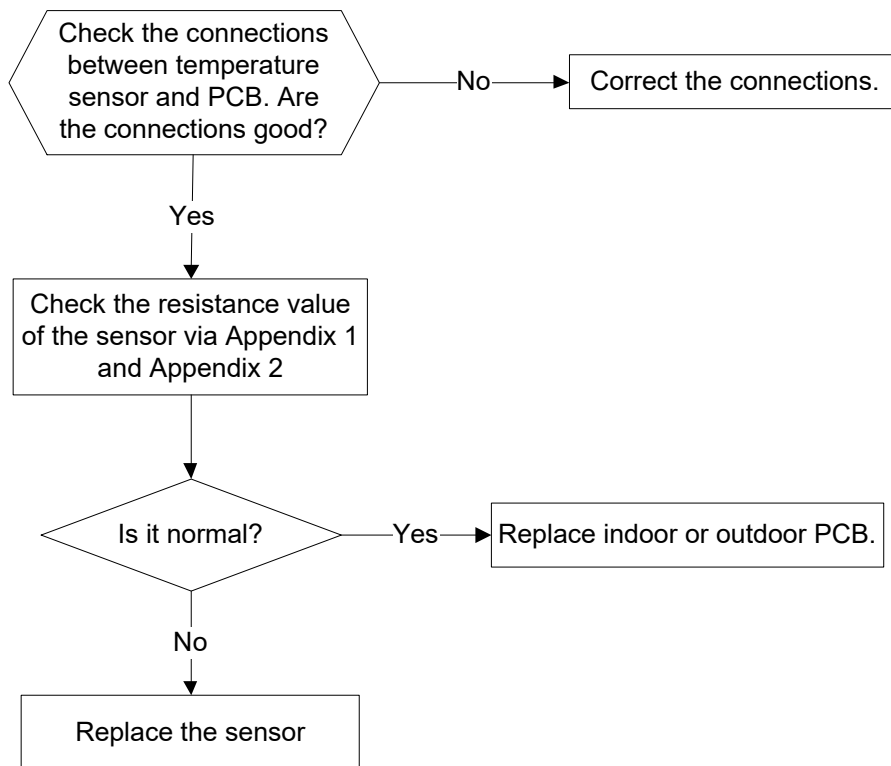
DC motor voltage input and output

NO.	Color	Signal	Voltage
1	Red	Vs/Vm	200V~380V
2	---	---	---
3	Black	GND	0V
4	White	Vcc	13.5-16.5V
5	Yellow	Vsp	0~6.5V
6	Blue	FG	13.5-16.5V

7.4.1.5 Temperature sensor malfunction diagnosis and solution.

Malfunction conditions	If the sampling voltage is lower than 0.06V or higher than 4.94V, the LED displays a failure.
Potential causes	<ul style="list-style-type: none">• Wiring mistake• Faulty sensor• Faulty PCB

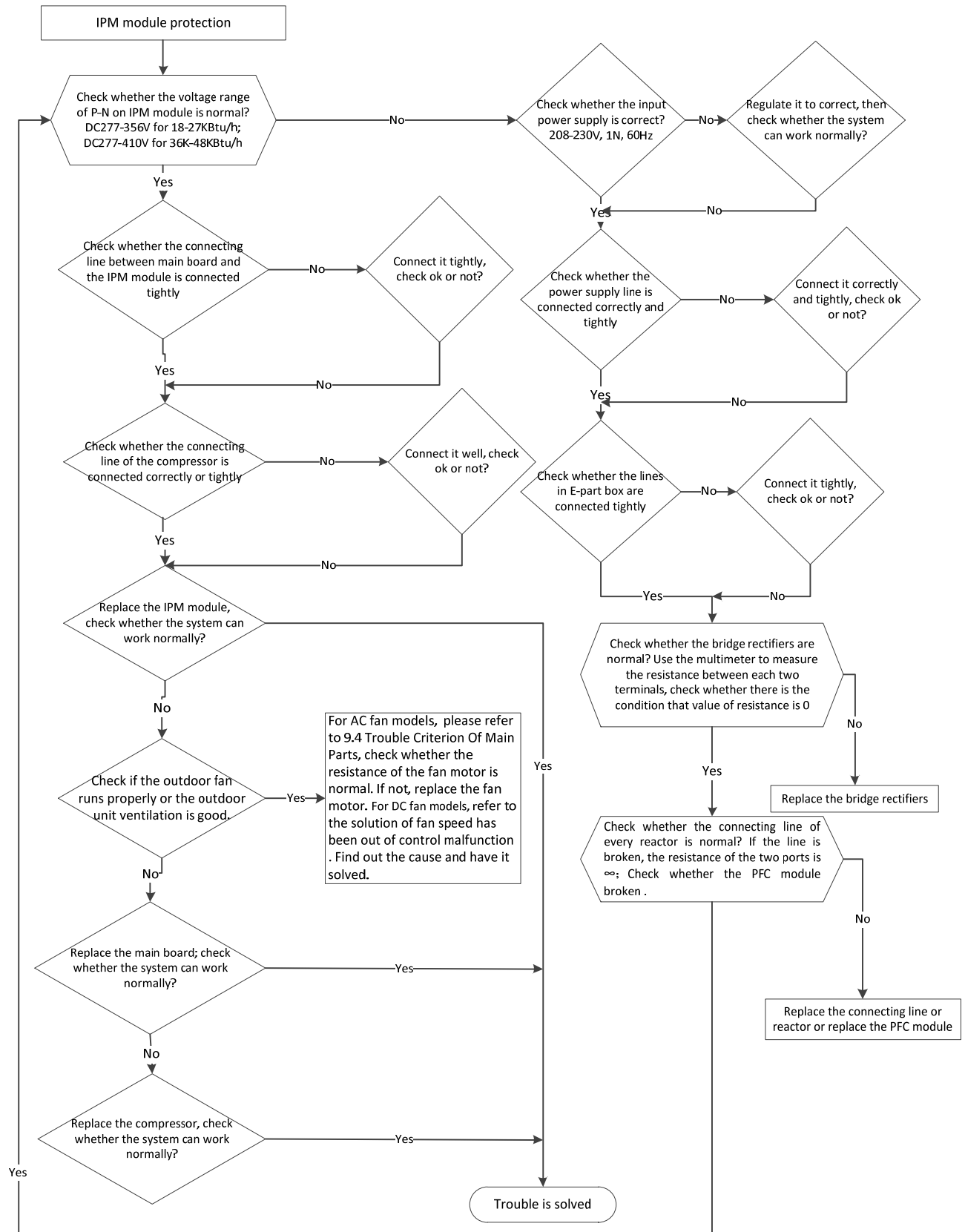
Trouble shooting:



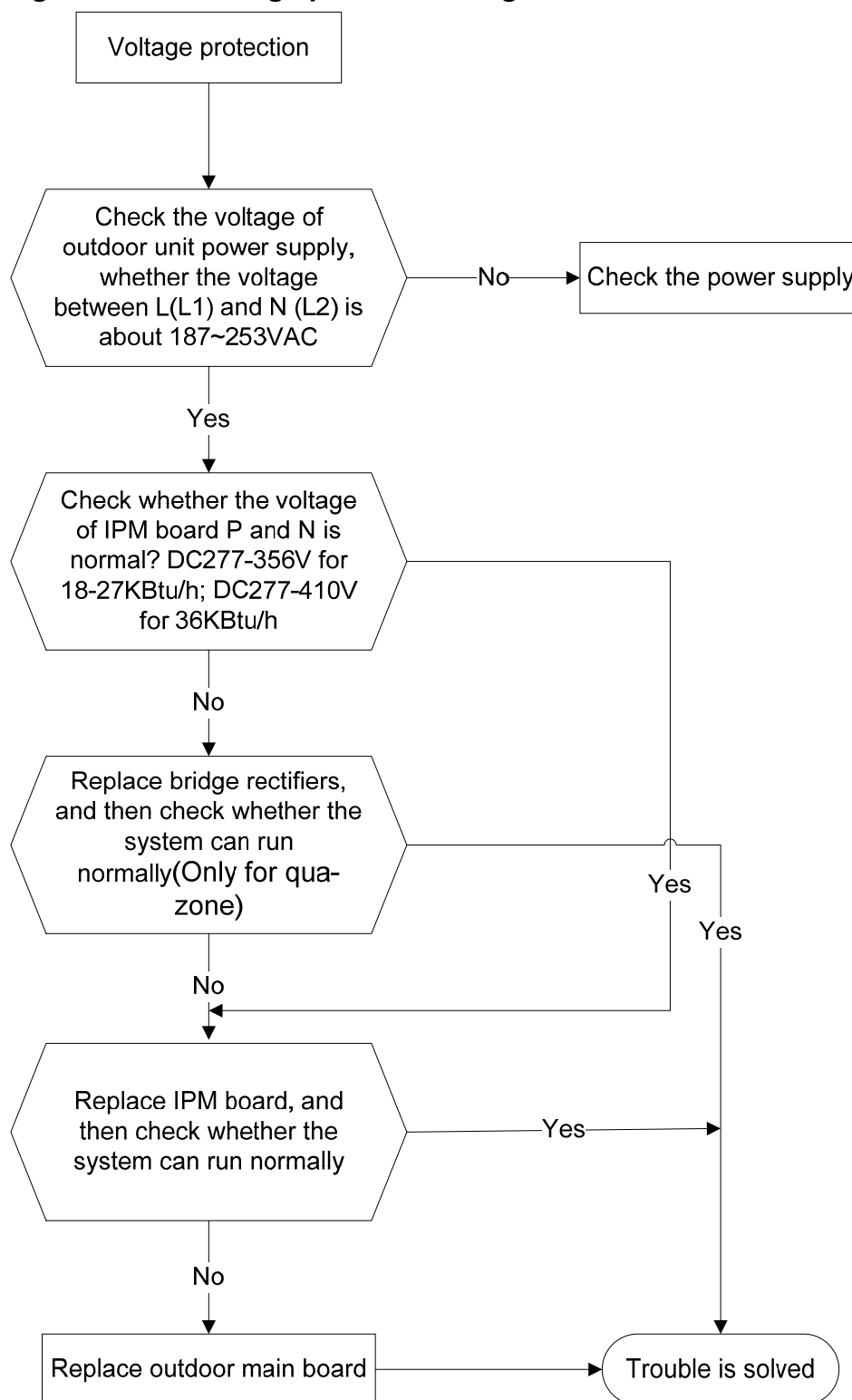
7.4.1.6 Inverter module (IPM) malfunction diagnosis and solution.

Malfunction conditions	When the voltage signal that IPM send to compressor drive chip is abnormal, the display LED will show “P6” and AC will turn off.
Potential causes	<ul style="list-style-type: none">● Wiring mistake● IPM malfunction● Faulty outdoor fan assembly● Compressor malfunction● Faulty outdoor PCB

Trouble shooting:



7.4.1.7 Over-voltage or under-voltage protection diagnosis and solution.

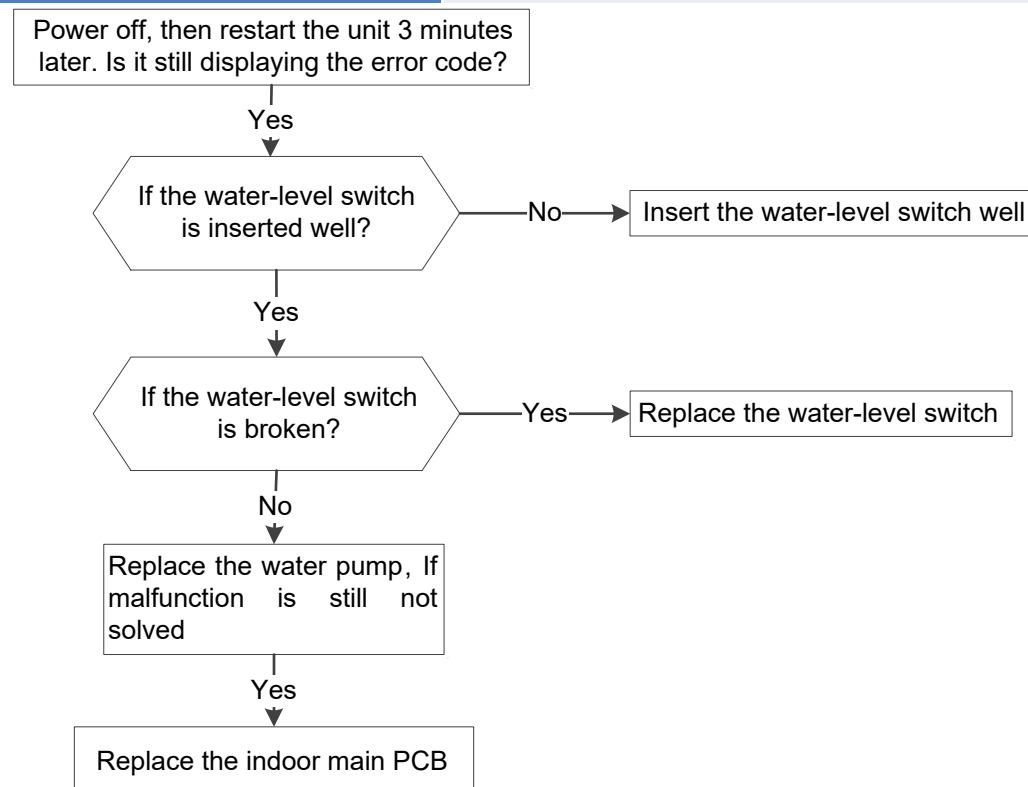


7.4.1.8 Compressor drive malfunction diagnosis and solution

The trouble shooting is same with one of IPM module protection.

7.4.1.9 Water-level alarm malfunction diagnosis and solution

Malfunction conditions	If the sampling voltage is not 5V, the LED will display the failure code.
Potential causes	<ul style="list-style-type: none">● Wiring mistakes● Faulty water-level switch● Faulty water pump● Faulty indoor PCB



7.4.1.10 Indoor units mode conflict

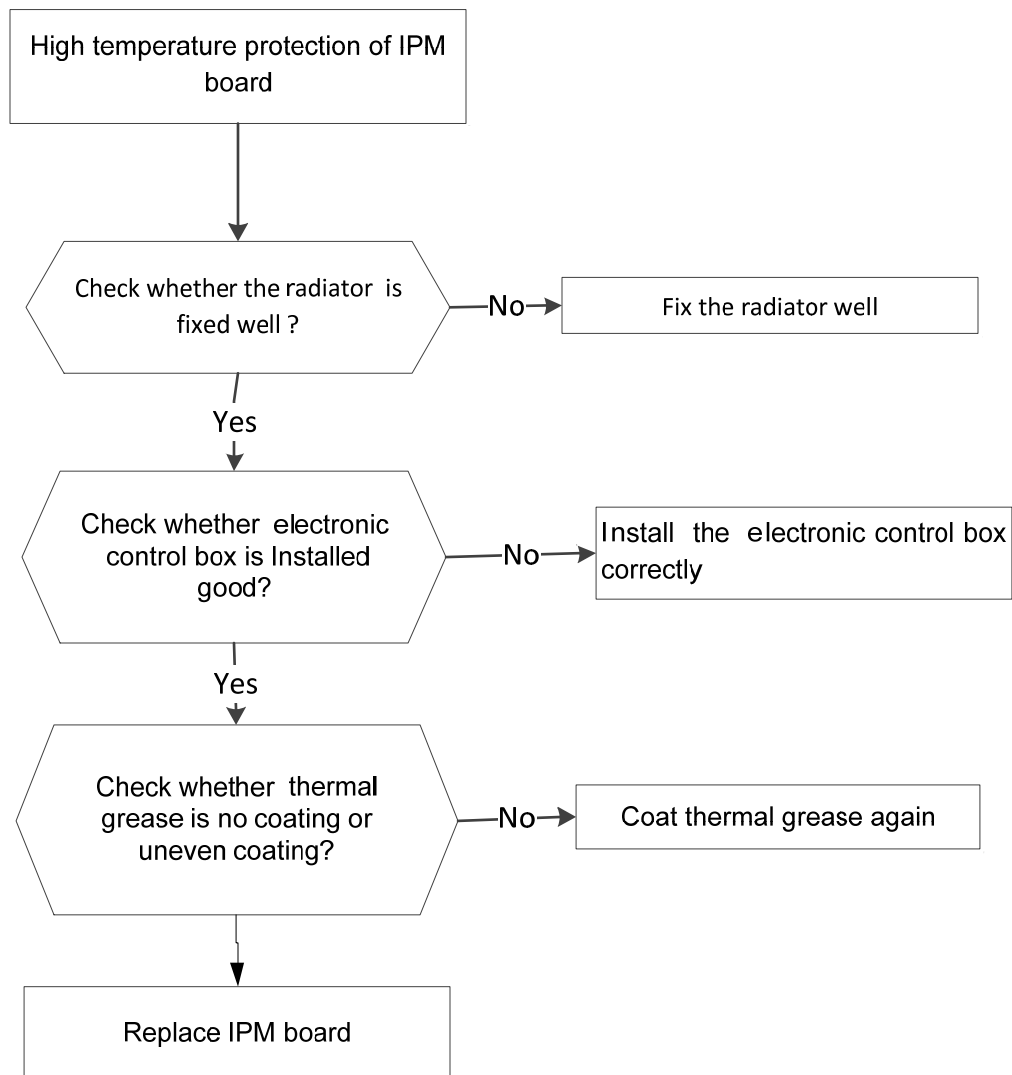
Error Code	P5(old model) or - -(new model)
Malfunction conditions	The indoor units cannot work cooling mode and heating at same time. Heating mode has a priority.
Potential causes	<ul style="list-style-type: none"> ● Suppose Indoor unit A working in cooling mode or fan mode, and indoor unit B is set to heating mode, then A will change to off and B will work in heating mode. ● Suppose Indoor unit A working in heating mode, and indoor unit B is set to cooling mode or fan mode, then B will change to stand by and A will be no change.

	Cooling mode	Heating Mode	Fan	Off
Cooling mode	No	Yes	No	No
Heating Mode	Yes	No	Yes	No
Fan	No	Yes	No	No
Off	No	No	No	No

No: No mode conflict;

Yes: Mode conflict

7.4.1.11 High temperature protection of IPM board diagnosis and solution

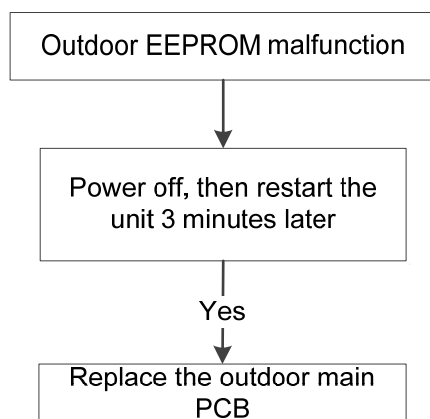


7.4.2 Outdoor unit trouble shooting

7.4.2.1 E0 (Outdoor unit EEPROM parameter error) diagnosis and solution

Error Code	E0
Malfunction conditions	PCB main chip does not receive feedback from EEPROM chip
Potential causes	<ul style="list-style-type: none">● Installation mistake● Faulty PCB

Trouble shooting:



EEPROM: a type of read-only memory. The contents can be erased and reprogrammed using a pulsed voltage.

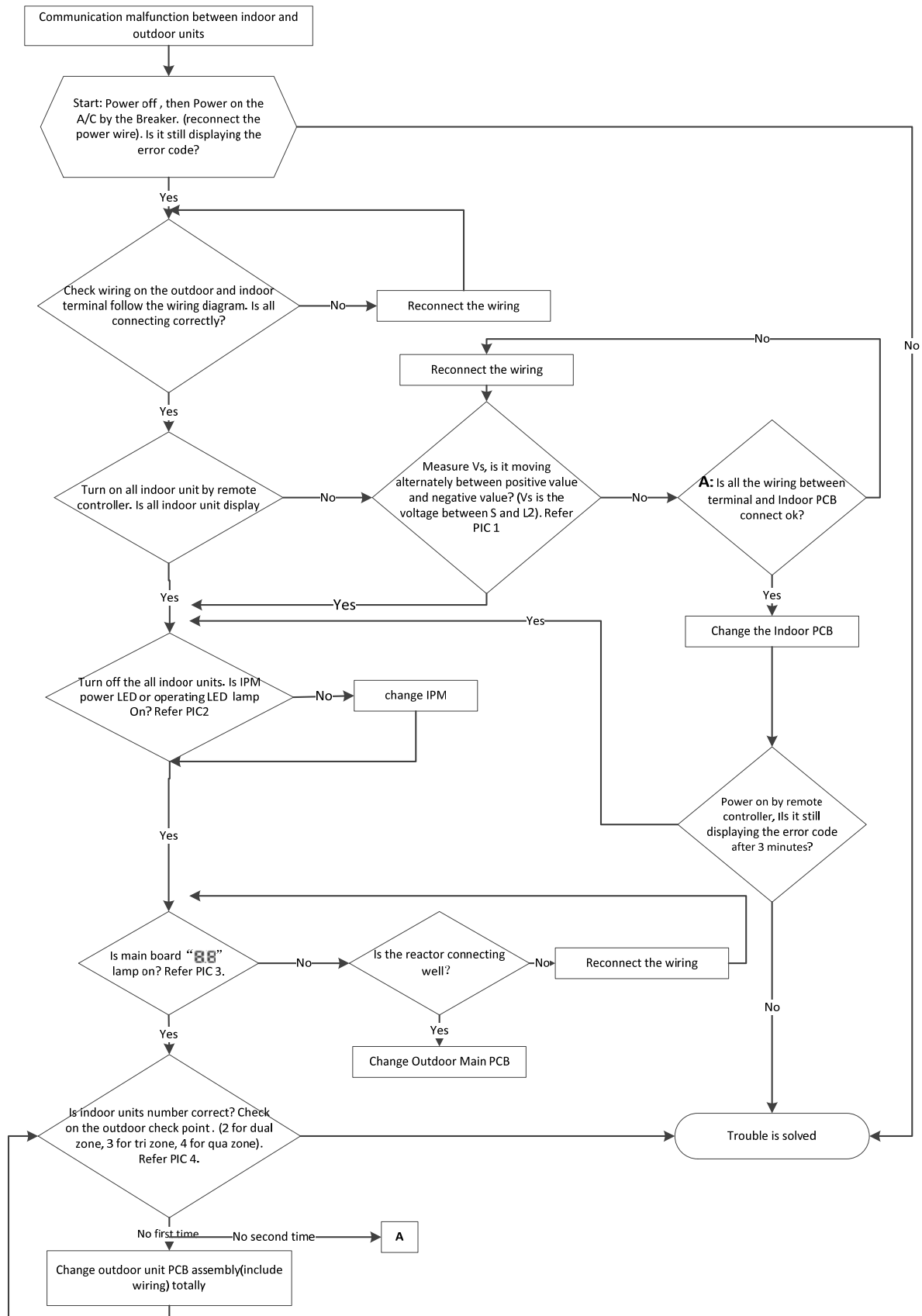
refer to the following photos.

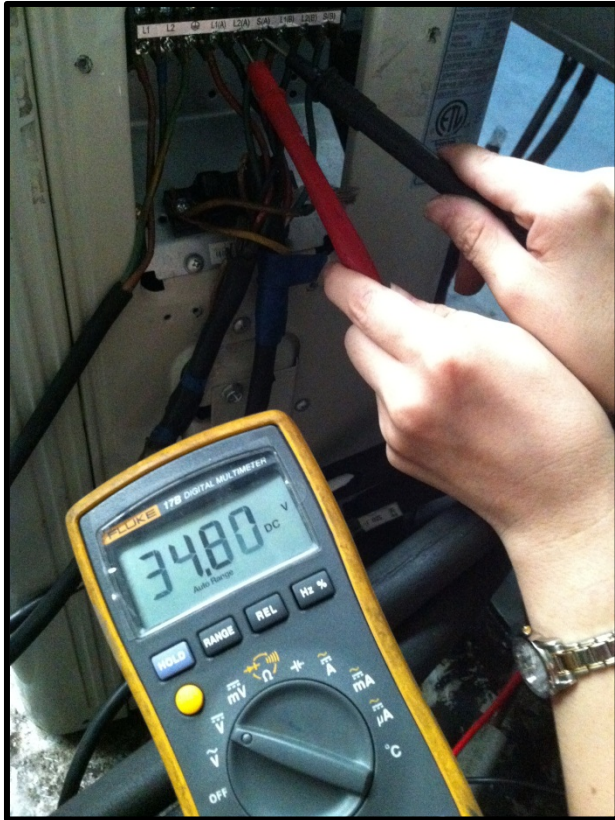


7.4.2.2 E2(Communication malfunction between indoor and outdoor units) diagnosis and solution.

Error Code	E2
Malfunction conditions	Indoor unit does not receive the feedback from outdoor unit during 120 seconds or outdoor unit does not receive the feedback from any one indoor unit during 180 seconds.
Potential causes	<ul style="list-style-type: none"> ● Wiring mistake ● Faulty Indoor or outdoor PCB

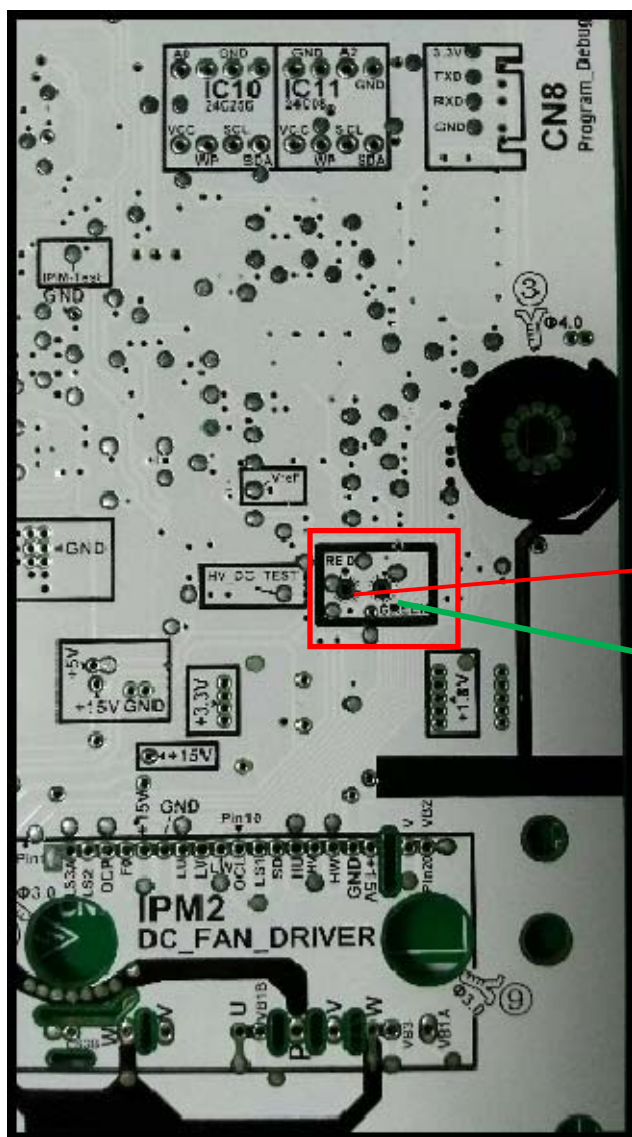
Trouble shooting:





Pic 1: Use a multimeter to test the DC voltage between 2(old: L2) port and 3 port of outdoor unit. The red pin of multimeter connects with 2 (old: L2) port while the black pin is for 3 port.

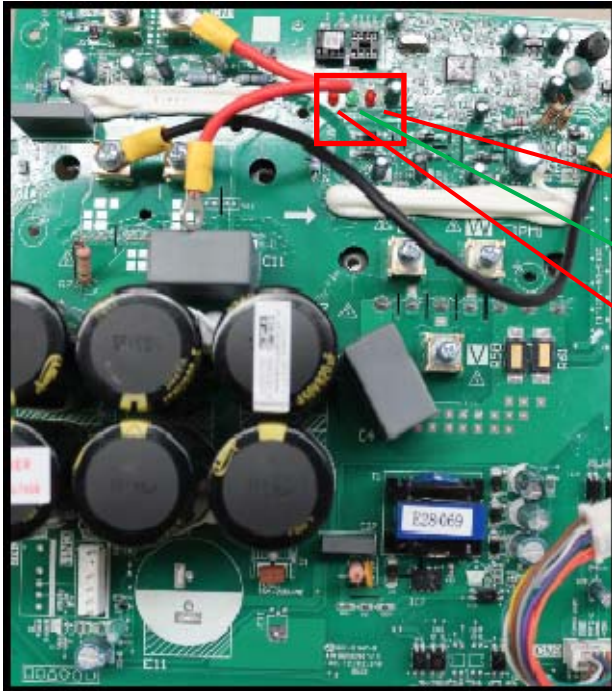
When AC is normal running, the voltage will move alternately between positive value and negative value.



Pic 2: IPM board (for 2 zone/ 3-zone)

Operating

Standby



Pic 2: IPM (for5 zone)

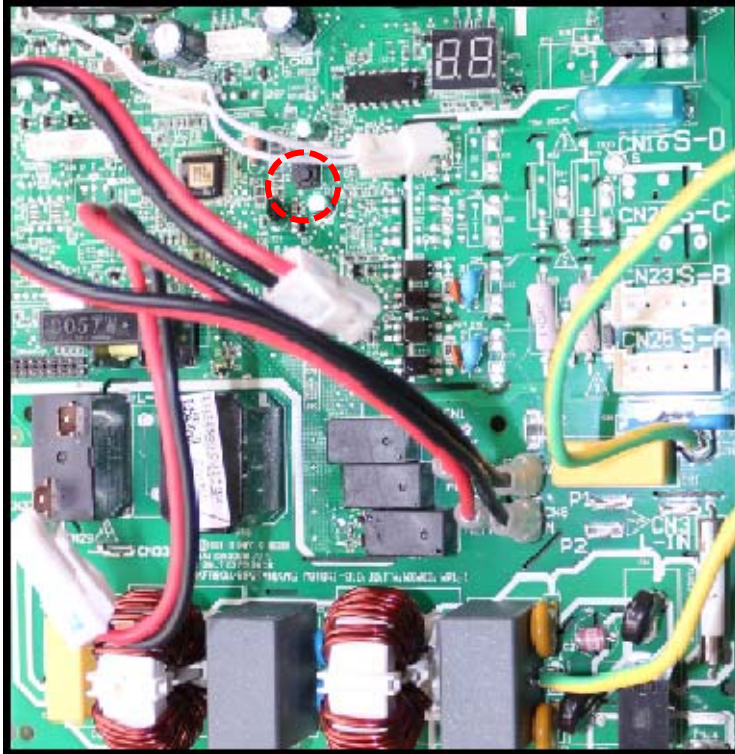
Operating

Standby

Power



PIC3: Main board LED when power on and unit standby.



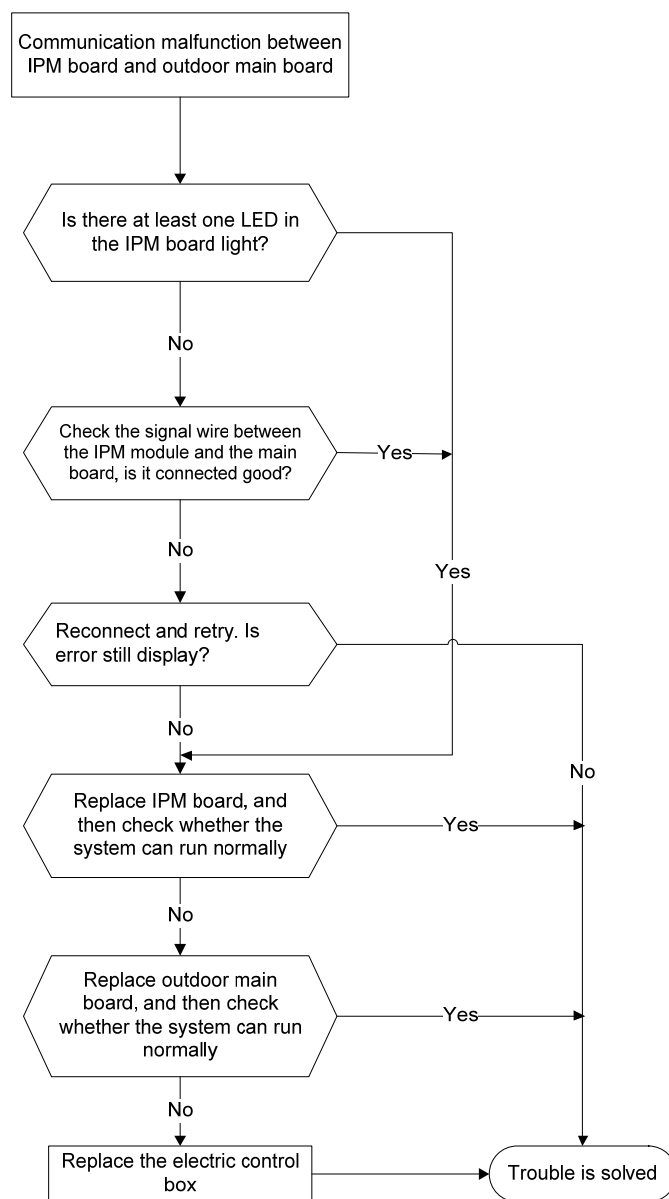
PIC 4: Check point button, press 1 time for check how many indoor units are connected.

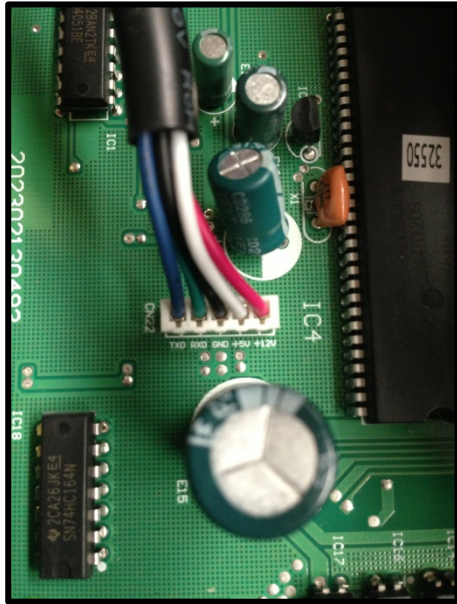
7.4.2.3 E3 (Communication malfunction between IPM board and outdoor main control board)

diagnosis

Error Code	E3
Malfunction conditions	PCB main chip does not receive feedback from IPM module during 60 seconds.
Potential causes	<ul style="list-style-type: none"> ● Wiring mistake ● Faulty PCB

Trouble shooting:

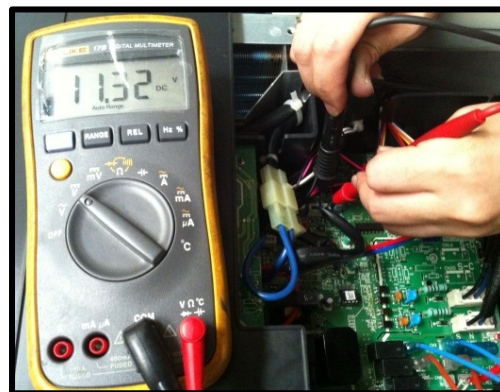
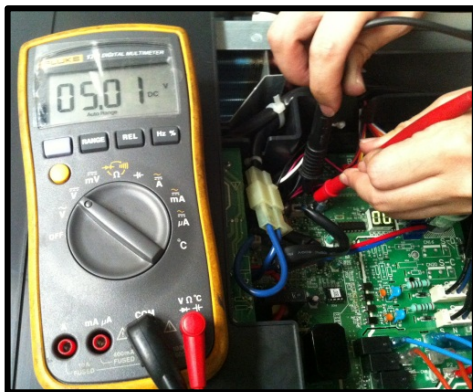




Remark:

Use a multimeter to test the DC voltage between black pin and white pin of signal wire. The normal value should be around 5V.

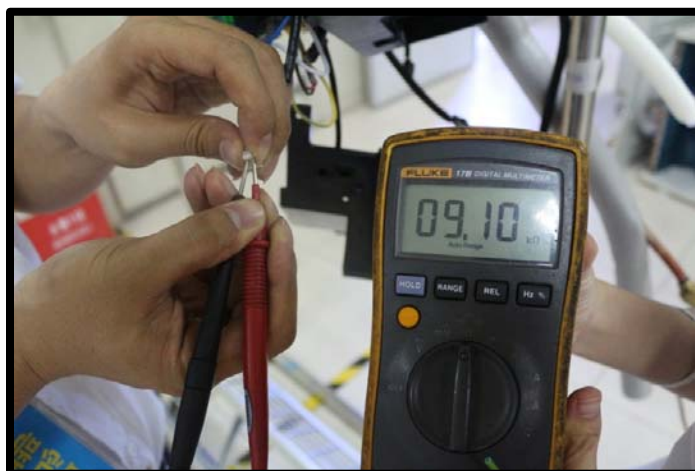
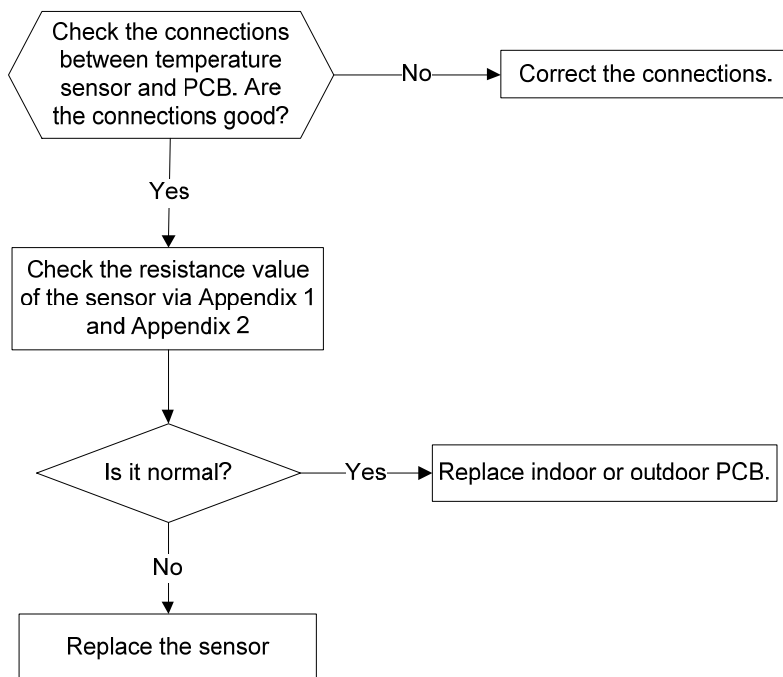
Use a multimeter to test the DC voltage between black pin and red pin of signal wire. The normal value should be around 12V.



7.4.2.4 E4 (Outdoor temperature sensor (coil sensor T3, ambient sensor T4, Compressor discharge sensor T5、 indoor coil outlet pipe sensor T2B) malfunction) diagnosis and solution
F1/F2/F3/F4/F5 (No.A,B,C,D,E Indoor unit coil outlet temp. sensor malfunction) diagnosis and solution.

Error Code	E4/F1/F2/F3/F4/F5
Malfunction conditions	If the sampling voltage is lower than 0.06V or higher than 4.94V, the LED will display the failure.
Potential causes	<ul style="list-style-type: none"> ● Wiring mistake ● Faulty sensor ● Faulty PCB

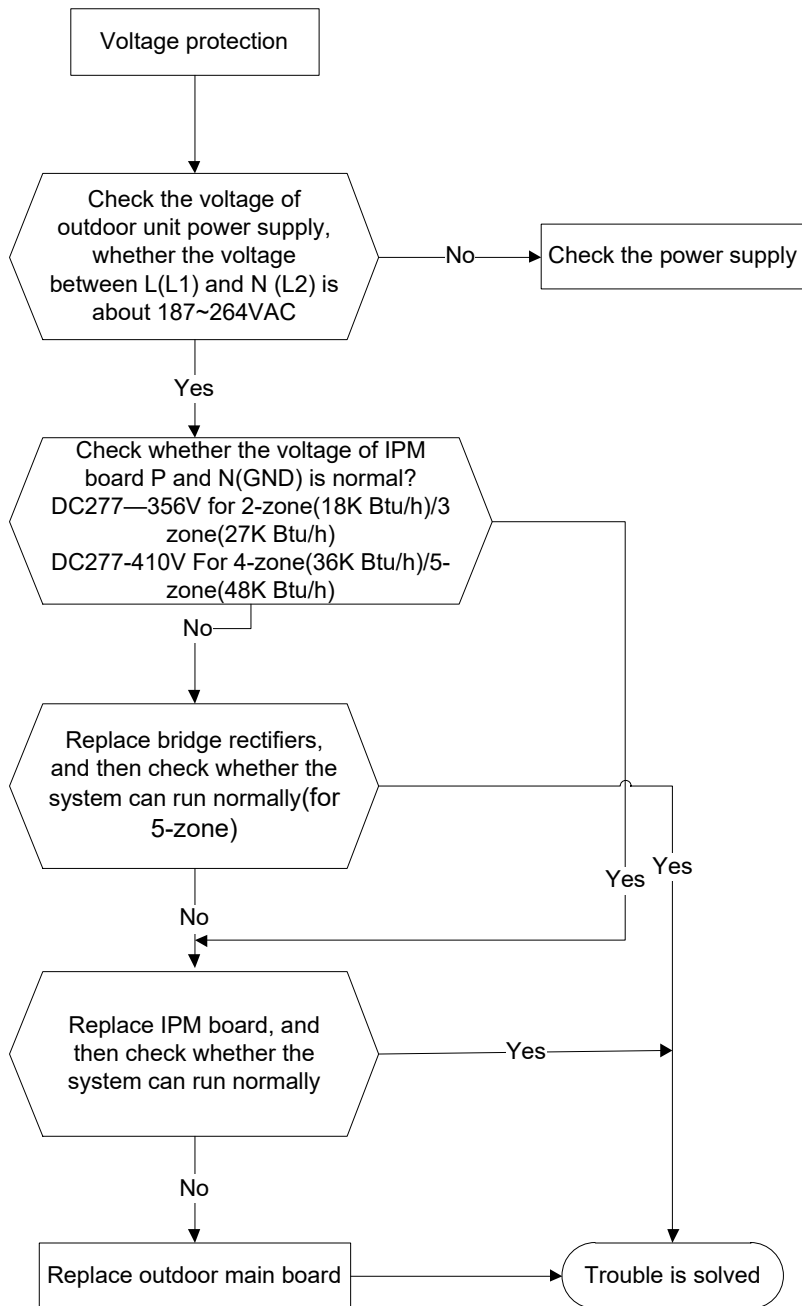
Trouble shooting:



7.4.2.5 E5 (Over-voltage or under-voltage protection) diagnosis and solution.

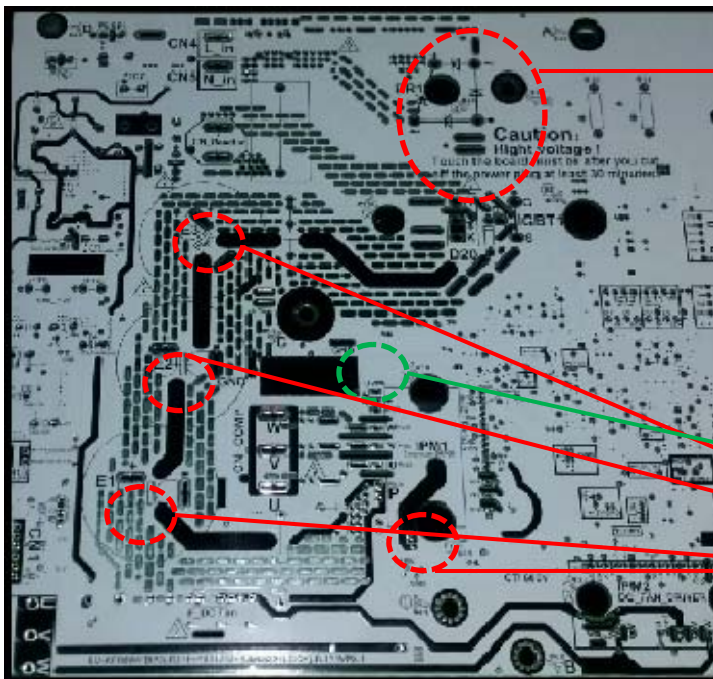
Error Code	E5
Malfunction conditions	An abnormal voltage rise or drop is detected by checking the specified voltage detection circuit.
Potential causes	<ul style="list-style-type: none"> ● Power supply problems. ● System leakage or block ● Faulty PCB

Trouble shooting:





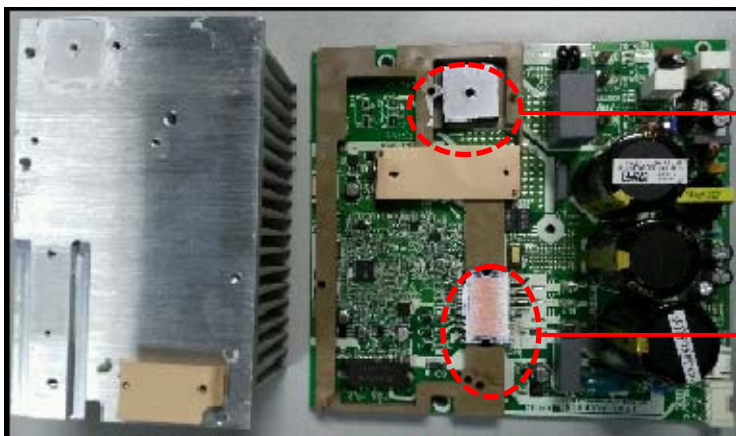
IPM board (for 2-zone /3-zone)



Bridge rectifier (for 2-zone/3-zone)

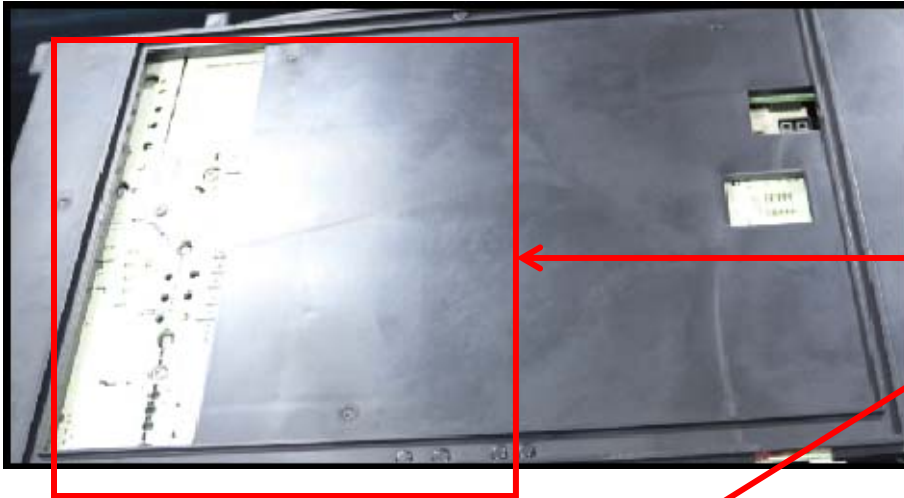
Remark:
Measure the DC voltage between + and - port. The normal value should be 190V~250V.

P(or E1/E2/E3)-N(GND) (for 2-zone/3-zone)

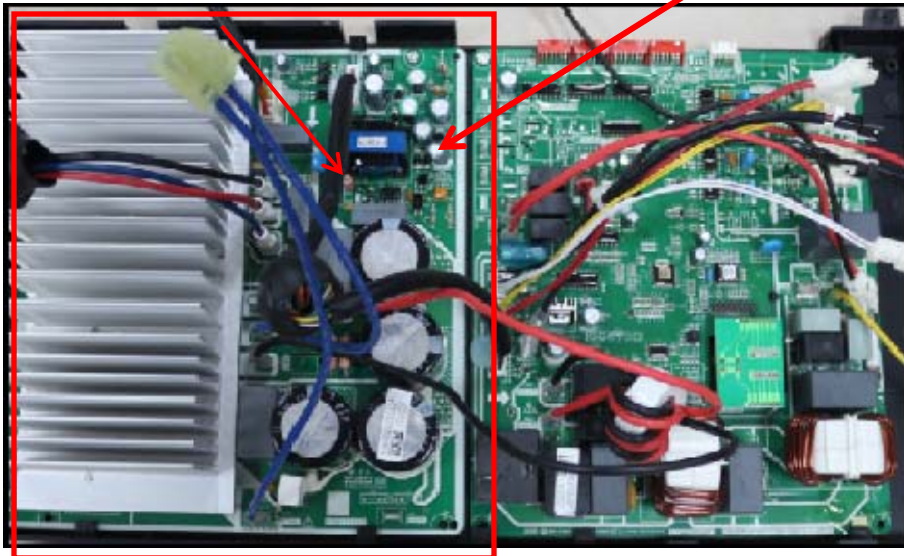


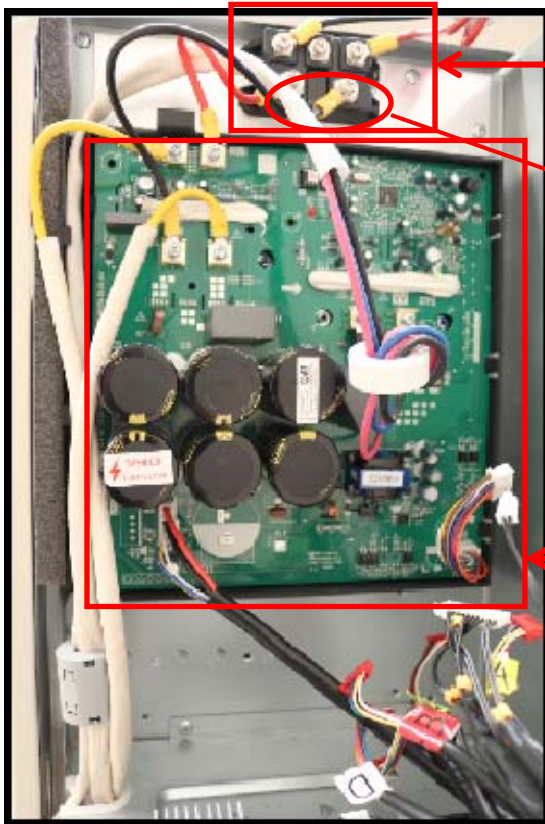
Bridge rectifier (for 2-zone/3-zone)

IPM Module (for 2-zone/3-zone)



IPM board
(for 4-





Bridge rectifier
(for 5-zone)

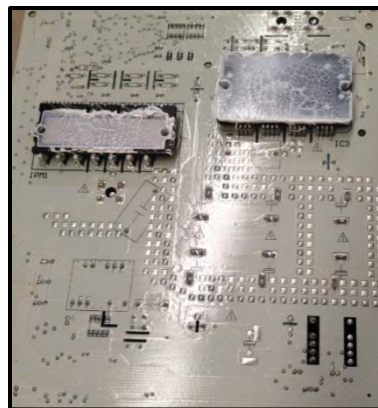
Remark:

Measure the DC voltage
between + and - port. The
normal value should be
190V~250V.

IPM board
(for 5-zone)



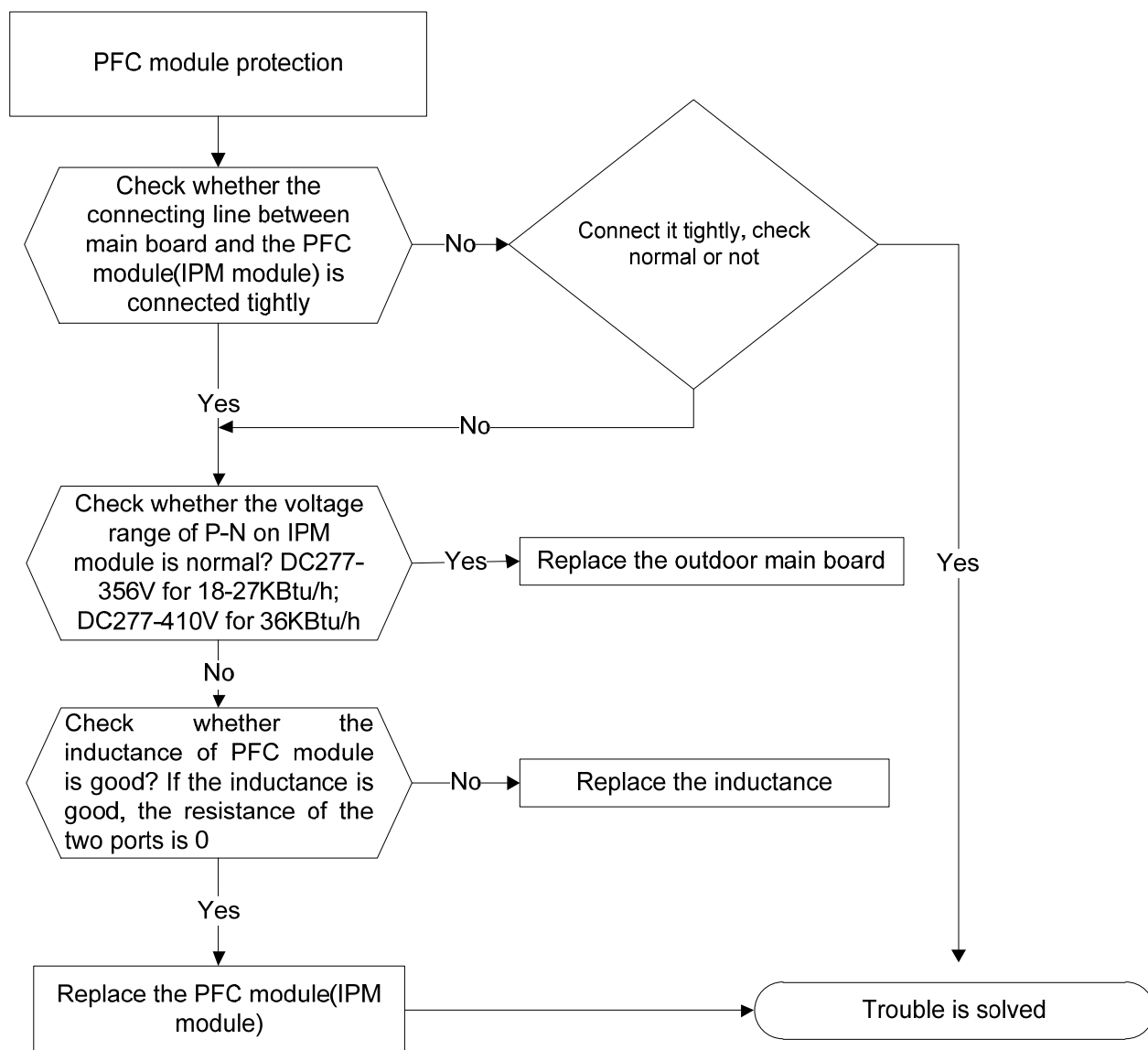
IPM Module
(for 5-zone)

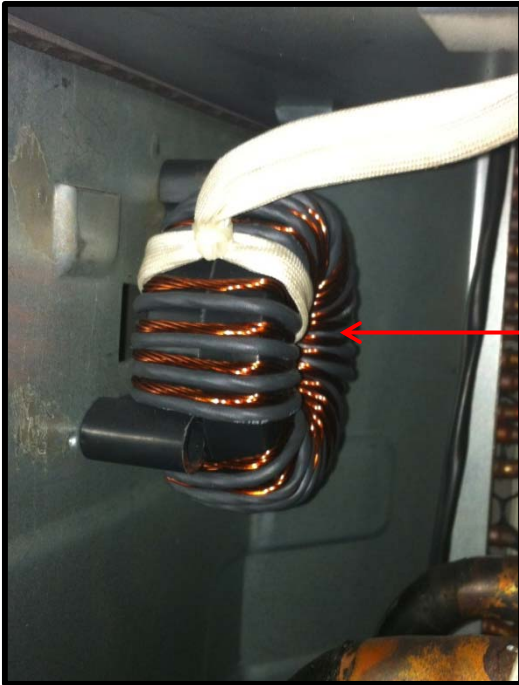


7.4.2.6 E6 (PFC module protection) error diagnosis and solution.

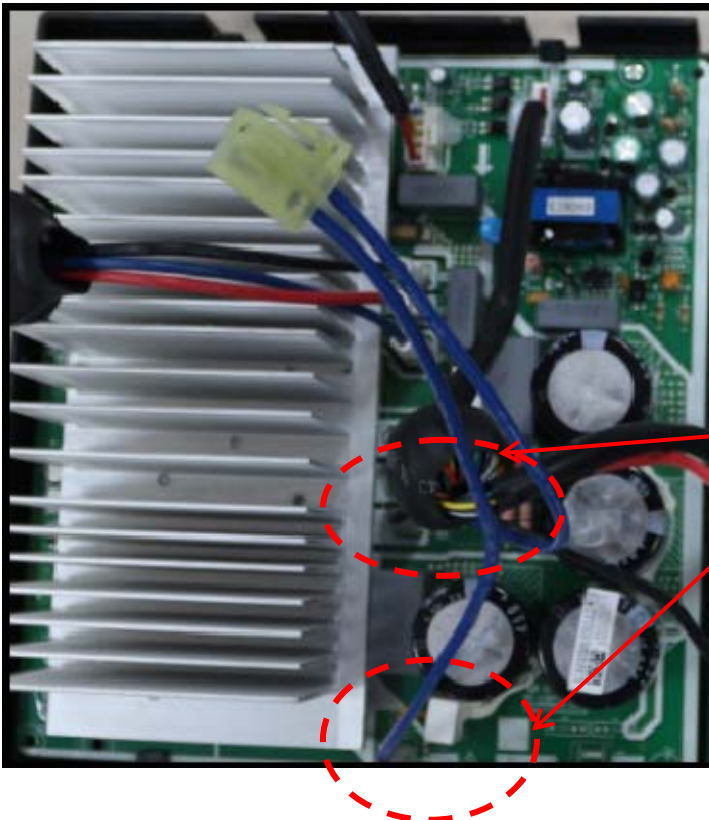
Error Code	E6
Malfunction conditions	When the voltage signal that PFC sends to main control board is abnormal, the display LED will show “E6” and AC will turn off.
Potential causes	<ul style="list-style-type: none">● Wiring mistake● Faulty outdoor PCB● Faulty inductance of PFC module● PFC module malfunction

Trouble shooting:





Inductance

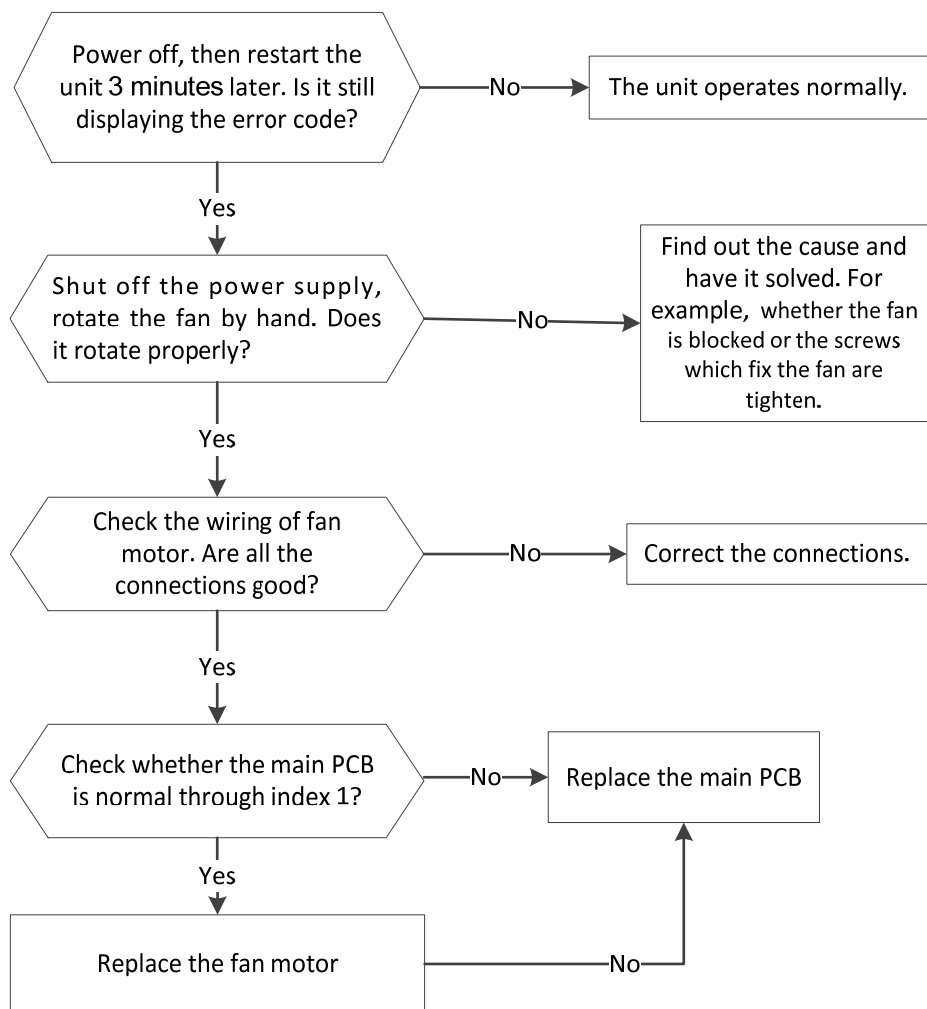


Two ports of the inductance

7.4.2.7 E8 (Outdoor fan speed malfunction) diagnosis and solution

Error Code	E8
Malfunction conditions	When outdoor fan speed keeps too low (300RPM) or too high(2400RPM) for certain time, the unit will stop and the LED will display the failure.
Potential causes	<ul style="list-style-type: none"> ● Wiring mistake ● Faulty Fan assembly ● Faulty Fan motor ● Faulty PCB

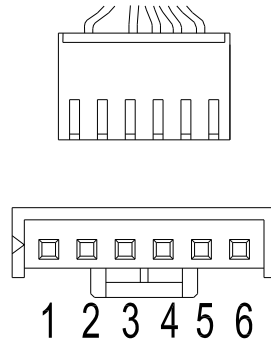
Trouble shooting:



Index 1:

➤ **1. DC fan motor(control chip is inside fan motor)**

Power on and when the unit is in standby, measure the voltage of pin1-pin3, pin4-pin3 in fan motor connector. If the value of the voltage is not in the range showing in below table, the PCB must have problems and need to be replaced.



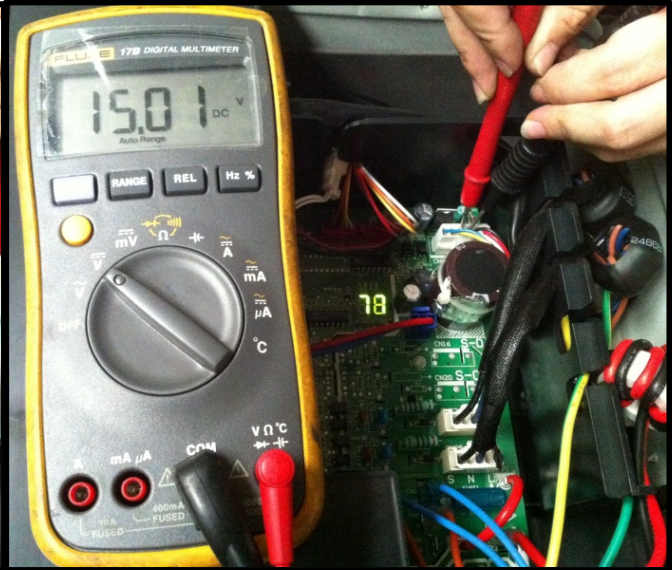
DC motor voltage input and output

NO.	Color	Signal	Voltage
1	Red	Vs/Vm	200~380V
2	---	---	---
3	Black	GND	0V
4	White	Vcc	13.5~16.5V
5	Yellow	Vsp	0~6.5V
6	Blue	FG	13.5~16.5V

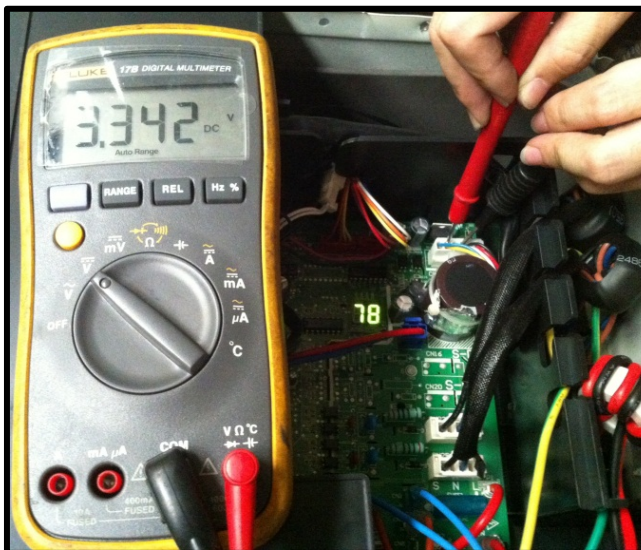
V_s



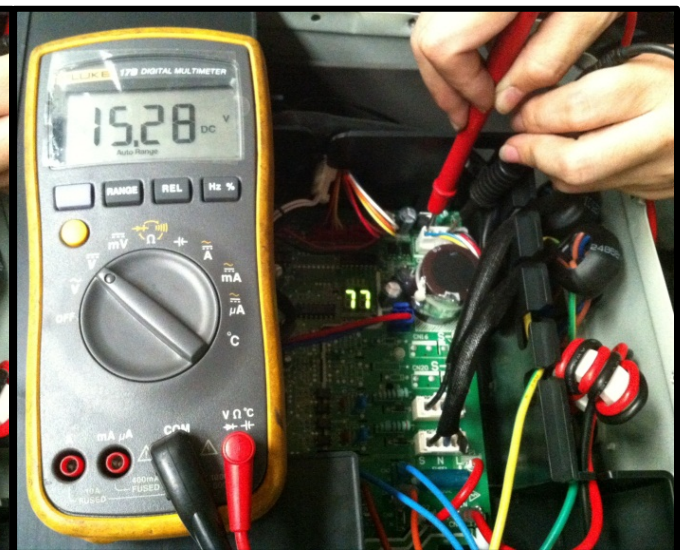
V_{cc}



V_{sp}



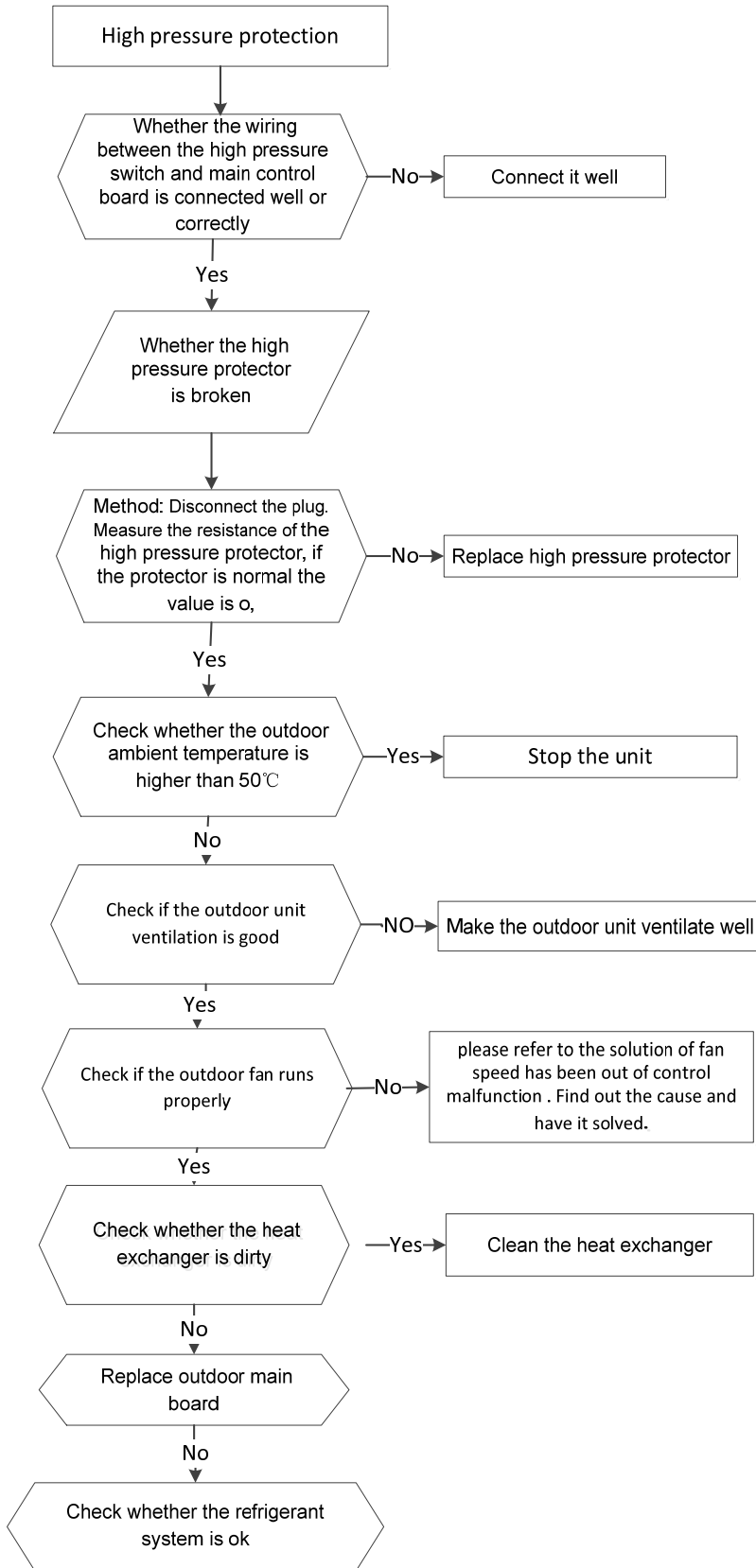
FG

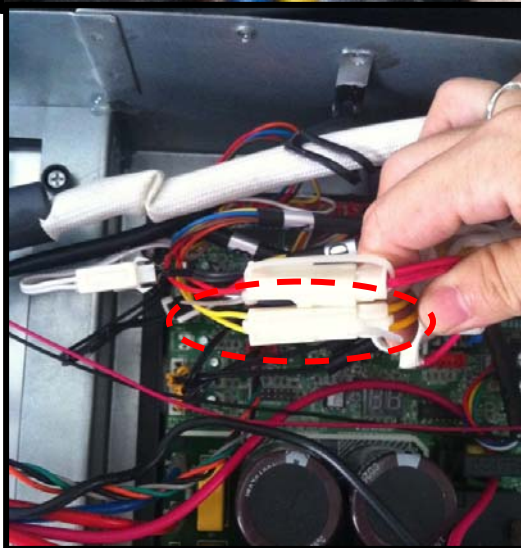
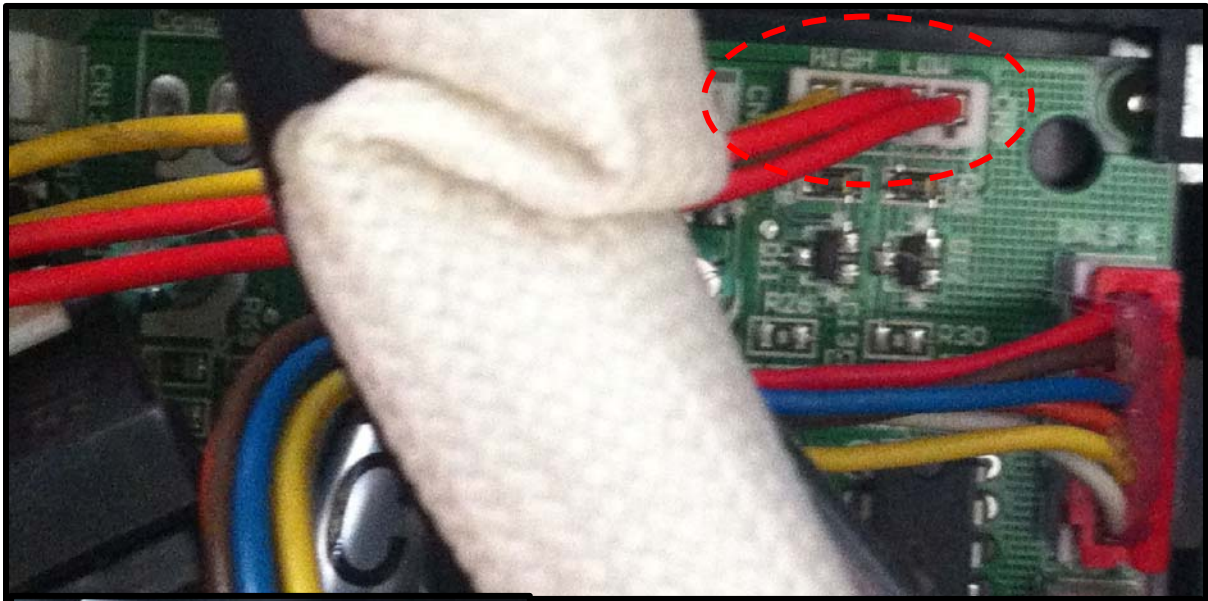


7.4.2.8 P1 (High pressure protection) diagnosis and solution.

Error Code	P1
Malfunction conditions	If the sampling voltage is not 5V, the LED will display the failure.
Potential causes	<ul style="list-style-type: none">● Wiring mistake● Faulty over load protector● System block● Faulty outdoor PCB

Trouble shooting:

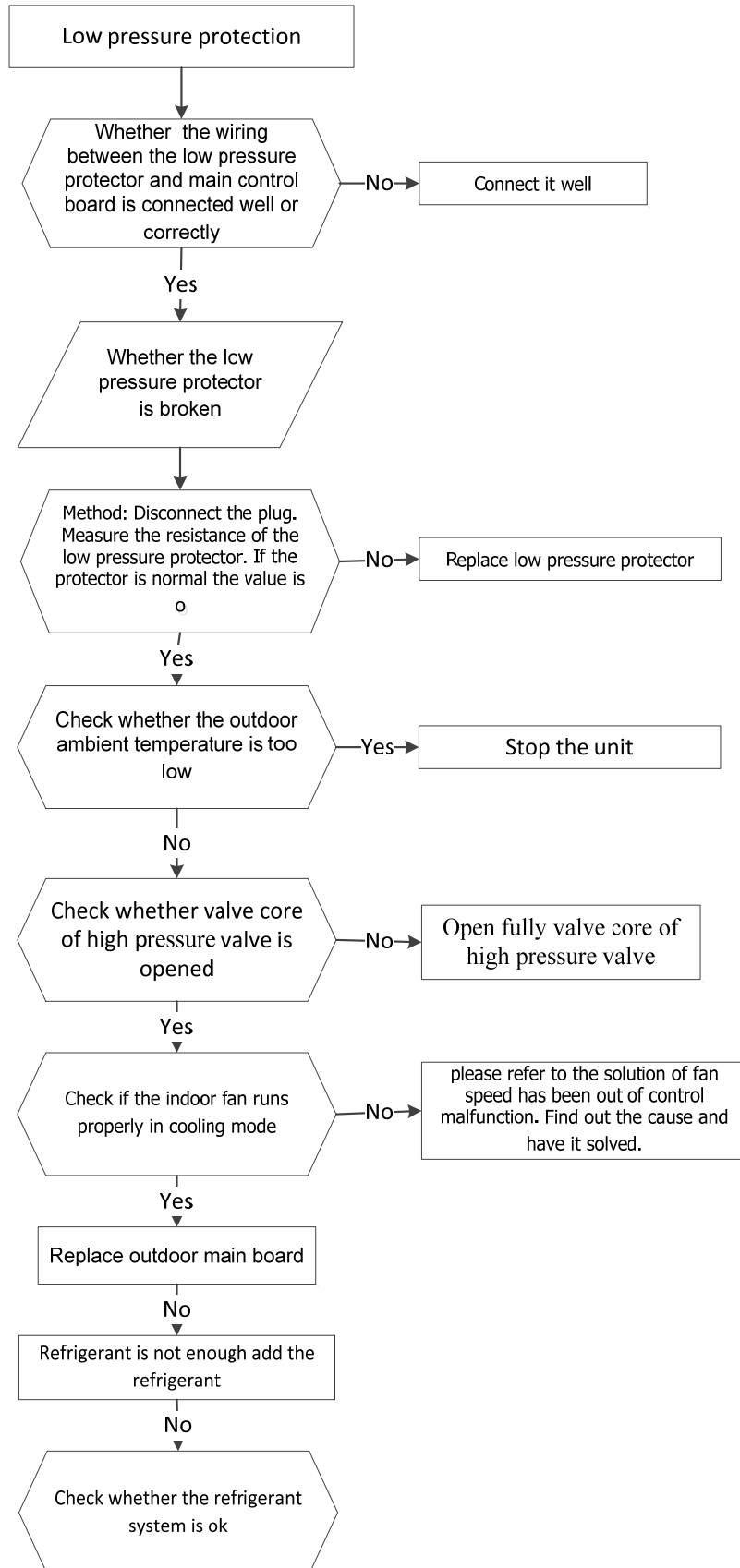


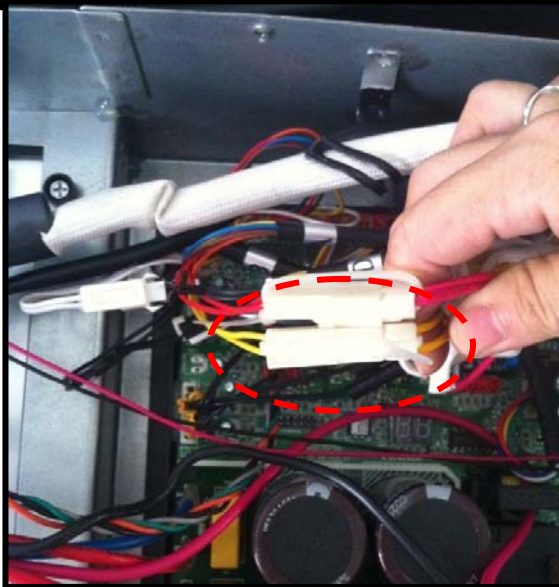
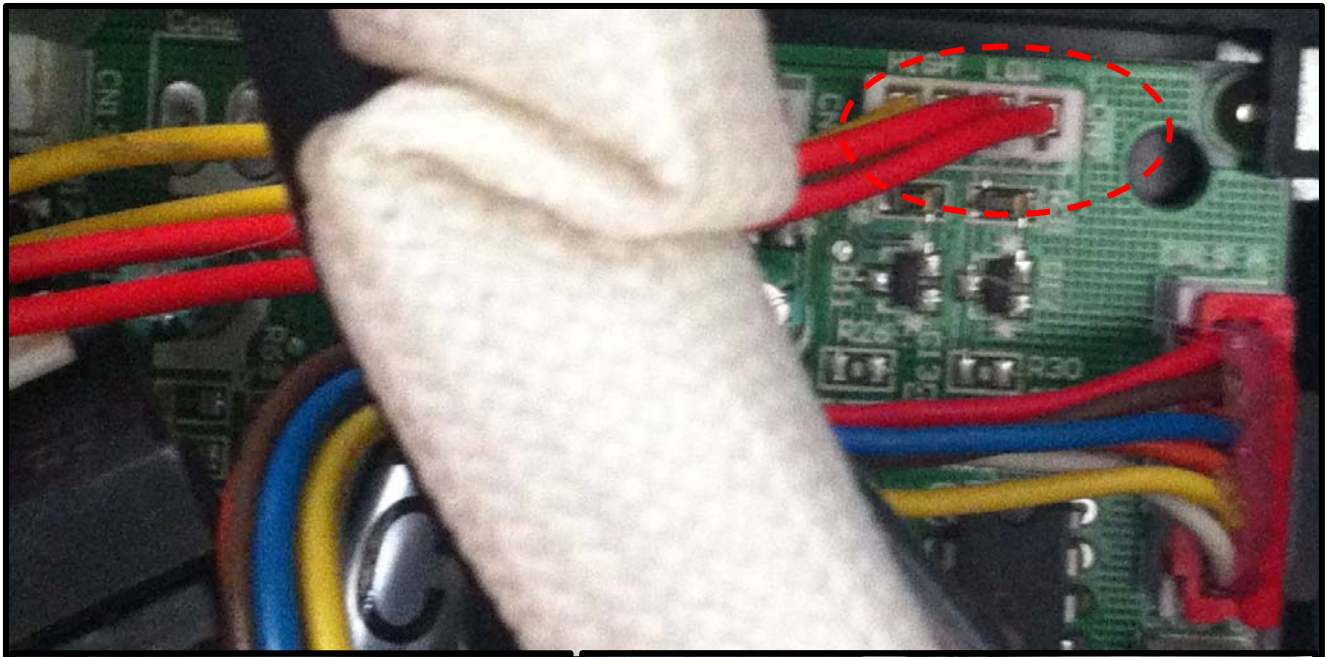


7.4.2.9 P2 (Low pressure protection) diagnosis and solution.

Error Code	P2
Malfunction conditions	If the sampling voltage is not 5V, the LED will display the failure.
Potential causes	<ul style="list-style-type: none">● Wiring mistake● Faulty over load protector● System block● Faulty outdoor PCB

Trouble shooting:

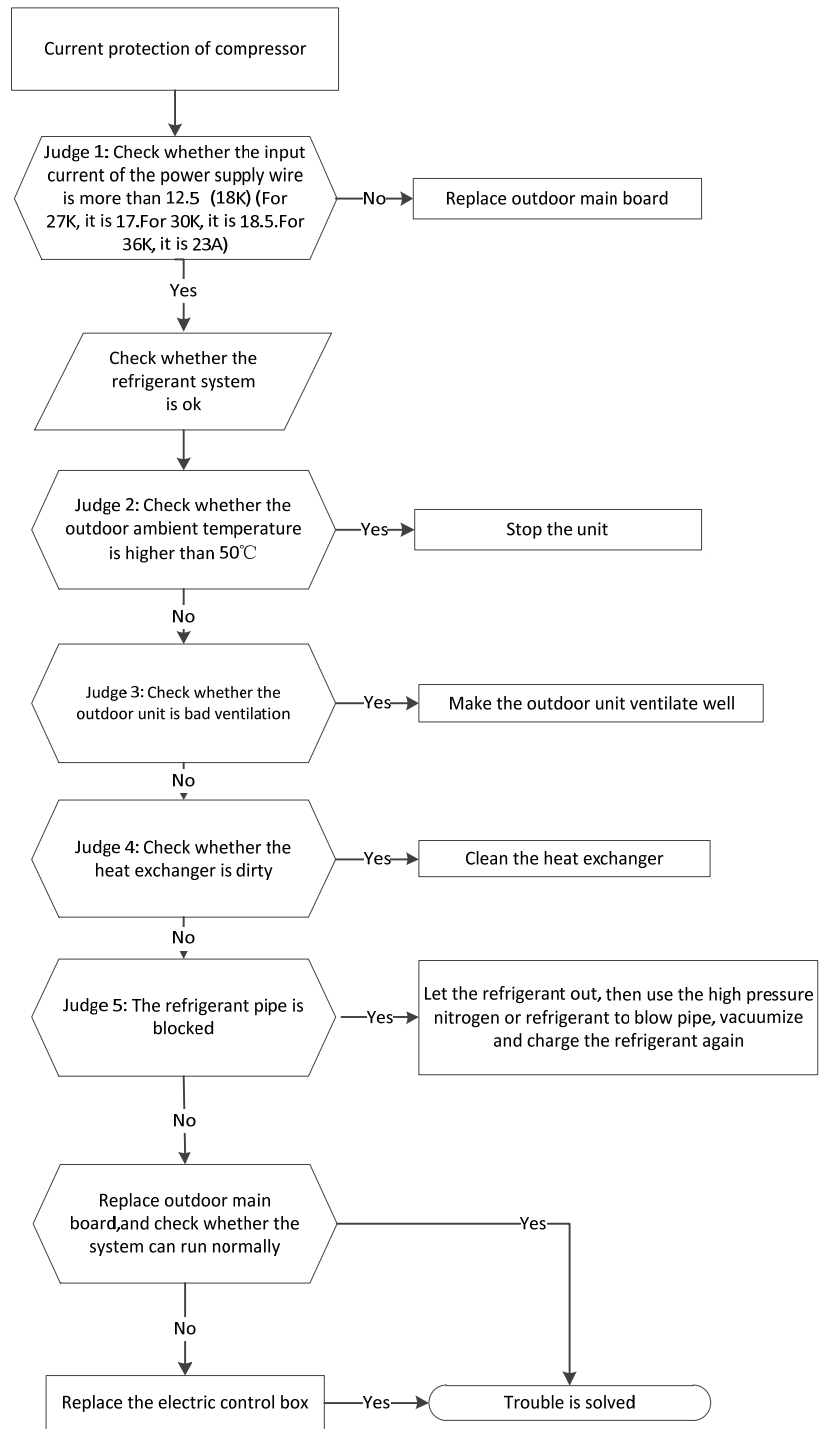




7.4.2.10 P3 (Current overload protection) diagnosis and solution.

Error Code	P3
Malfunction conditions	If the outdoor current exceeds the current limit value, the LED will display the failure.
Potential causes	<ul style="list-style-type: none">● Wiring mistake● Faulty over load protector● System block● Faulty outdoor PCB

Trouble shooting:

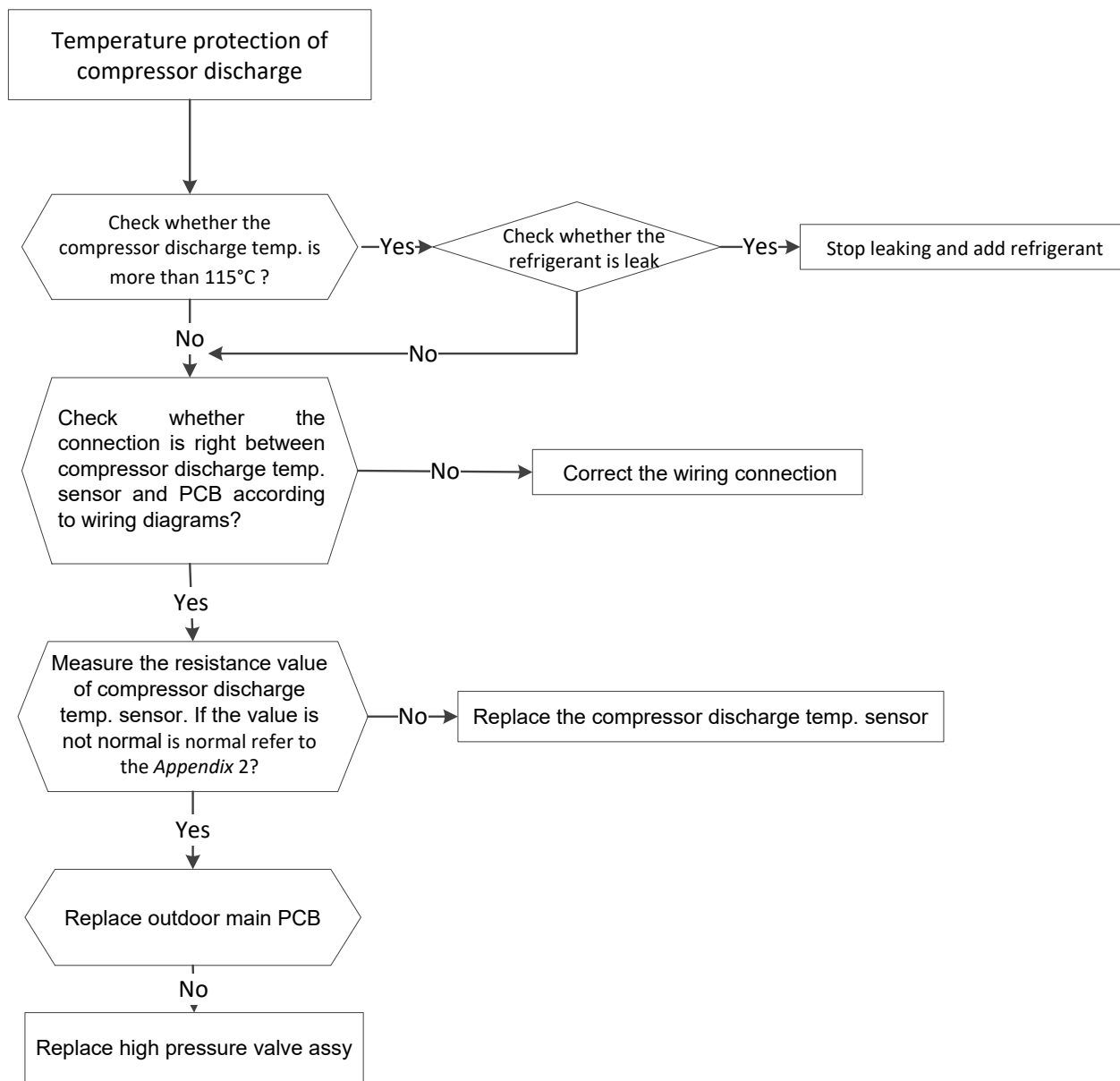




7.4.2.11 P4 (Temperature protection of compressor discharge) diagnosis and solution.

Error Code	P4
Malfunction conditions	When the compressor discharge temperature(T5) is more than 115℃ for 10 seconds, the compressor will stop and restart till T5 is less than 90℃.
Potential causes	<ul style="list-style-type: none">● Refrigerant leakage● Wiring mistake● Faulty discharge temperature sensor● Faulty outdoor PCB

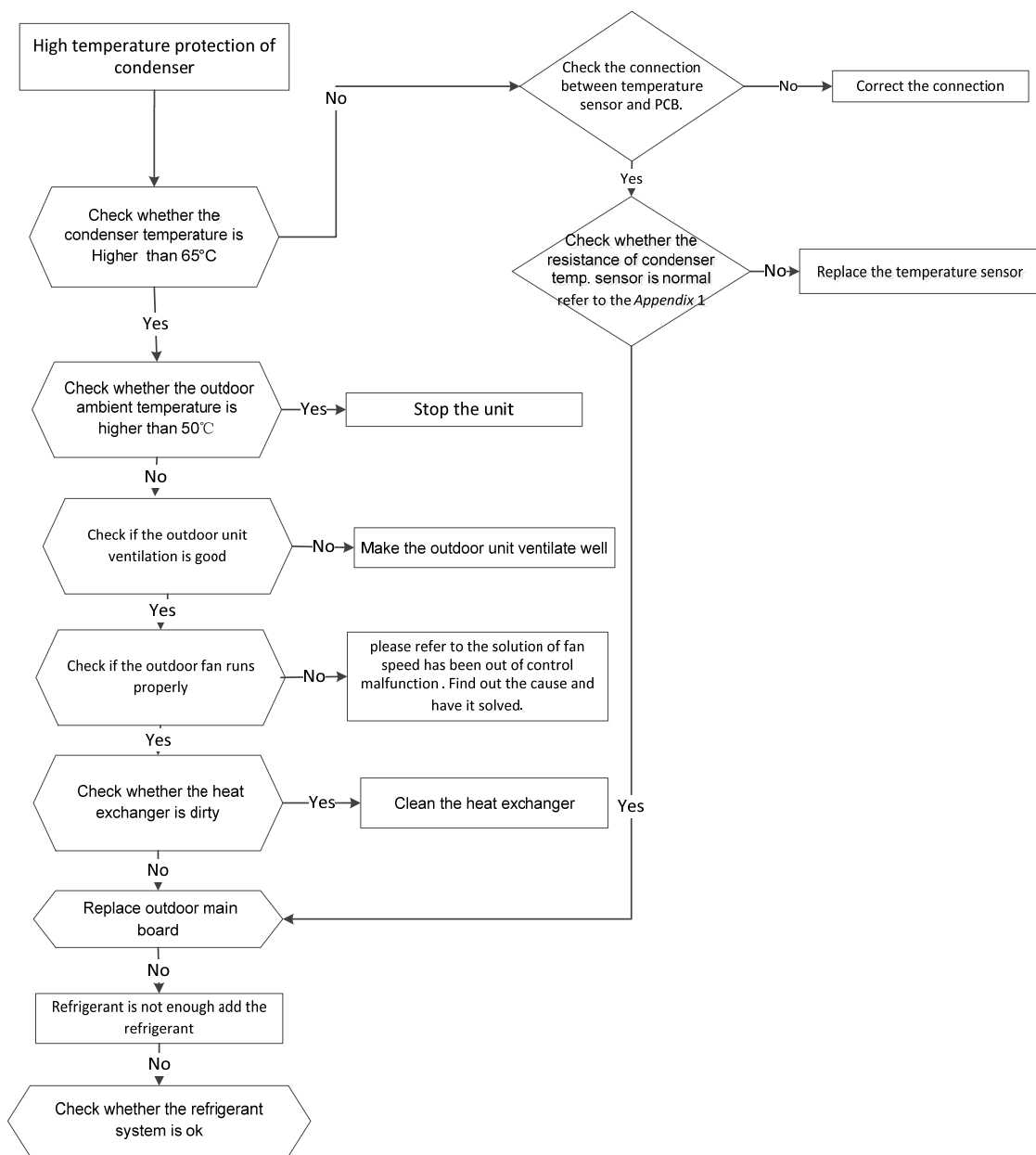
Trouble shooting:



7.4.2.12 P5 (High temperature protection of condenser) diagnosis and solution.

Error Code	P5
Malfunction conditions	When outdoor pipe temperature is more than 65°C, the unit will stop, and unit runs again when outdoor pipe temperature is less than 52°C
Potential causes	<ul style="list-style-type: none"> ● Faulty condenser temperature sensor ● Heat exchanger dirty ● System block

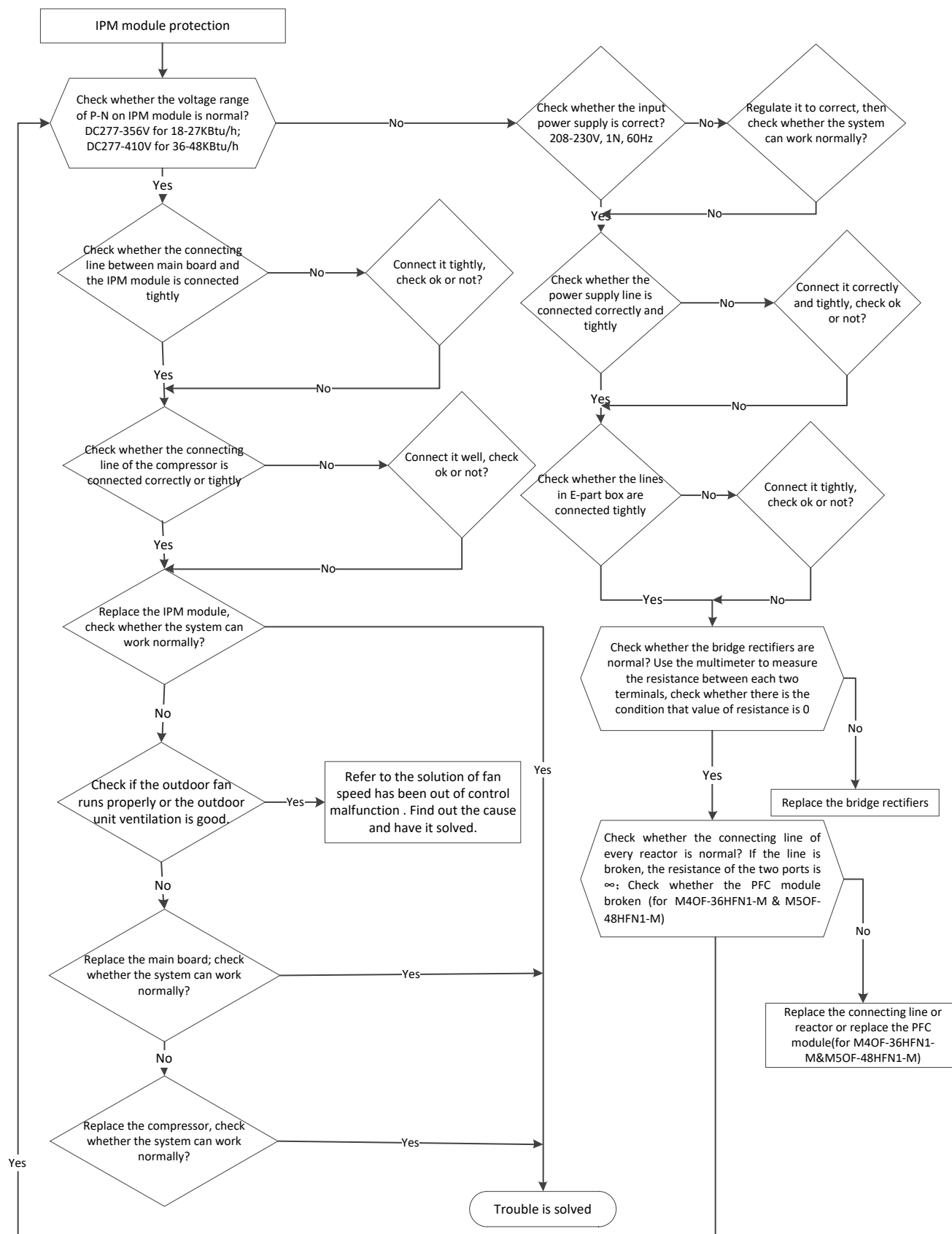
Trouble shooting:



7.4.2.13 P6 (Inverter module (IPM) malfunction) diagnosis and solution.

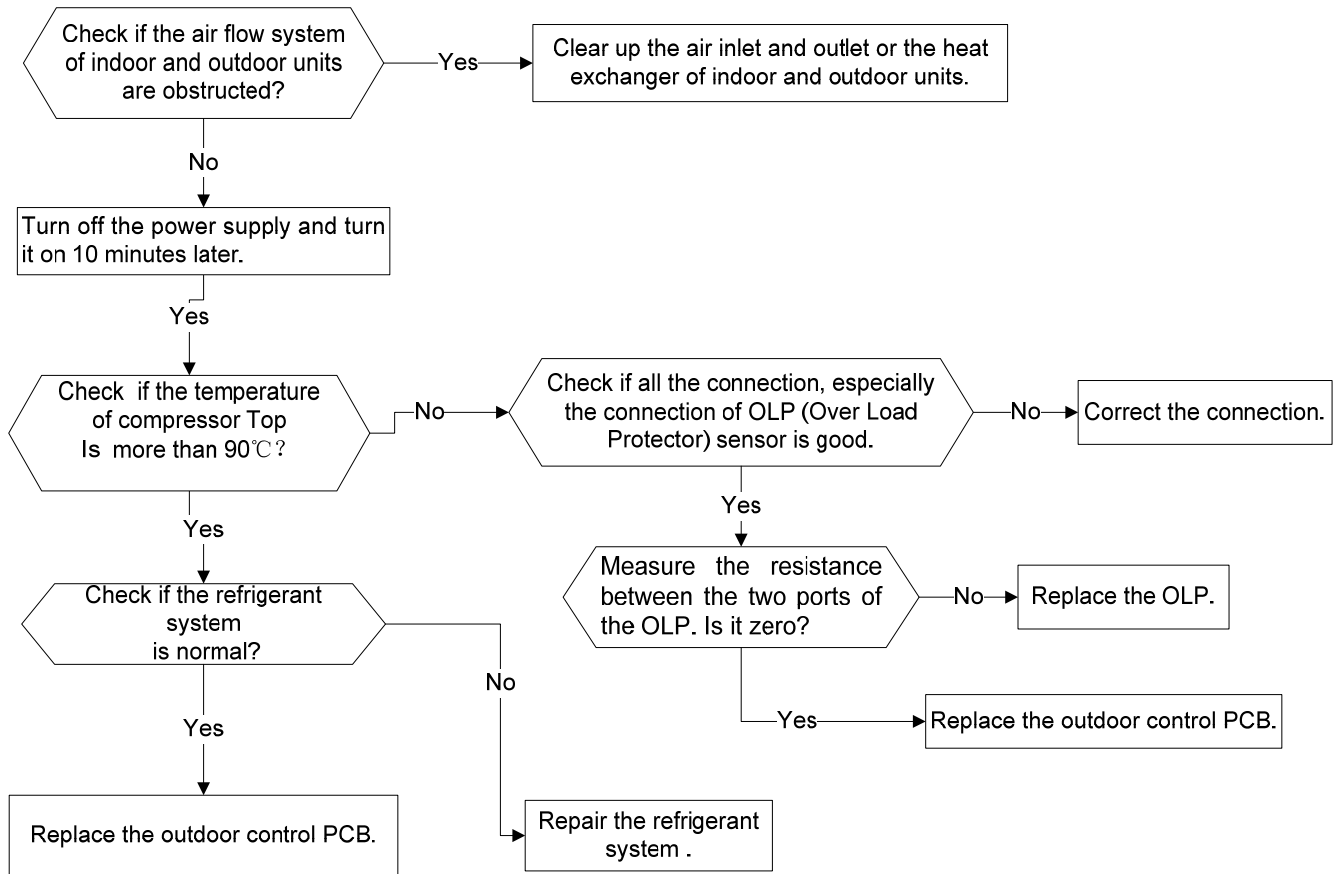
Error Code	P6
Malfunction conditions	When the voltage signal that IPM send to compressor drive chip is abnormal, the display LED will show “P6” and AC will turn off.
Potential causes	<ul style="list-style-type: none"> ● Wiring mistake ● IPM malfunction ● Faulty outdoor fan assembly ● Compressor malfunction ● Faulty outdoor PCB

Trouble shooting:



7.4.2.14. High temperature protection of compressor top(IDU P2/ODU P0)

Malfunction decision conditions	If the sampling voltage is not 5V, the LED will display the failure.
Supposed causes	<ul style="list-style-type: none"> ● Faulty overload protector ● Wiring mistake ● System leakage or block ● Faulty PCB



7.4.2.15 The cooling operation or heating operation does not operate.

Potential causes

- Faulty 4-way valve

Check of 4-way, please refer to part 5 in 9.5 Trouble Criterion Of Main Parts.

7.4.2.16 When cooling, heat exchanger of non-operating indoor unit frosts.

When heating, non-operating indoor unit get warm.

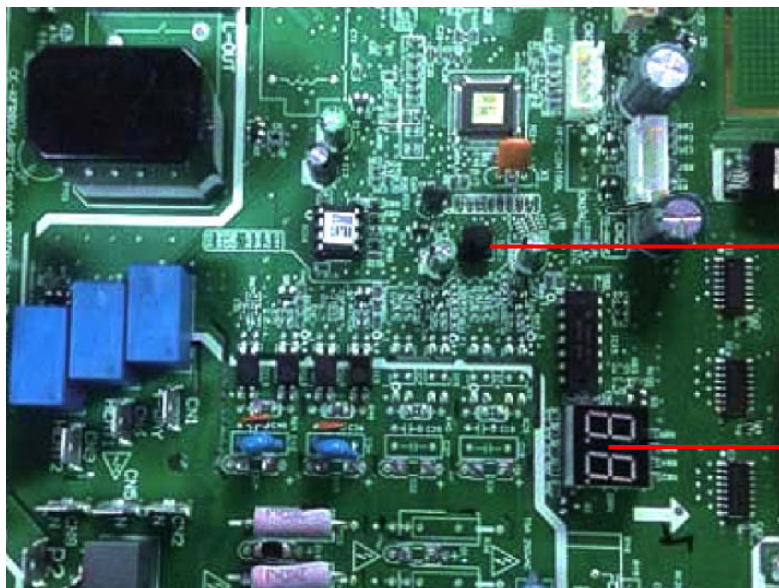
Potential causes

- Faulty EXV
- Wire and piping connected in reverse.

Check of EXV, please refer to part 6 in 9.5 Trouble Criterion Of Main Parts.

Automatic correction of wiring/piping error:

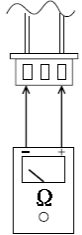
Press the "check switch" on the outdoor unit PCB board 5 seconds until LED display "CE", which mean this function is working, Approximately 5-10 minutes after the switch is pressed, the "CE" disappear the wiring/piping error will be corrected, and wiring/piping is properly connected.



7.5 Trouble Criterion of Main Parts.

1. Temperature sensor checking

Disconnect the temperature sensor from PCB, measure the resistance value with a tester.



Tester

Temperature Sensors.

Room temp.(T1) sensor,

Indoor coil temp.(T2) sensor,

Outdoor coil temp.(T3) sensor,

Outdoor ambient temp.(T4) sensor,

Compressor discharge temp.(T5) sensor.

Measure the resistance value of each winding by using the multi-meter.

Appendix 1 Temperature Sensor Resistance Value Table (°C--K)

°C	K Ohm	°C	K Ohm	°C	K Ohm	°C	K Ohm
-20	115.266	20	12.6431	60	2.35774	100	0.62973
-19	108.146	21	12.0561	61	2.27249	101	0.61148
-18	101.517	22	11.5000	62	2.19073	102	0.59386
-17	96.3423	23	10.9731	63	2.11241	103	0.57683
-16	89.5865	24	10.4736	64	2.03732	104	0.56038
-15	84.2190	25	10.000	65	1.96532	105	0.54448
-14	79.3110	26	9.55074	66	1.89627	106	0.52912
-13	74.5360	27	9.12445	67	1.83003	107	0.51426
-12	70.1698	28	8.71983	68	1.76647	108	0.49989
-11	66.0898	29	8.33566	69	1.70547	109	0.48600
-10	62.2756	30	7.97078	70	1.64691	110	0.47256
-9	58.7079	31	7.62411	71	1.59068	111	0.45957
-8	56.3694	32	7.29464	72	1.53668	112	0.44699
-7	52.2438	33	6.98142	73	1.48481	113	0.43482
-6	49.3161	34	6.68355	74	1.43498	114	0.42304
-5	46.5725	35	6.40021	75	1.38703	115	0.41164
-4	44.0000	36	6.13059	76	1.34105	116	0.40060
-3	41.5878	37	5.87359	77	1.29078	117	0.38991
-2	39.8239	38	5.62961	78	1.25423	118	0.37956
-1	37.1988	39	5.39689	79	1.21330	119	0.36954
0	35.2024	40	5.17519	80	1.17393	120	0.35982
1	33.3269	41	4.96392	81	1.13604	121	0.35042
2	31.5635	42	4.76253	82	1.09958	122	0.3413
3	29.9058	43	4.57050	83	1.06448	123	0.33246
4	28.3459	44	4.38736	84	1.03069	124	0.32390
5	26.8778	45	4.21263	85	0.99815	125	0.31559
6	25.4954	46	4.04589	86	0.96681	126	0.30754
7	24.1932	47	3.88673	87	0.93662	127	0.29974
8	22.5662	48	3.73476	88	0.90753	128	0.29216
9	21.8094	49	3.58962	89	0.87950	129	0.28482
10	20.7184	50	3.45097	90	0.85248	130	0.27770
11	19.6891	51	3.31847	91	0.82643	131	0.27078
12	18.7177	52	3.19183	92	0.80132	132	0.26408
13	17.8005	53	3.07075	93	0.77709	133	0.25757
14	16.9341	54	2.95896	94	0.75373	134	0.25125
15	16.1156	55	2.84421	95	0.73119	135	0.24512
16	15.3418	56	2.73823	96	0.70944	136	0.23916
17	14.6181	57	2.63682	97	0.68844	137	0.23338
18	13.9180	58	2.53973	98	0.66818	138	0.22776
19	13.2631	59	2.44677	99	0.64862	139	0.22231

Appendix 2

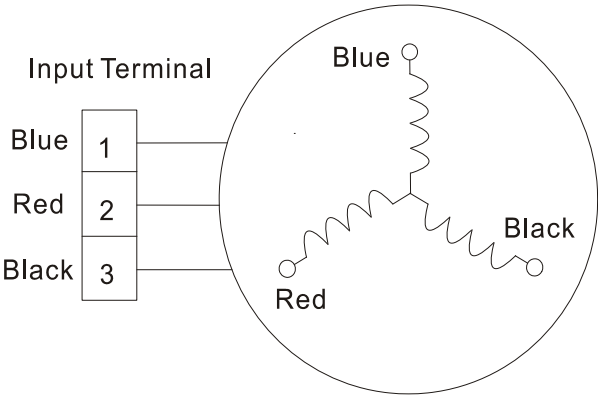
Unit: °C---K				Discharge temp. sensor table			
-20	542.7	20	68.66	60	13.59	100	3.702
-19	511.9	21	65.62	61	13.11	101	3.595
-18	483	22	62.73	62	12.65	102	3.492
-17	455.9	23	59.98	63	12.21	103	3.392
-16	430.5	24	57.37	64	11.79	104	3.296
-15	406.7	25	54.89	65	11.38	105	3.203
-14	384.3	26	52.53	66	10.99	106	3.113
-13	363.3	27	50.28	67	10.61	107	3.025
-12	343.6	28	48.14	68	10.25	108	2.941
-11	325.1	29	46.11	69	9.902	109	2.86
-10	307.7	30	44.17	70	9.569	110	2.781
-9	291.3	31	42.33	71	9.248	111	2.704
-8	275.9	32	40.57	72	8.94	112	2.63
-7	261.4	33	38.89	73	8.643	113	2.559
-6	247.8	34	37.3	74	8.358	114	2.489
-5	234.9	35	35.78	75	8.084	115	2.422
-4	222.8	36	34.32	76	7.82	116	2.357
-3	211.4	37	32.94	77	7.566	117	2.294
-2	200.7	38	31.62	78	7.321	118	2.233
-1	190.5	39	30.36	79	7.086	119	2.174
0	180.9	40	29.15	80	6.859	120	2.117
1	171.9	41	28	81	6.641	121	2.061
2	163.3	42	26.9	82	6.43	122	2.007
3	155.2	43	25.86	83	6.228	123	1.955
4	147.6	44	24.85	84	6.033	124	1.905
5	140.4	45	23.89	85	5.844	125	1.856
6	133.5	46	22.89	86	5.663	126	1.808
7	127.1	47	22.1	87	5.488	127	1.762
8	121	48	21.26	88	5.32	128	1.717
9	115.2	49	20.46	89	5.157	129	1.674
10	109.8	50	19.69	90	5	130	1.632
11	104.6	51	18.96	91	4.849		
12	99.69	52	18.26	92	4.703		
13	95.05	53	17.58	93	4.562		
14	90.66	54	16.94	94	4.426		
15	86.49	55	16.32	95	4.294	B(25/50)=3950K	
16	82.54	56	15.73	96	4.167		
17	78.79	57	15.16	97	4.045	R(90°C)=5KΩ±3%	
18	75.24	58	14.62	98	3.927		
19	71.86	59	14.09	99	3.812		

Appendix 3:

°C	10	11	12	13	14	15	16	17	18	19	20	21	22
°F	48	50	52	54	56	58	60	62	64	66	68	70	72
°C	23	24	25	26	27	28	29	30	31	32	33	34	35
°F	74	76	78	80	82	84	86	88	90	92	94	96	98

2. Compressor check

Measure the resistance value of each winding by using the tester.



Position		Resistance Value				
	ATM150D23UFZ	ATF235D22UMT	ATF250D22UMT	ATF310D43UMT	ATQ360D1UMU	ATQ420D1UMU
Blue - Red	1.72 Ω	0.75 Ω	0.75 Ω	0.65 Ω	0.37 Ω	0.38Ω



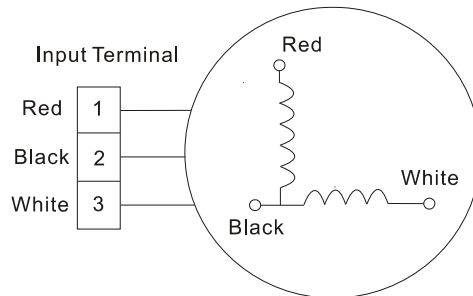
3. IPM continuity check

Turn off the power, let the large capacity electrolytic capacitors discharge completely, and dismount the IPM. Use a digital tester to measure the resistance between P and UVWN; UVW and N.

Digital tester		Normal resistance value	Digital tester		Normal resistance value
(+)Red	(-)Black	∞ (Several MΩ)	(+)Red	(-)Black	∞ (Several MΩ)
P	N		U	N	
	U		V		
	V		W		
	W		(+)Red		

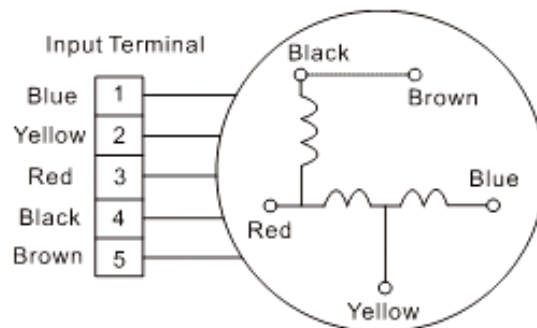
4. AC Fan Motor.

Measure the resistance value of each winding by using the tester.



Position	Resistance Value			
	RPG20B		RPG28H	
Black - Red	381 Ω ±8% (20℃) (Brand: Weiling)	342 Ω ±8% (20℃) (Brand: Dayang)	183.6 Ω ±8% (20℃) (Brand: Weiling)	180 Ω ±8% (20℃) (Brand: Wolong)
White - Black	267 Ω ±8% (20℃) (Brand: Weiling)	253 Ω ±8% (20℃) (Brand: Dayang)	206 Ω ±8% (20℃) (Brand: Weiling)	190 Ω ±8% (20℃) (Brand: Wolong)

Measure the resistance value of each winding by using the tester.

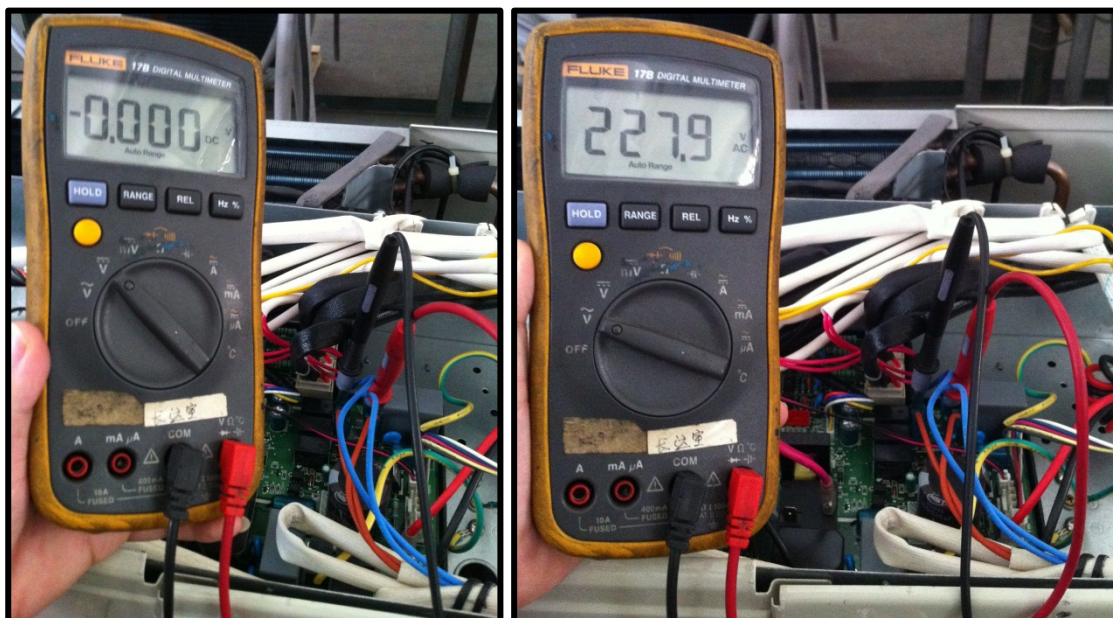


Position	Resistance Value						
	YDK70-6FB	YDK180-8GB	YSK27-4G	YSK68-4B	YDK45-6B	YSK25-6L	YDK53-6FB(B)
Black - Red	56Ω±8% (20℃)	24.5Ω±8% (20℃)	317Ω±8% (20℃)	145Ω±8% (20℃)	345Ω±8% (20℃)	627Ω±8% (20℃)	88.5Ω±8% (20℃)
Red - Yellow	76Ω±8% (20℃)	19Ω±8% (20℃)	252Ω±8% (20℃)	88Ω±8% (20℃)	150Ω±8% (20℃)	374.3Ω±8% (20℃)	138Ω±8% (20℃)
Yellow - Blue	76Ω±8% (20℃)	19Ω±8% (20℃)	252Ω±8% (20℃)	88Ω±8% (20℃)	150Ω±8% (20℃)	374.3Ω±8% (20℃)	138Ω±8% (20℃)

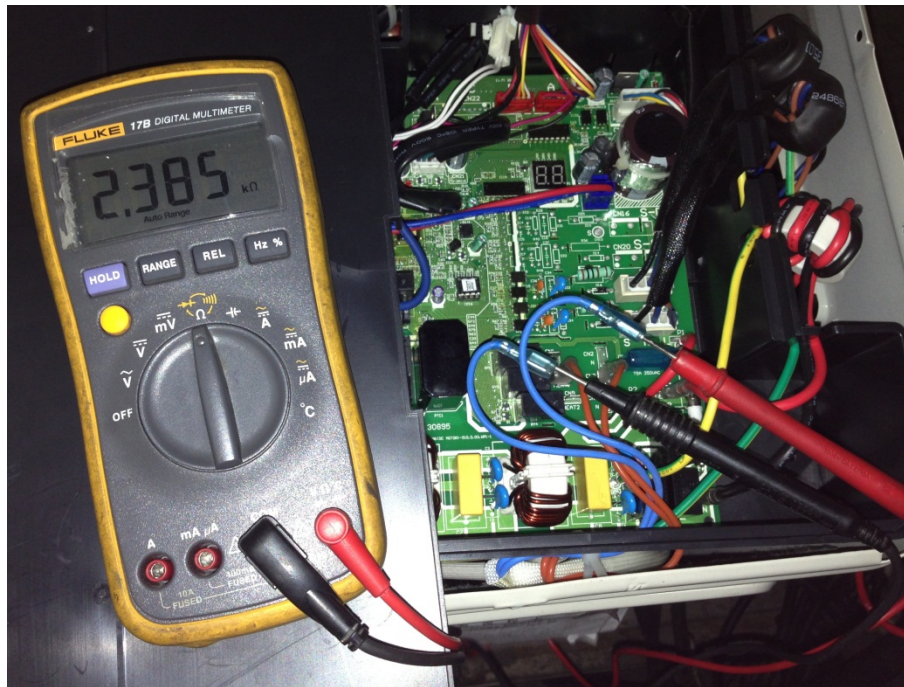
5.4-way valve

1. Power on, use a digital tester to measure the voltage, when the unit operates in cooling, it is 0V. When the unit operates in heating, it is about 230VAC.

If the value of the voltage is not in the range, the PCB must have problems and need to be replaced.

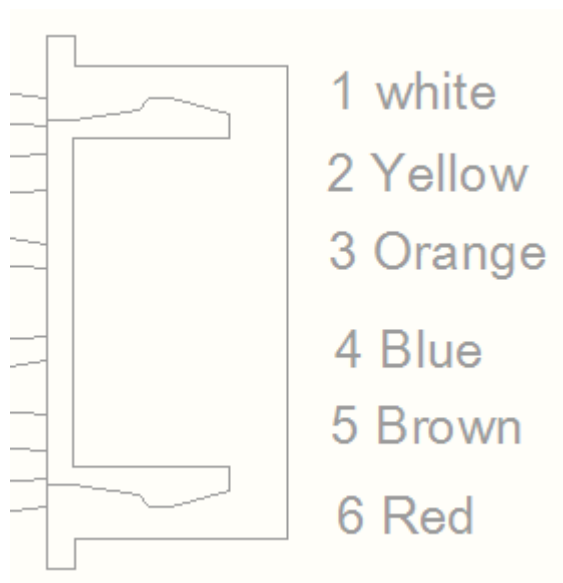


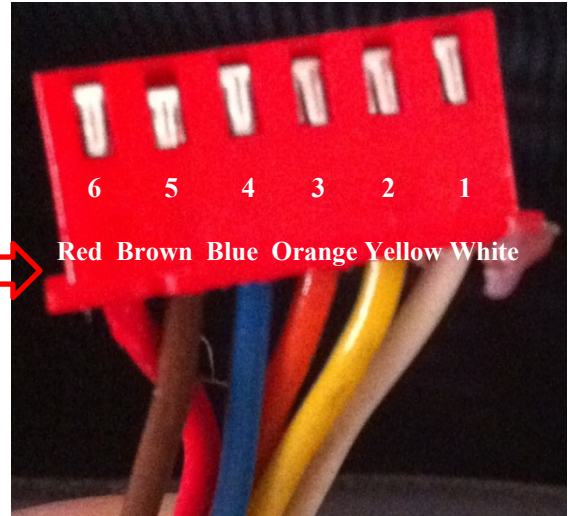
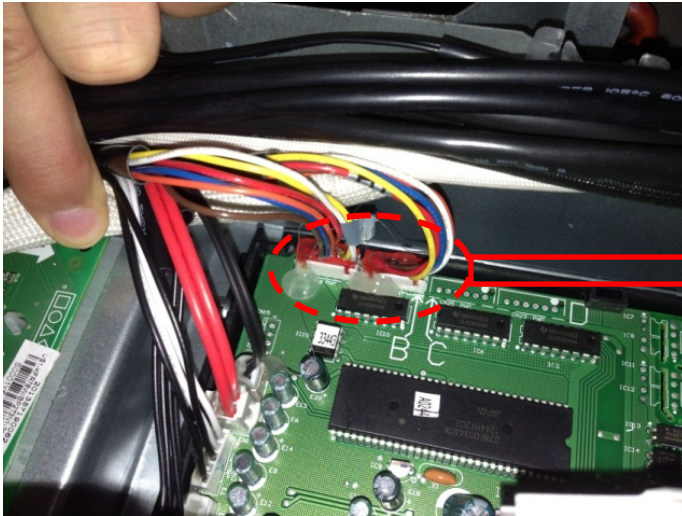
- 2 Turn off the power, use a digital tester to measure the resistance. The value should be 1.8~2.5 KΩ.



6.EXV check

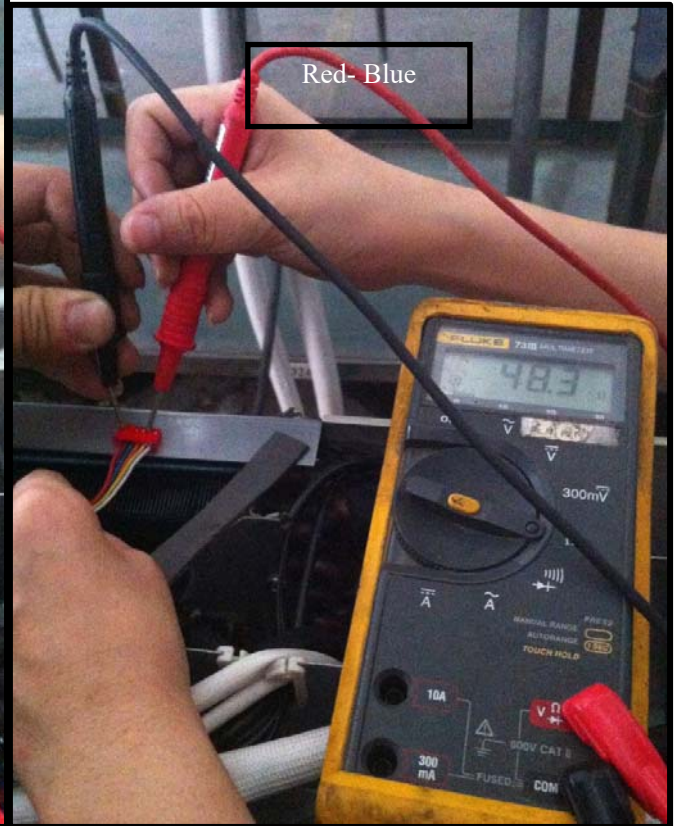
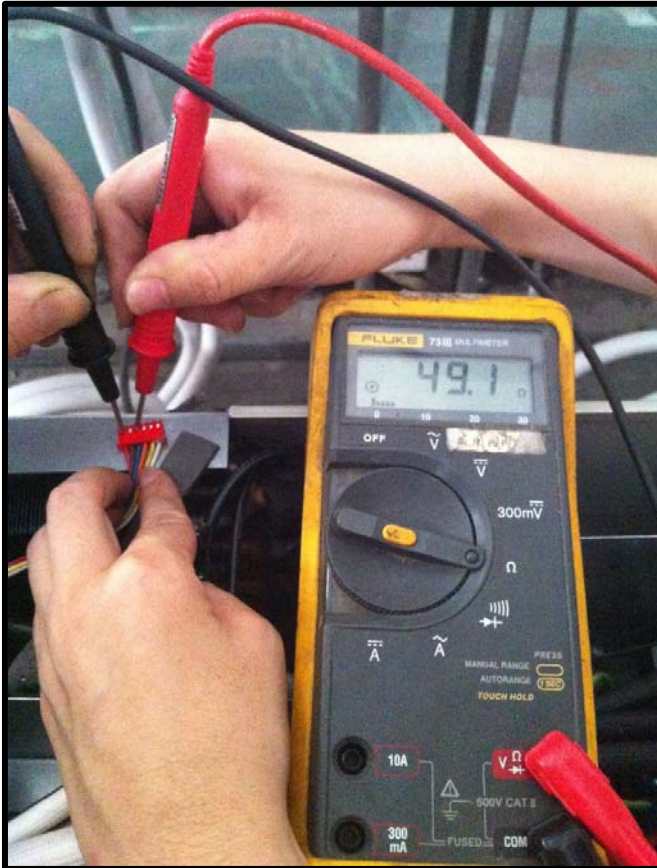
Disconnect the connectors.



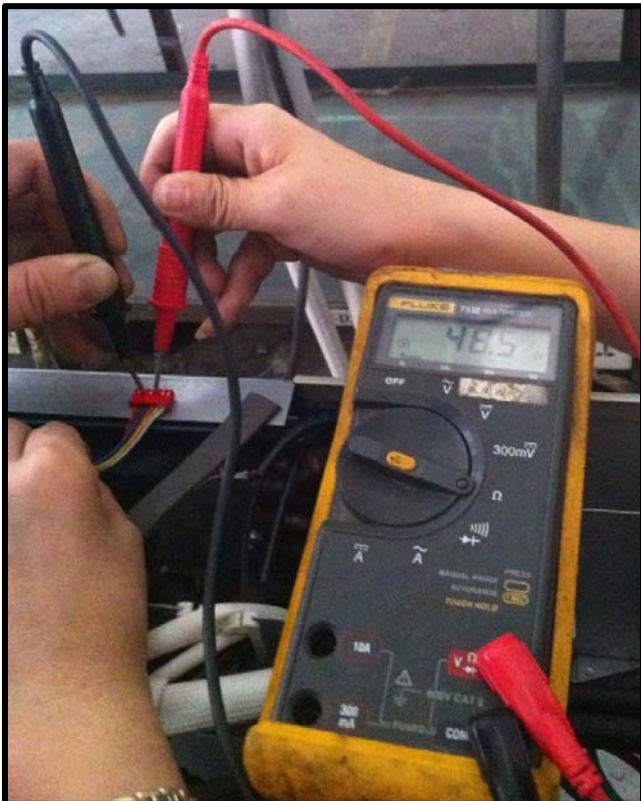


Resistance to EXV coil

Color of lead wire	Normal Value
Red- Blue	About 50Ω
Red - Yellow	
Brown-Orange	
Brown-White	

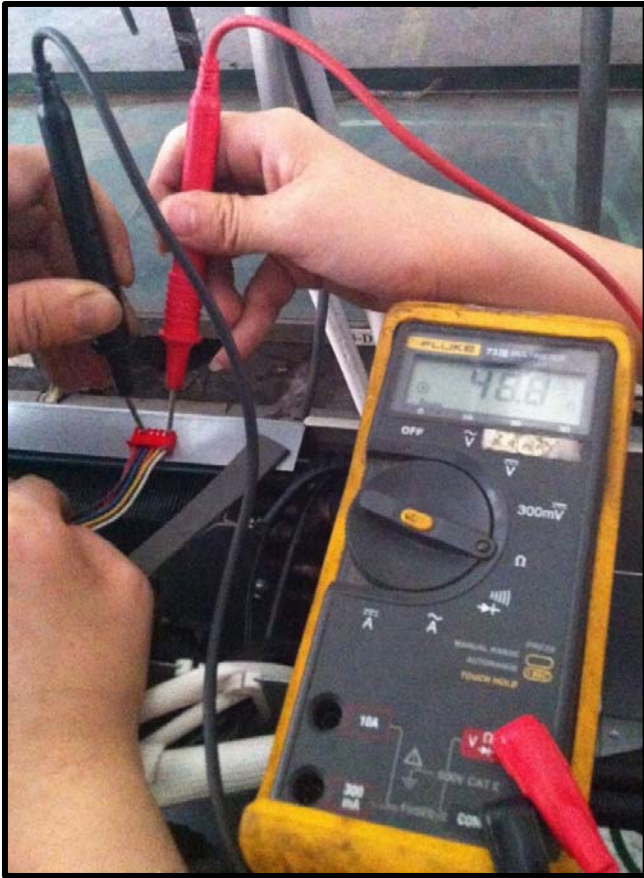


Red- Blue



Brown-Orange

Red - Yellow

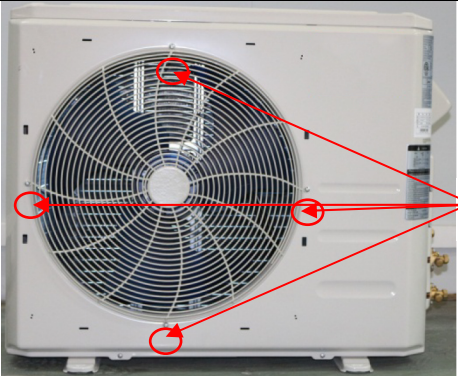
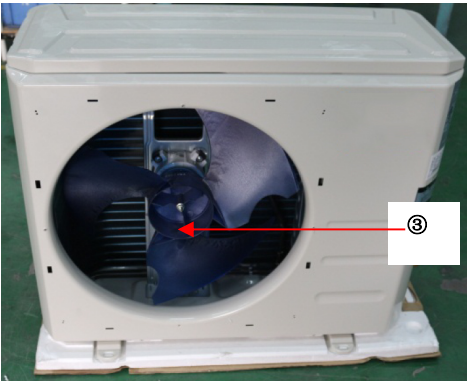





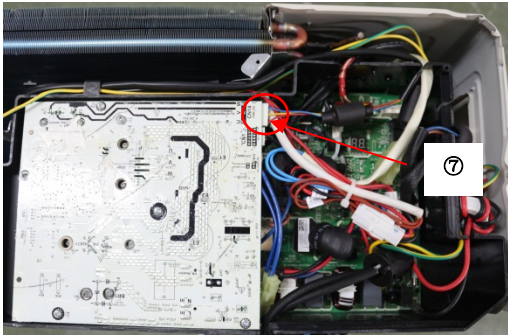
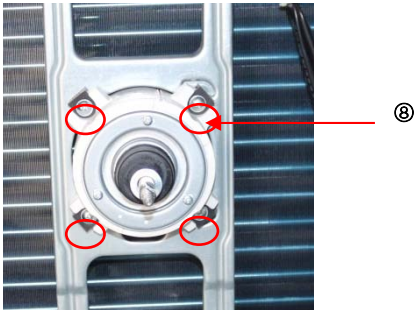

Brown-White




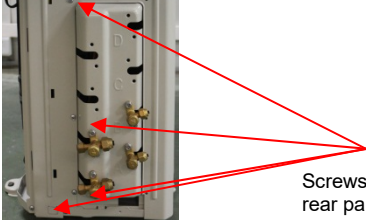
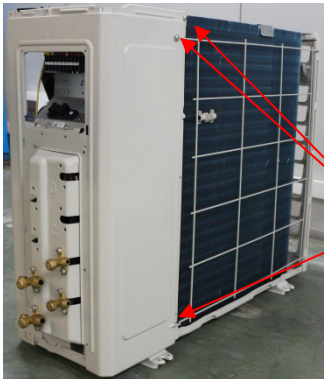
8. Disassembly Instructions

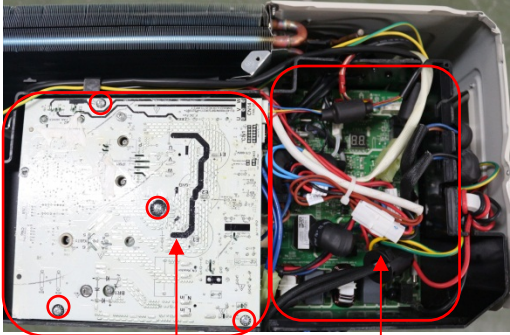
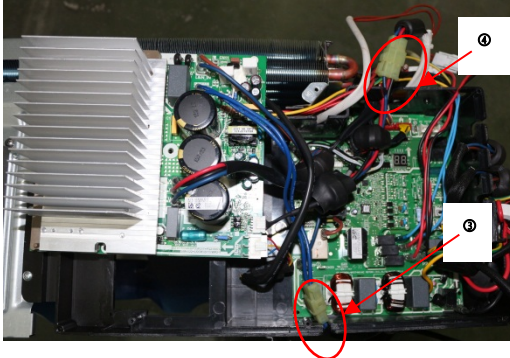
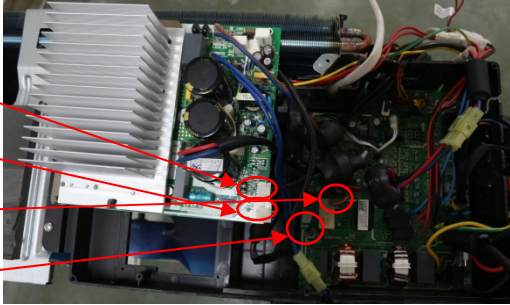
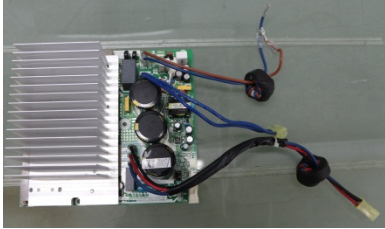
Note: This part is for reference, the photos may have slight difference with your machine.

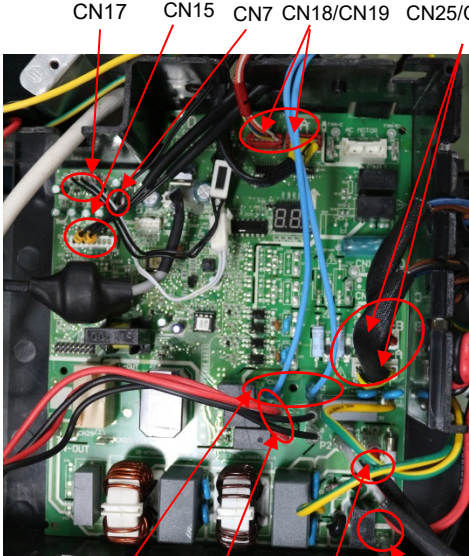
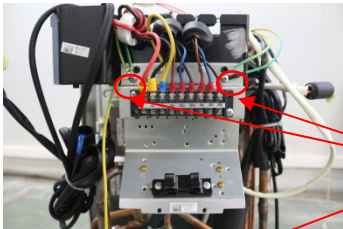
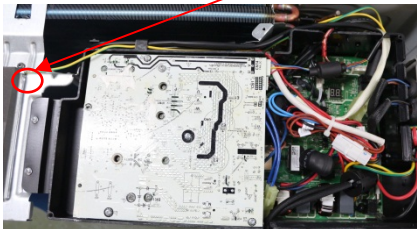
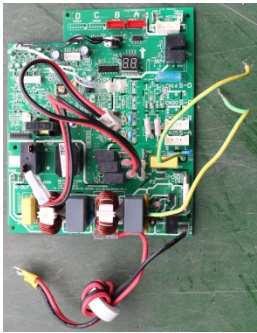
➤ DM18HOM23230X2 (WCA30 metal plate)

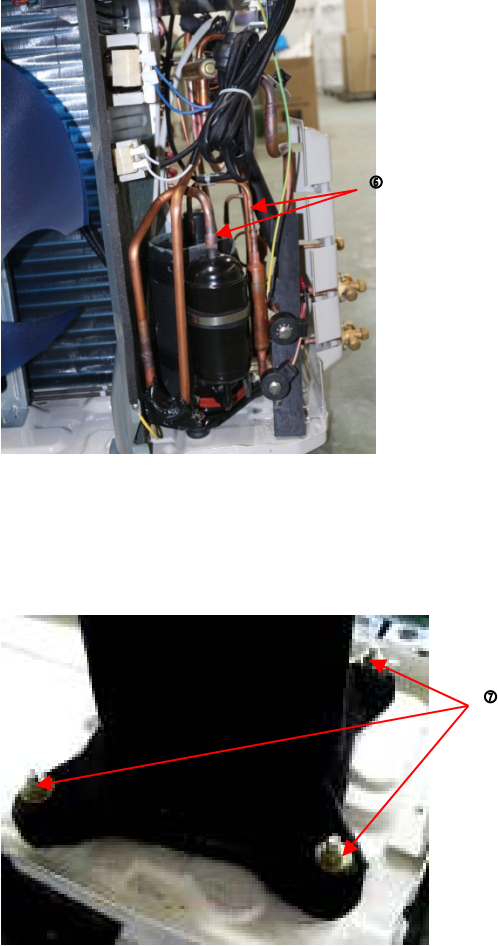
No	Part name	Procedures	Remarks
1	Fan assembly	<p>How to remove the fan assembly.</p> <ol style="list-style-type: none"> 1) Turn off the air conditioner and turn off the power breaker. 2) Remove the screws of air outlet grille(4 screws) 3) Remove the hex nut fixing the fan. 4) Remove the fan. 5) Remove the screws of top cover, and remove the top 	    <p>Screws of top</p>

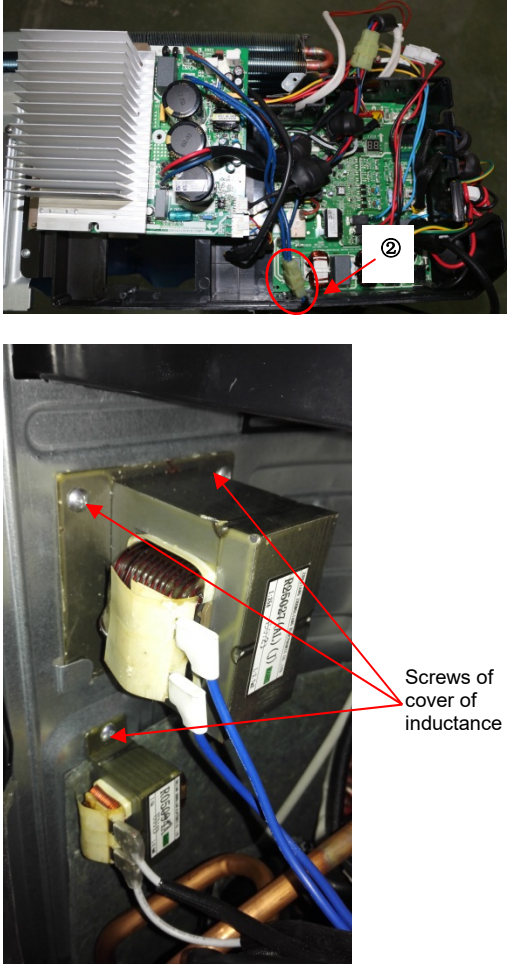
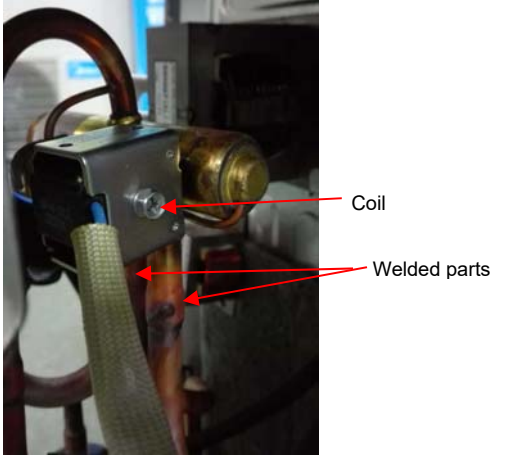
		<p>cover. (3 screws)</p> <p>6) Remove the cover of electrical control box.</p> <p>7) Disconnect the fan motor connector CN14(3p,white) from the IPM board.</p> <p>8) Remove the fan motor after unfastening four fixing screws.</p>	  
2	Panel plate	<p>How to remove the panel plate.</p> <p>1) Remove the screws of front panel, and remove the front panel. (6 screws)</p>	

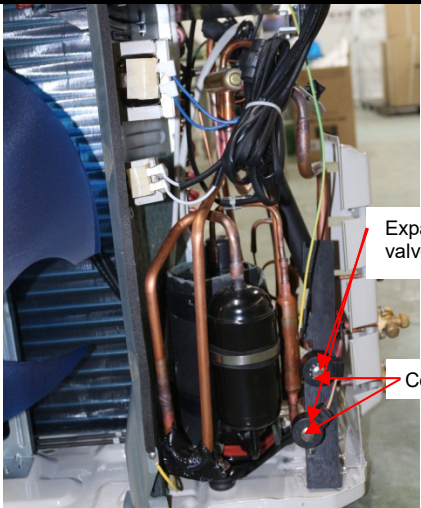
		<p>2) Remove the screws of big handle, and remove the big handle.(4 screws)</p> <p>3) Remove two screws of terminal board and seven screws of right-rear panel, and remove the right-rear panel.</p>	<p>Screws of front panel</p>  <p>Screws of big handle</p>  <p>Screws of terminal board</p>  <p>Screws of right-rear panel</p>  <p>Screws of right-rear panel</p> 
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3	Electrical parts	<p>How to remove the electrical parts.</p> <ol style="list-style-type: none"> 1) Perform work of item 1,2. 2) Remove the four screws fixing the IPM board. 3) Unfasten the connector of the reactor. 4) Unfasten the connector of the compressor. 5) Disconnect following 3 pieces of connection wires and connectors between IPM and main control PCB. <ul style="list-style-type: none"> CN1(5p,white) CN14(3p,white) CN4(red or brown) CN5(blue) 6) Remove the IPM board. 7) Disconnect the connectors and wires connected from PCB and other parts. <p>Connectors:</p>	 <p>IPM board PCB board</p>   
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		<p>CN17:T3/T4 temperature sensor (2p/2p,white)</p> <p>CN7: Discharge temperature sensor (2p,white)</p> <p>CN15:T2B-A,B temperature sensor (2p/2p,white)</p> <p>CN18/CN19: Electronic expansion valve A,B (6p/6p,red/red)</p> <p>CN25/CN23: S-A,S-B (3p/3p,white/white)</p> <p>Wires:</p> <p>CN1/CN2: 4-way valve (blue-blue)</p> <p>CN5/CN6: Crankcase heating cable (red-red)</p> <p>CN3:L-IN (red)</p> <p>CN4:N-IN (black)</p> <p>8) Disconnect the grounding wire (yellow-green) after removing the big handle and the right-rear panel.</p> <p>9) Remove the PCB board.</p>	   
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4	Compressor	<p>How to remove the compressor.</p> <ol style="list-style-type: none"> 1) Perform work of item 1,2. 2) Remove the cover of electrical control box. 3) Extract refrigerant gas. 4) Remove the sound insulation material and crankcase heating cable. 5) Remove terminal cover of compressor, and disconnect wires of crankcase electric heater and compressor from the terminal. 6) Remove the discharge pipe and suction pipe with a burner. 7) Remove the hex nuts and washers fixing the compressor to bottom plate. 8) Lift the compressor. 	 <p>The top photograph shows a black compressor unit with copper pipes. Red arrows point to the discharge and suction pipes. The bottom photograph shows the compressor being lifted from a white bottom plate. Red arrows point to the hex nuts and washers that were securing the compressor to the plate.</p>
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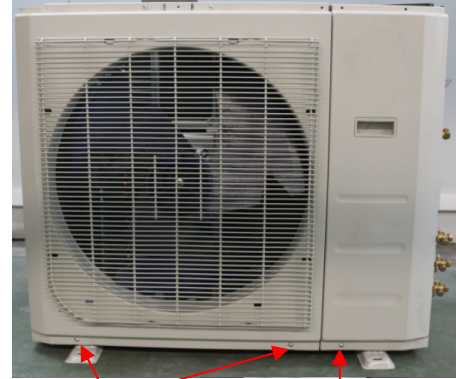
5	Reactor	<p>How to remove the reactor</p> <ol style="list-style-type: none"> 1) Perform work of item 2 2) Unfasten the connector between IPM and reactor. 3) Remove three screws of reactor, and remove the reactor. 	 <p>Screws of cover of inductance</p>
6	The 4-way valve	<p>How to remove the 4-way valve</p> <ol style="list-style-type: none"> 1) Perform work of item 2. 2) Extract refrigerant gas. 3) Remove the electrical parts from item 3. 4) Remove fixing screw of the coil, and remove the coil. 5) Detach the welded parts of 4-way valve and pipe. 	 <p>Coil</p> <p>Welded parts</p>

7	The expansion valve	<p>How to remove the expansion valve</p> <ol style="list-style-type: none"> 1) Perform work of item 1,2. 2) Remove the electrical parts from item 3.. 3) Remove the coils. 4) Detach the welded parts of expansion valves and pipes. 	
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➤ **DM18HOM25230X3, DM27HOM23230X2, DM27HOM25230X3 (WD30 metal plate)**

No.	Part name	Procedures	Remarks
1	Panel plate	<p>How to remove the panel plate.</p> <ol style="list-style-type: none"> 1) Turn off the air conditioner. Turn off the power breaker. 2) Remove the screws of big handle, and remove the big handle.(4 screws) 3) Remove the screws of top cover, and remove the top cover. (4 screws) 4) Remove the screws of right front side panel, and remove the right front side panel (1 screws) 5) Remove the screws of front 	<p>Screws of big handle</p> <p>Screws of top cover</p>  <p>Screws of top cover</p> 

panel, and remove the front panel. (8 screws)



Screws of front panel

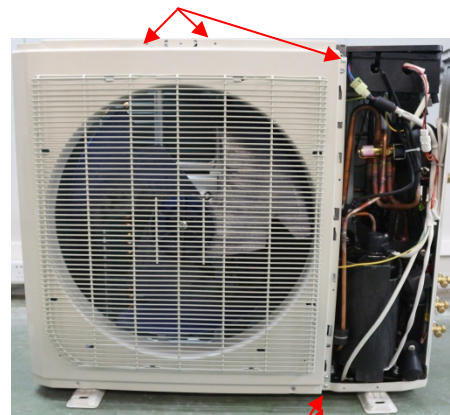
Screws of right front side panel



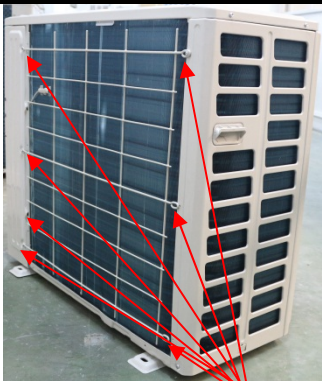
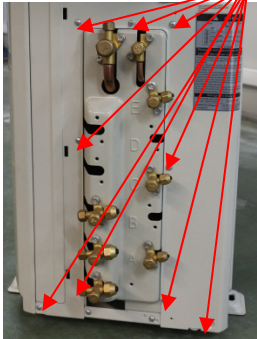
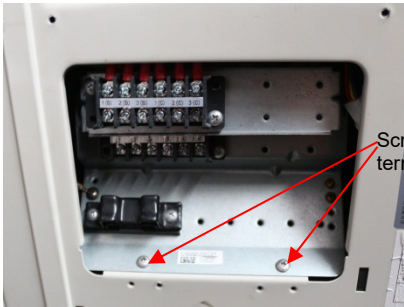

Screws of front panel

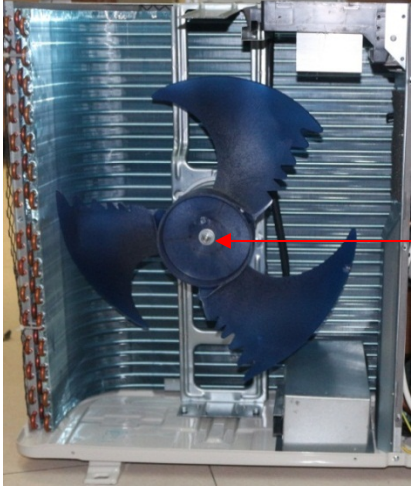
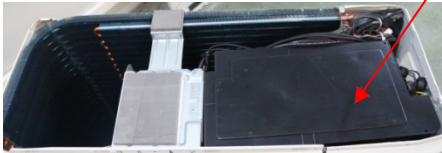
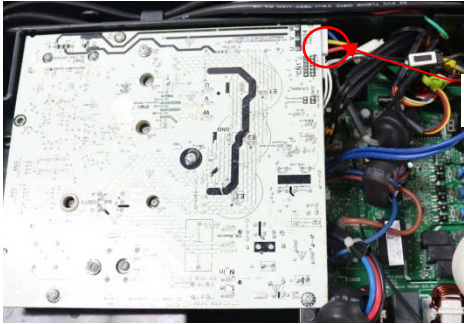
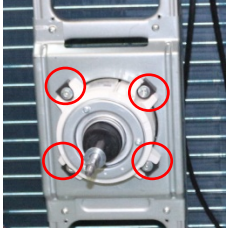
- 6) Remove two screws of terminal board, screws of water collector and fifteen screws of right-rear panel, and remove the right-rear panel.

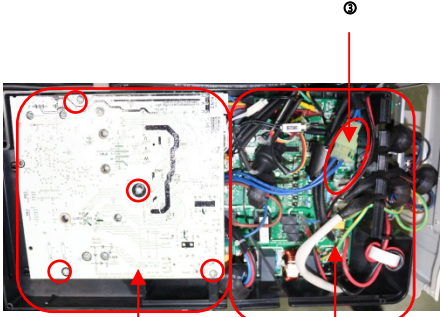
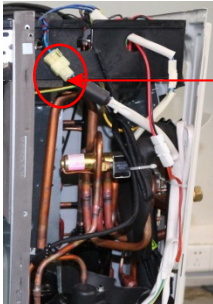
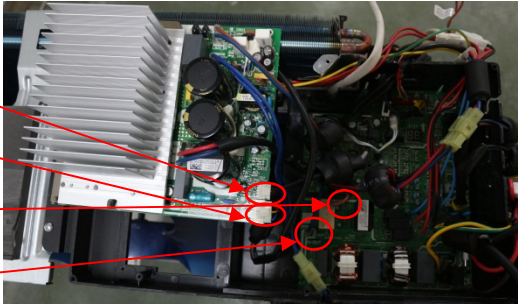
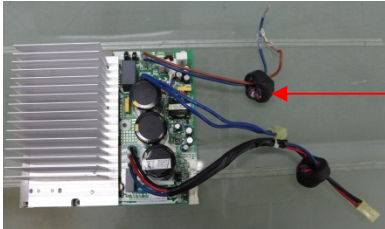
Screws of front panel

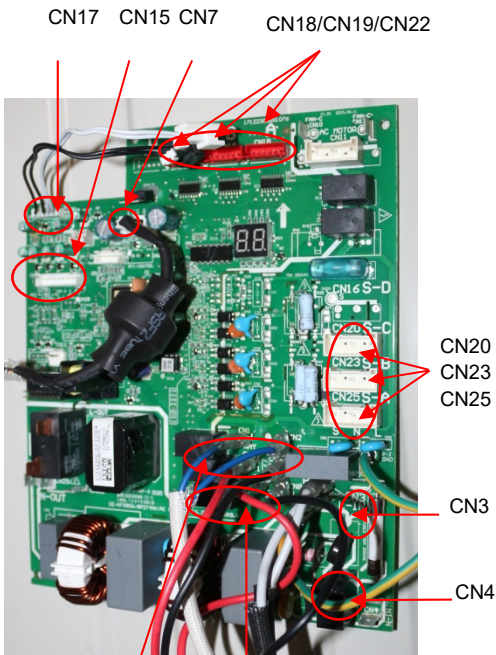
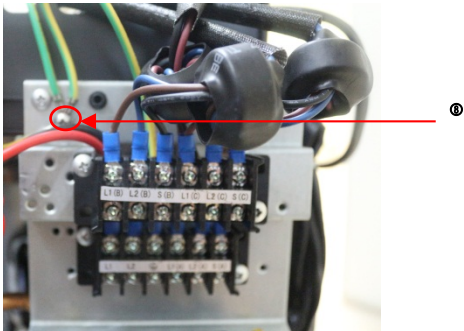



Screws of front panel

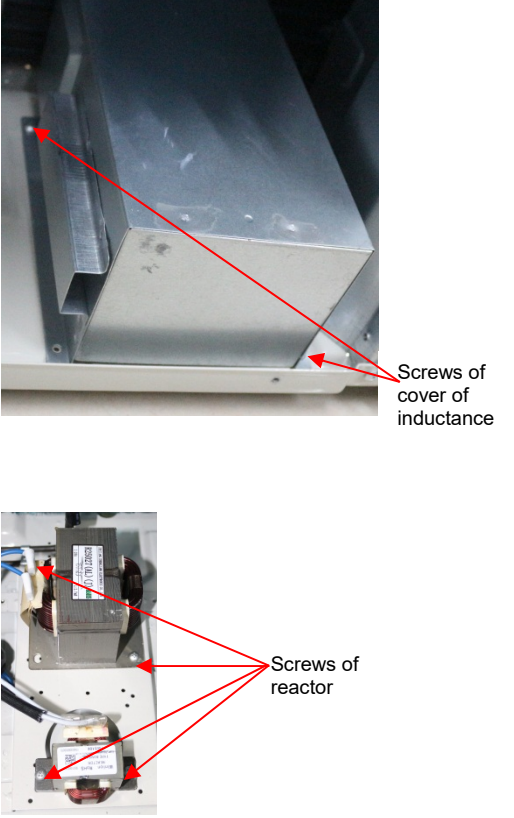
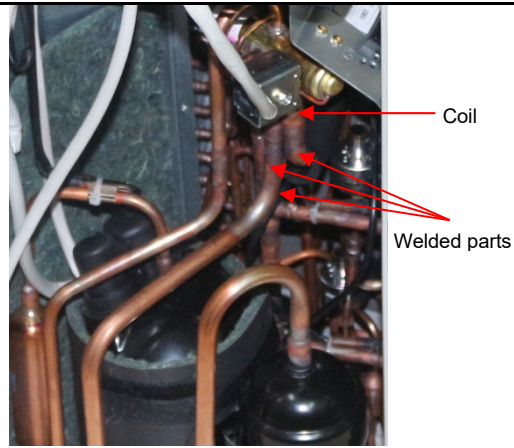
			<div data-bbox="899 191 1219 569"></div> <div data-bbox="899 600 1154 936"></div> <div data-bbox="1154 590 1382 615"><p>Screws of right-rear panel</p></div> <div data-bbox="899 968 1300 1272"></div> <div data-bbox="1268 1094 1398 1140"><p>Screws of terminal board</p></div> <div data-bbox="899 1304 1273 1608"></div>
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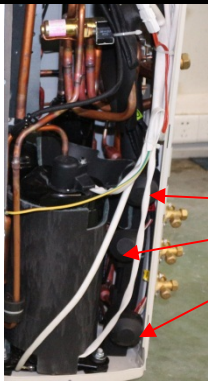
2	Fan assembly	<p>How to remove the fan assembly.</p> <ol style="list-style-type: none"> 1) Remove the top cover, right front side panel and front panel from item 1.step 1~4 2) Remove the hex nut fixing the fan. 3) Remove the fan. 4) Remove the cover of electrical control box cover. 5) Disconnect the fan motor connector CN14(5p,white) from the IPM board. 6) Remove the fan motor after unfastening four fixing screws. 	   
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3	Electrical parts	<p>How to remove the electrical parts.</p> <ol style="list-style-type: none"> 1) Perform work of item 1,2. 2) Remove the four screws fixing the IPM board. 3) Unfasten the connector of the reactor. 4) Unfasten the connector of the compressor. 5) Disconnect following 3 pieces of connection wires and connectors between IPM and PCB. 6) Remove the IPM board. 	 <p>IPM board</p> <p>PCB board</p>   
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	<p>7) Disconnect the connectors and wires connected from PCB and other parts.</p> <p>Connectors:</p> <p>CN17:T3/T4 temperature sensor (2p/2p,white)</p> <p>CN7: Discharge temperature sensor (2p,white)</p> <p>CN12:Ttop temperature sensor(2p,white)</p> <p>CN15:T2B-A,B,C temperature sensor (2p/2p/2p,white)</p> <p>CN18/CN19/CN22: Electronic expansion valve A,B,C (6p/6p/6p,red/red/red)</p> <p>CN25/CN23/CN20: S-A,S-B,S-C (3p/3p/3p,white/white/white)</p> <p>Wires:</p> <p>CN1/CN2: 4-way valve (blue-blue)</p> <p>CN5/CN6: Crankcase heating cable (red-red)</p> <p>CN3:L1-IN (red)</p> <p>CN4:L2-IN (black)</p> <p>8) Disconnect the grounding wire (yellow-green) after removing the big handle and the right-rear panel.</p> <p>9) Remove the PCB board.</p>	 
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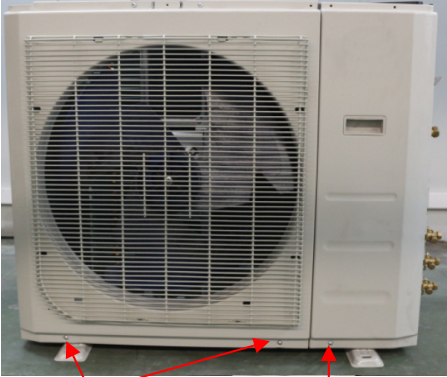

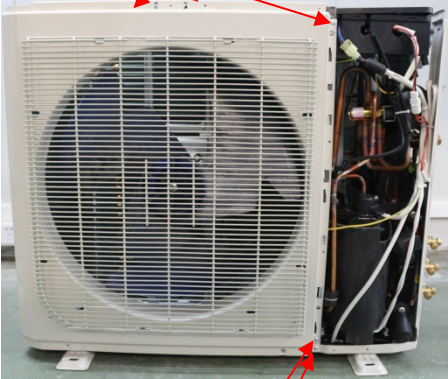
4	Compressor	<p>How to remove the compressor.</p> <ol style="list-style-type: none"> 1) Perform work of item 1,2,3. 2) Remove the electrical control box and partition plate. 3) Extract refrigerant gas. 4) Remove the sound insulation material and crankcase heating cable. 5) Remove terminal cover of compressor, and disconnect wires of compressor thermo and compressor from the terminal. 6) Remove the discharge pipe and suction pipe with a burner. 7) Remove the hex nuts and washers fixing the compressor to bottom plate. 8) Lift the compressor. 	
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5	Reactor	<p>How to remove the reactor</p> <ol style="list-style-type: none"> 1) Perform work of item 1,2 2) Unfasten the connector between IPM and reactor. 3) Remove two screws of cover of inductance, and remove the cover of inductance 4) Disconnect two pieces of wires connected from the cover of inductance. 5) Remove four screws of reactor, and remove the reactor. 	 <p>Screws of cover of inductance</p> <p>Screws of reactor</p>
6	The 4-way valve	<p>How to remove the 4-way valve</p> <ol style="list-style-type: none"> 1) Perform work of item 1,2. 2) Extract refrigerant gas. 3) Remove the electrical parts from item 3. 4) Remove fixing screw of the coil, and remove the coil. 5) Detach the welded parts of 4-way valve and pipe. 	 <p>Coil</p> <p>Welded parts</p>

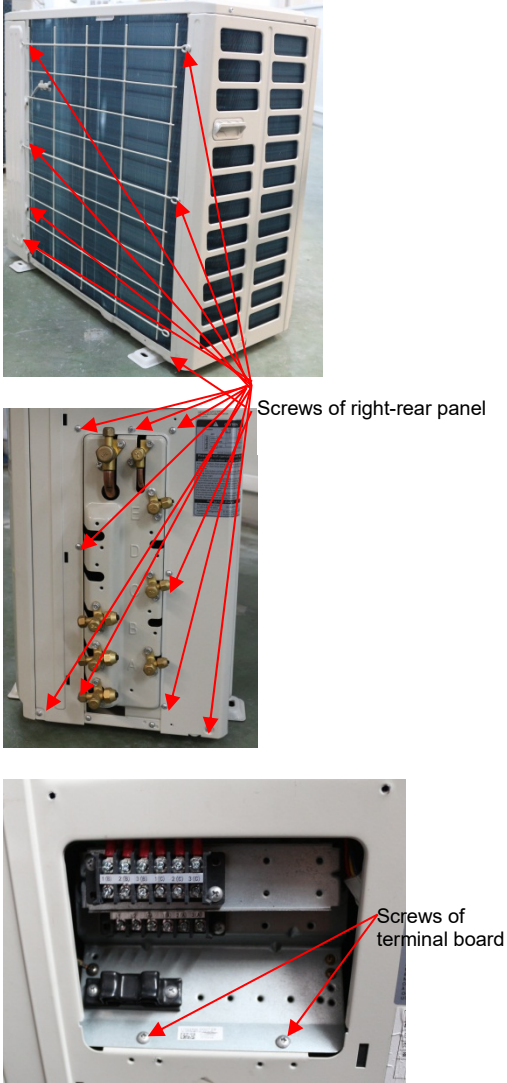
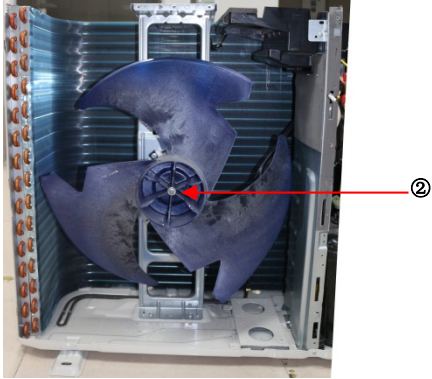
7	The expansion valve	<p>How to remove the expansion valve</p> <ol style="list-style-type: none"> 1) Perform work of item 1,2. 2) Remove the electrical parts from item 3. 3) Remove the coils. 4) Detach the welded parts of expansion valves and pipes. 	 <p>Expansion valves</p>
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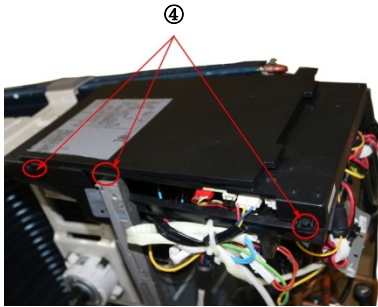
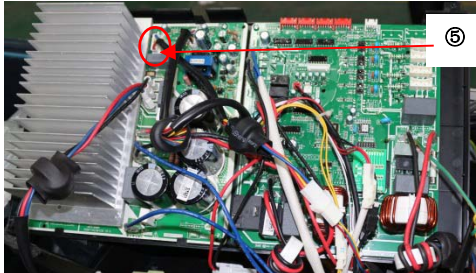
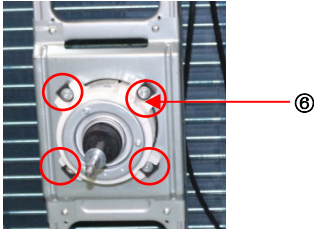
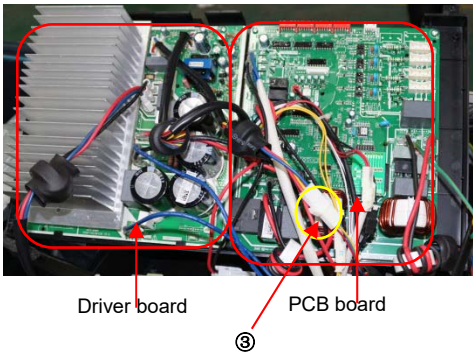
➤ **DM36HOM23230X2 (WD30 metal plate)**

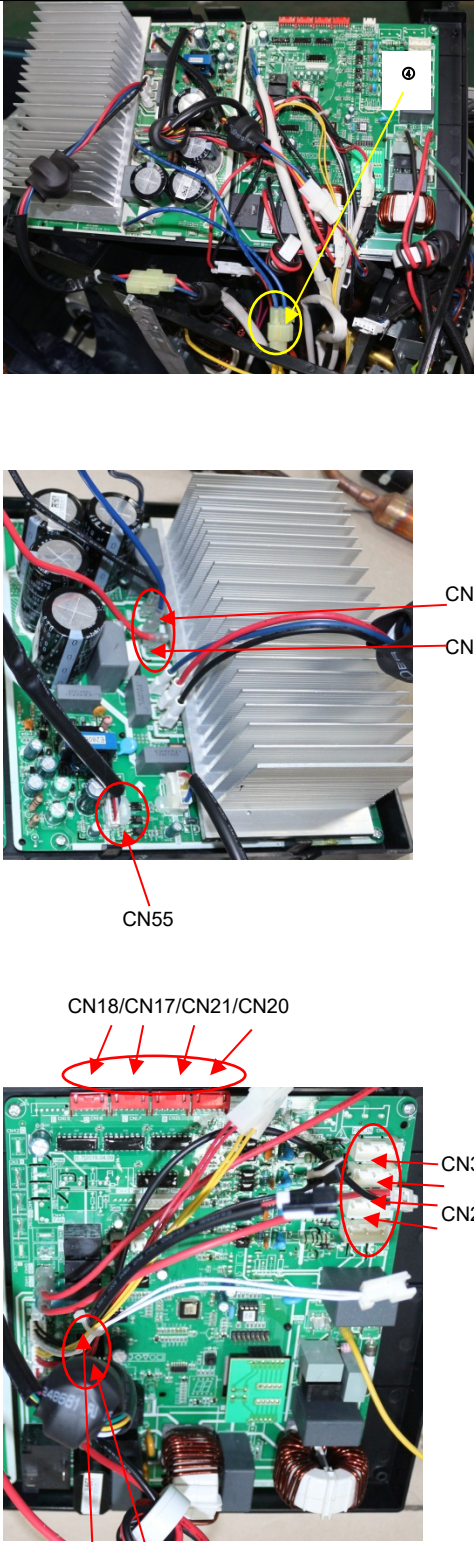
No	Part name	Procedures	Remarks
1	Panel plate	<p>How to remove the panel plate.</p> <ol style="list-style-type: none"> 1) Turn off the air conditioner. Turn off the power breaker. 2) Remove the screws of big handle, and remove the big handle.(4 screws) 3) Remove the screws of top cover, and remove the top cover. (4 screws) 4) Remove the screws of right front side panel, and remove the right front side panel (1 screw) 5) Remove the screws of front 	<p>Screws of big handle</p>  <p>Screws of top cover</p>  <p>Screws of top cover</p> 

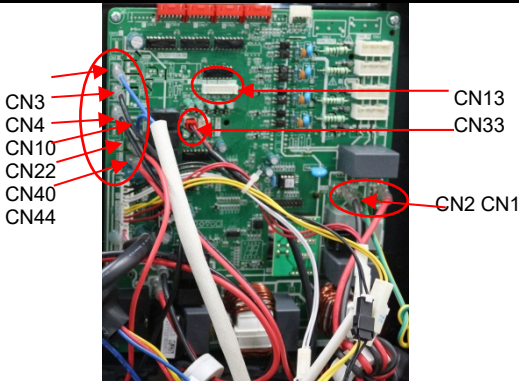
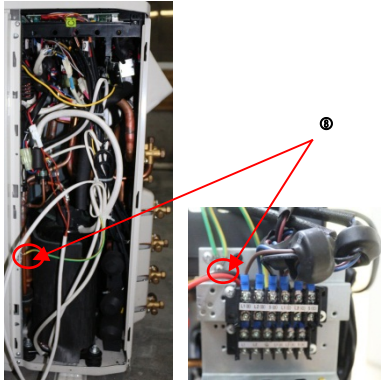


		<p>panel, and remove the front panel. (8 screws)</p>	 <p>Screws of front panel</p> <p>Screws of right front side panel</p>  <p>Screws of front panel</p>  <p>Screws of front panel</p> <p>Screws of front panel</p>
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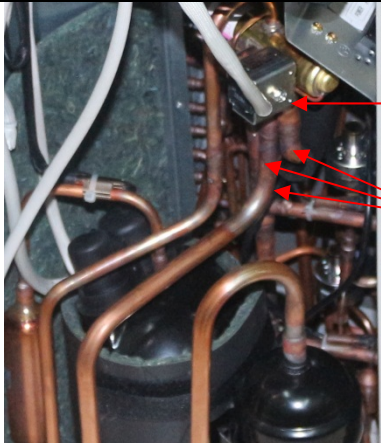
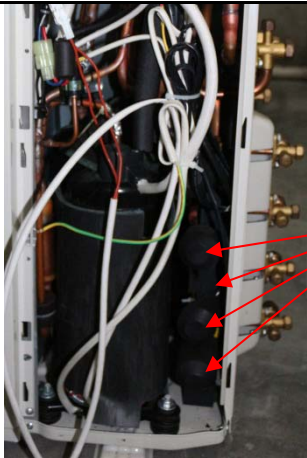
6) Remove two screws of terminal board, screws of water collector and fifteen screws of right-rear panel, and remove the right-rear panel.

			 <p>Screws of right-rear panel</p> <p>Screws of terminal board</p>
2	Fan assembly	<p>How to remove the fan assembly.</p> <ol style="list-style-type: none"> 1) Remove the top cover, right front side panel and front panel from item 1.step 1~4 2) Remove the hex nut fixing the fan. 	 <p>②</p>

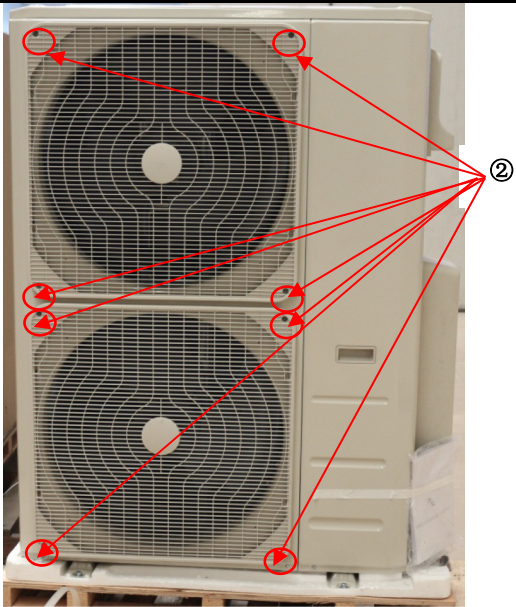
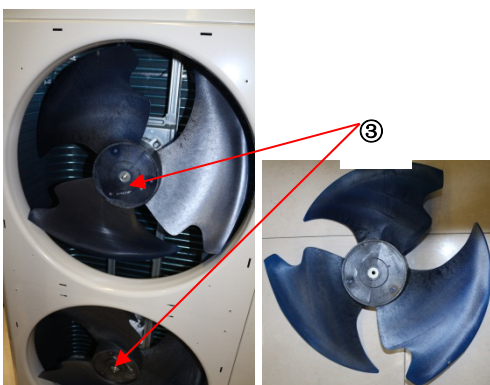
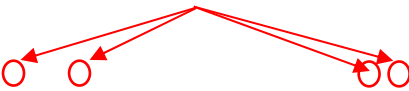
		<p>3) Remove the fan.</p> <p>4) Unfix the hooks and remove the screws, then open the electronic control box.</p> <p>5) Disconnect the fan motor connector CN19(3p,white) from the driver board.</p> <p>6) Remove the fan motor after unfastening four fixing screws.</p>	  
3	Electrical parts	<p>How to remove the electrical parts.</p> <p>1) Perform work of item 1,2.</p> <p>2) Unfasten the connector of the reactor.</p> <p>3) Unfasten the connector of the compressor.</p> <p>4) Unfasten the connector of the PFC inductor.</p> <p>5) Disconnect following 3</p>	



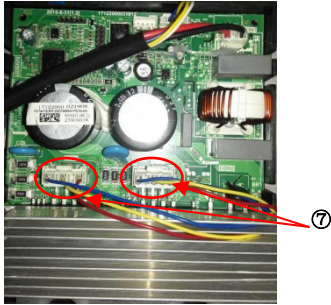
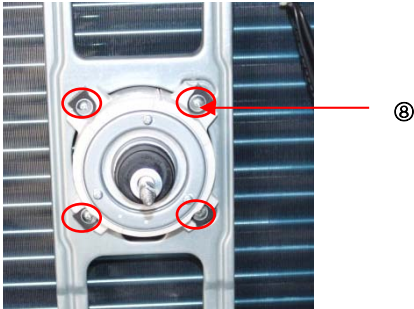
		<p>pieces of connection wires and connectors between driver board and PCB.</p> <p>CN55-CN7(7p,white)</p> <p>CN54-CN6(red)</p> <p>CN53-CN5(black)</p> <p>6) Remove the fixing screws, then move the driver board.</p> <p>7) Disconnect the connectors and wires connected from PCB and other parts.</p> <p>Connectors:</p> <p>CN8:T3/T4 temperature sensor (2p/2p,white)</p> <p>CN33: Discharge temperature sensor (2p,white)</p> <p>CN13:T2B-A,B,C,D temperature sensor (2p/2p/2p/2p,white)</p> <p>CN18/CN17/CN21/CN20: Electronic expansion valve A,B,C,D (6p/6p/6p,red/red/red)</p> <p>CN30/CN29/CN28/CN27: S-A,S-B,S-C,S-D (3p/3p/3p/3p,white)</p> <p>CN9: High and low pressure switch (2p/2p, white)</p> <p>Wires:</p> <p>CN3/CN22: 4-way valve (blue-blue)</p> <p>CN4/CN40: Crankcase heating cable (black-red)</p>	 <p>The top photograph shows a green PCB with various components, including a large silver heat sink, capacitors, and numerous colored wires (red, blue, black, white) connected to different points. A yellow circle highlights a specific connection point.</p> <p>The middle photograph is a close-up of the PCB area near the heat sink. Red circles and arrows point to specific connectors: CN53 (black), CN54 (red), and CN55 (white).</p> <p>The bottom photograph is another close-up of the PCB, showing a row of red connectors labeled CN18/CN17/CN21/CN20. Other connectors shown include CN30/CN29 (white) and CN8/CN9 (white).</p>
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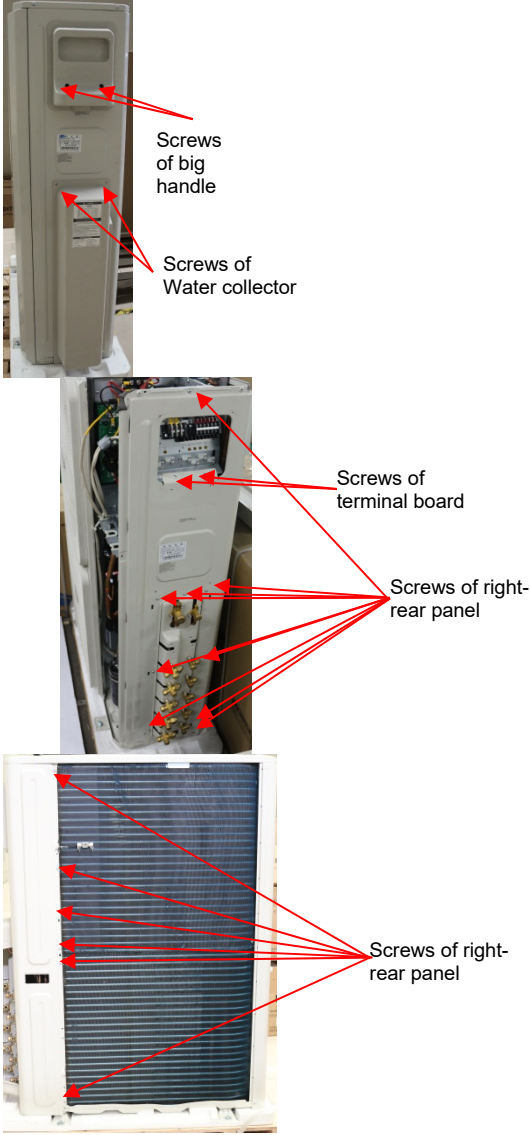
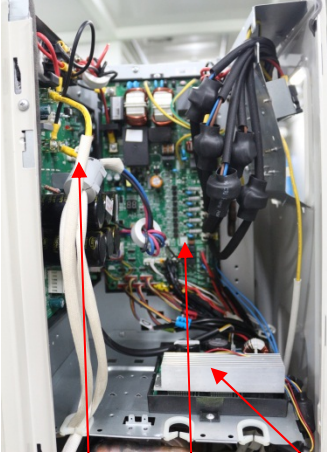
		<p>CN10/CN44: Crankcase heating cable (black-red)</p> <p>CN1:L1-IN (red)</p> <p>CN2:L2-IN (black)</p> <p>8) Disconnect the grounding wire (yellow-green) after removing the right-rear panel.</p> <p>9) Remove the PCB board.</p>	 
4	Compressor	<p>How to remove the compressor.</p> <ol style="list-style-type: none"> 1) Perform work of item 1,2,3. 2) Remove the electrical control box and partition plate. 3) Extract refrigerant gas. 4) Remove the sound insulation material and crankcase heating cable. 5) Remove terminal cover of compressor, and disconnect wires of compressor thermo and compressor from the terminal. 	 

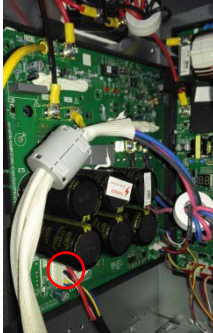
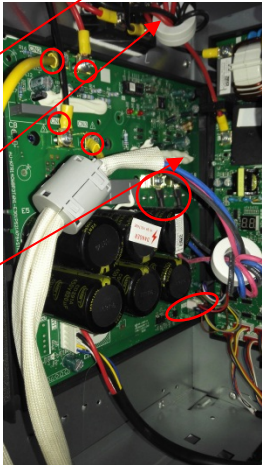

		<p>6) Remove the discharge pipe and suction pipe with a burner.</p> <p>7) Remove the hex nuts and washers fixing the compressor to bottom plate.</p> <p>8) Lift the compressor.</p>	
5	The 4-way valve	<p>How to remove the 4-way valve</p> <ol style="list-style-type: none"> 1) Perform work of item 1,2. 2) Extract refrigerant gas. 3) Remove the electrical parts from item 3. 4) Remove fixing screw of the coil, and remove the coil. 5) Detach the welded parts of 4-way valve and pipe. 	 <p>Coil</p> <p>Welded parts</p>
6	The expansion valve	<p>How to remove the expansion valve</p> <ol style="list-style-type: none"> 1) Perform work of item 1,2. 2) Remove the electrical parts from item 3. 3) Remove the coils. 4) Detach the welded parts of expansion valves and pipes. 	 <p>Expansion valves</p>

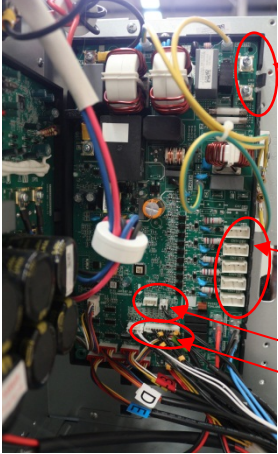
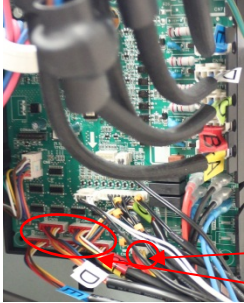
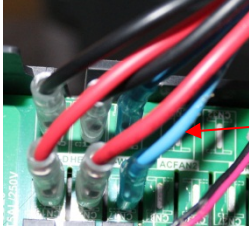
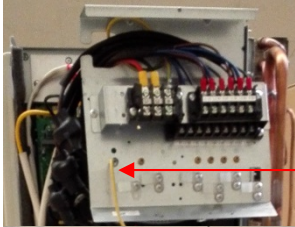
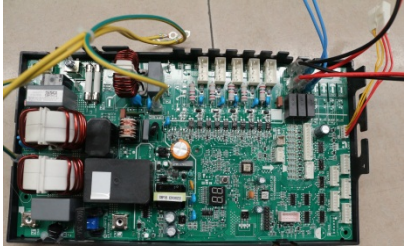
DM36HOM25230X3, DM48HOM23230X2 (WE30 metal plate)

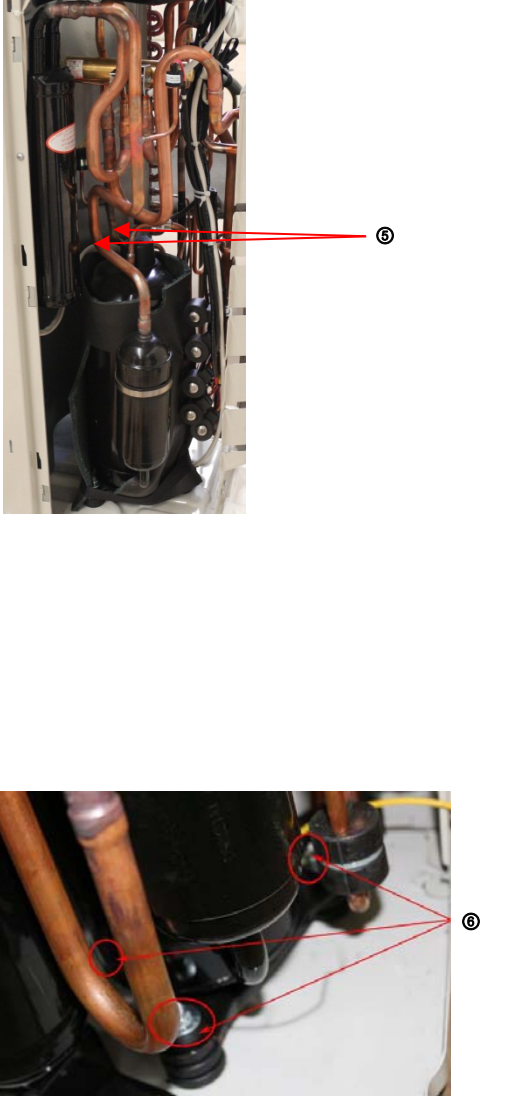
No	Part name	Procedures	Remarks
1	Fan assembly	<p>How to remove the fan assembly.</p> <p>1) Turn off the air conditioner. Turn off the power breaker.</p> <p>2) Remove the screws of air outlet grille(8 screws)</p> <p>3) Remove the hex nut fixing the fan.</p> <p>4) Remove the fan.</p> <p>5) Remove the screws of top cover, and remove the top cover. (4 screws)</p>	  <p>Screws of top</p> 

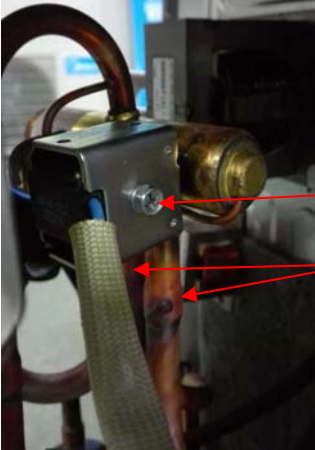
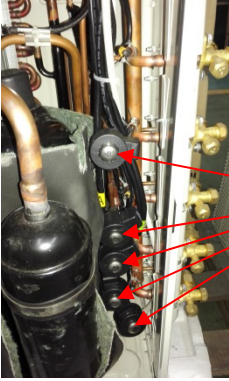
		<p>6) Remove the screws of front side panel, and remove the front side panel (1 screw)</p> <p>7) Disconnect the fan motor connectors FAN1(3p,white) and FAN2(3p,white) from DC motor driver board.</p> <p>8) Remove the fan motor after unfastening fixing screws.</p>	   
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2	Panel plate	<p>How to remove the panel plate.</p> <p>4) Remove big handle.(2 screws) and water collector(2 screws)</p> <p>5) Remove 2 screws of terminal board and 15 screws of right-rear panel, and remove the right-rear panel.</p>	
3	Electrical parts	<p>How to remove the electrical parts.</p> <p>1) Perform work of item 1 step 5~6 and item 2.</p>	 <p>IPM board PCB board</p>

		<p>2) Disconnect the fan motor Connector(5p,white) from the IPM board.</p> <p>3) Disconnect following 8 pieces of connection wires and connectors between IPM and other parts.</p> <p>CN2(yellow)</p> <p>CN1(red)</p> <p>CN6(black)</p> <p>CN3(yellow)</p> <p>U、V、W(black)</p> <p>CN9(10p,white)</p> <p>4) Remove the fixing screws then remove the IPM board.</p> <p>5) Disconnect the connectors and wires connected from PCB and other parts.</p> <p>Connectors:</p> <p>CN8: Discharge temperature sensor</p>	<p>DC Fan Driver board</p>   
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		<p>(2p,white)</p> <p>CN12: Heatsink temperature sensor(2p,red)</p> <p>CN9:T3/T4 temperature sensor (2p/2p,white)</p> <p>CN11:T2B-A,B,C,D,E temperature sensor (2p/2p/2p/2p/2p,white)</p> <p>CN15/CN23/CN26/CN30/CN33: Electronic expansion valve (6p/6p/6p/6p/6p,red)</p> <p>CN37/CN29/CN21/CN16/CN13: S-A,S-B,S-C,S-D,S-E (3p/3p/3p/3p/3p,white)</p> <p>CN10: High and low pressure switch (2p/2p, white)</p> <p>Wires:</p> <p>CN17/CN18: 4-way valve (blue-blue)</p> <p>CN19/CN20: connected to crankcase heating cable. (black-red)</p> <p>CN24/CN25: Electric heater of chassis (orange-orange)</p> <p>CN1:L-IN (red)</p> <p>CN3:N-IN (black)</p> <p>6) Disconnect the grounding wire (yellow-green) after removing the big handle.</p> <p>7) Remove the PCB board.</p>	    
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4	Compressor	<p>How to remove the compressor.</p> <ol style="list-style-type: none"> 1) Perform work of item 1 step 5~6 and item 2.. 2) Extract refrigerant gas. 3) Remove the sound insulation material and crankcase heating cable. 4) Remove terminal cover of compressor, and disconnect wires of crankcase electric heater and compressor from the terminal. 5) Remove the discharge pipe and suction pipe with a burner. 6) Remove the hex nuts and washers fixing the compressor to bottom plate. 7) Lift the compressor. 	
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5	The 4-way valve	<p>How to remove the 4-way valve</p> <p>6) Perform work of item 1 step 5~6 and item 2..</p> <p>7) Extract refrigerant gas.</p> <p>8) Remove the electrical parts from item 3.</p> <p>9) Remove fixing screw of the coil, and remove the coil.</p> <p>10) Detach the welded parts of 4-way valve and pipe.</p>	 <p>Coil</p> <p>Welded parts</p>
6	The expansion valve	<p>How to remove the expansion valve</p> <p>5) Perform work of item 1,2.</p> <p>6) Remove the electrical parts from item 3..</p> <p>7) Remove the coil.</p> <p>8) Detach the welded parts of expansion valves and pipes.</p>	 <p>Expansion valves</p>